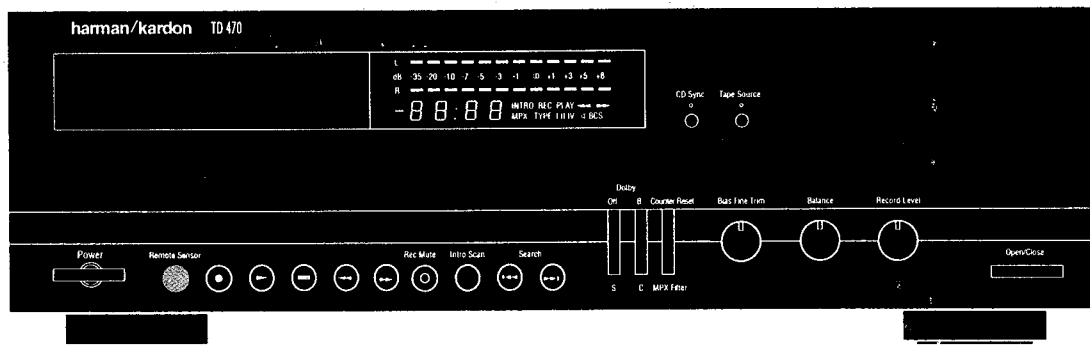


The Harman Kardon Model TD470

Manual B

3 HEAD CD TRANSCRIPTION QUALITY CASSETTE DECK

Technical Manual



The following marks found in the parts list of this manual identify the models as follows.

- BK : North America area model Black version
- IB : International model Black version

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harman / kardon

80 Crossways Park West, Woodbury, N. Y. 11797
1112-TD470 P-9611 1200 Printed in KOREA.

TD 470

SPECIFICATIONS

	Nominal	Limit	Nominal	Limit
Track Configuration	4-track 2 Channel Stereo Cassette Deck		Channel Separation	45dB
			Crosstalk	≥ 35dB
• MECHANICAL SECTION			Record/Playback Distortion (input 1kHz)	≥ 58dB
Record/Playback Tape Speed			LN	0.6%
Drift 4.75cm/sec.	0.2%	≤ 1.0%	CrO ₂	≤ 1.2%
Wow and Flutter(WTD)	0.035%(NAB)	≤ 0.09%	Metal	≤ 2.0%
	0.06%(CCIR)	≤ 0.12%	MPX filter Attenuation	≤ 2.0%
Take Up Torque	40gr. cm	35~70gr. cm	at 15kHz	0.3dB
Back Tension	4gr. cm	2~6gr. cm	at 19kHz	≤ 1dB
F.FWD Torque	110gr. cm	70~160gr. cm	Erase Ratio(input 80Hz)	35dB
REW Torque	110gr. cm	70~160gr. cm	LN	70dB
F.FWD/REW Time (C-60 Tape)	70sec.	≤ 100sec.	Metal	≥ 60dB
				61dB
• AMPLIFIER SECTION			Input Sensitivity (input 1kHz)at Line input	≥ 56dB
Bias Frequency	105kHz ± 2kHz		45mV 30(min)~ 80(max)mV	
Playback Output(10K Ω)	640mV ± 1.5dB		Input Impedance (input 1kHz)at Line input	22k Ω 19(min)~ 30(max)k Ω
Signal-to-Noise Ratio at Line input (input 1kHz, 100mV)			• DIMENSIONS(W × H × D)	17-3/8" × 5" × 12-5/8" (442 × 126 × 320mm)
IHF-A WTD at Dolby Level (WTD)			• WEIGHT	11.9 Lbs (5.4 kg)
Dolby NR off	LN	51dB	• POWER SUPPLY	
	CrO ₂	54dB	U.S.A. and Canada models	AC120V, 60Hz
	Metal	54dB	International models	AC230V/240V, 50/60Hz
Dolby B/C NR			• POWER CONSUMPTION	
	LN	69dB	U.S.A. and Canada models	23 W
	CrO ₂	72dB	International models	23 W
	Metal	72dB		
Dolby S NR				
	LN	72dB		
	CrO ₂	75dB		
	Metal	75dB		

These specifications are service target specs.
Specifications and components are subject to change
without notice.
Overall performance will be maintained or improved.

LEAKAGE TEST(FOR SERVICE ENGINEERS IN THE U.S.A.)

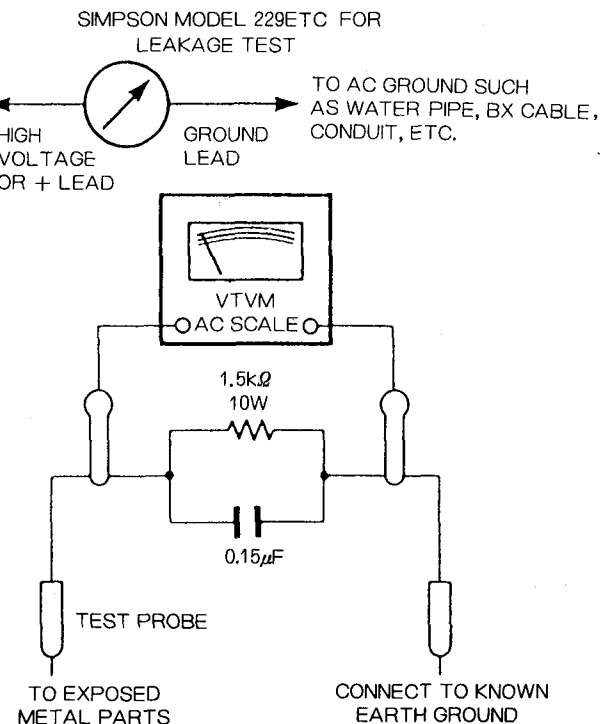
Before returning the unit to the user, perform the following safety checks:

1. Inspect all lead dress to make certain that leads are not pinched or that hardware is not lodged between the chassis and other metal parts in the unit.
2. Replace all protective devices such as nonmetallic control knobs, insulating flashpapers, cabinet backs, or shields, isolation resistor capacitor networks, mechanical insulators, etc.
3. Be sure that no shock hazard exists; check for leakage current using Simpson Model 229 Leakage Tester, standard equipment item No.21641, RCA Model WT540A or use alternate method as follows:

Plug the AC line cord directly into a 120-volt AC receptacle (do not use an isolation transformer for this test). Using two clip leads, connect a 1500ohm, 10-watt resistor paralleled by a 0.15μF capacitor, in series with all exposed metal cabinet parts and a known earth ground, such as a water pipe or conduit. Use a VTVM or VOM with 1000 ohms per volt, or higher sensitivity to measure the AC voltage drop across the resistor. (See Diagram.) Move the resistor connection to each exposed metal part having a return path to the chassis (antenna, metal, cabinet, screw heads, knobs and control shafts, escutcheon, etc.) and measure the AC voltage drop across the resistor.

(This test should be performed with the power switch in both the On and Off positions.)

A reading of 0.35 volt RMS or more is excessive and indicates a potential shock hazard which must be corrected before returning the unit to the owner.



DISASSEMBLY PROCEDURES (PAGE 18)**[1] CABINET TOP (25) REMOVAL**

Remove 4 screws(E) and 1screw(D),then remove the Cabinet Top(25).

[2] FRONT PANEL ASSEMBLY(AA) REMOVAL

1. Remove the Cabinet Top(25).
2. Disconnect connectors (WA801,WA809,WA601,WA827, WA828,WA30A, WA30B,CN801) connected to the Main P.C.Board(PCB1,PCB2).
- 3.Remove 4 screws(A) and 4 screws(B),then remove the Front Panel Assembly(AA).

[3] CASSETTE TAPE RECORDER MECHANISM ASSEMBLY (DD) REMOVAL

Disconnect connectors (WA401, WA402, WA403, WA404, WA408, WA409) connected to the Main P.C.Board(PCB1).

2. Remove the Door Cover (22).
3. Remove the 4 screws (D), and then remove the Cassette Tape Recorder Mechanism Assembly(DD).

[4] DOLBY S P.C. BOARD (PCB-7) REMOVAL

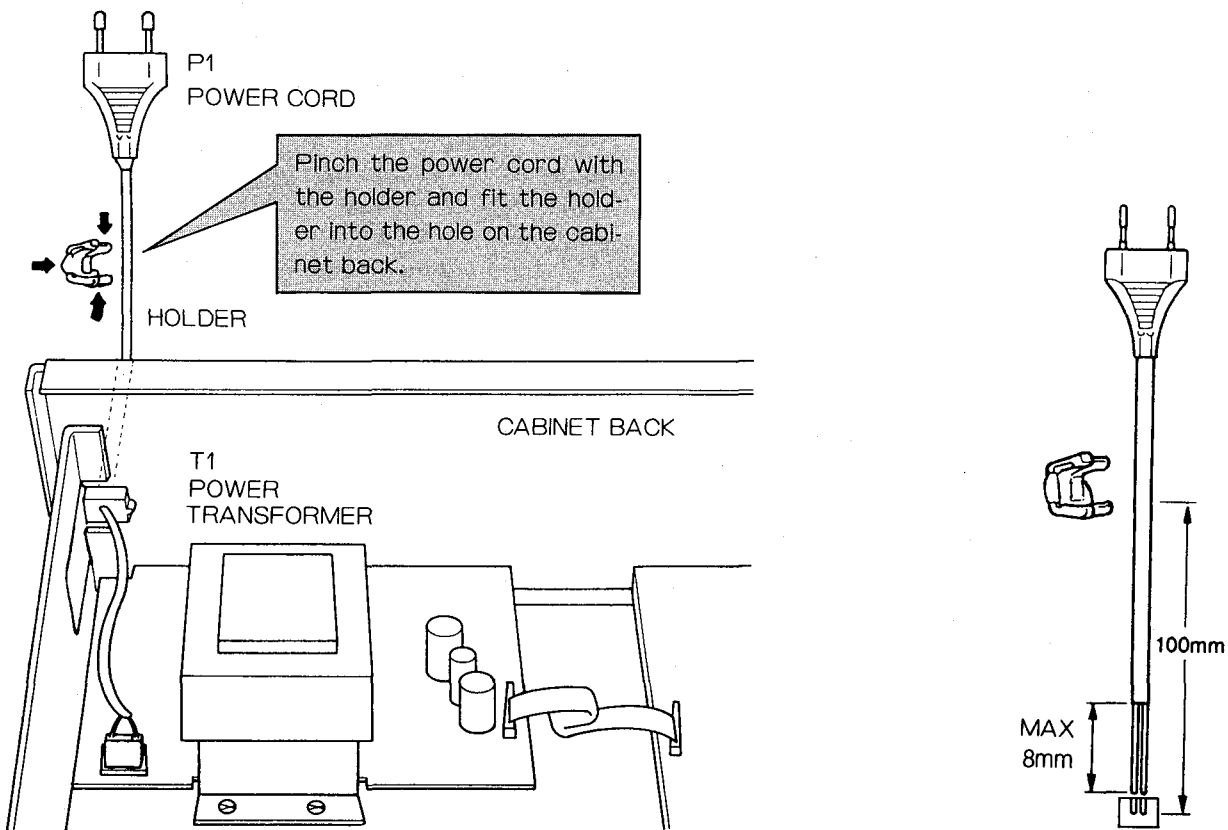
1. Disconnect connectors(CN703,CN704) on the Dolby S P.C.Board (PCB-7).
2. Remove the 4 screws(B).

[5] MAIN P.C. BOARD (PCB-1) REMOVAL

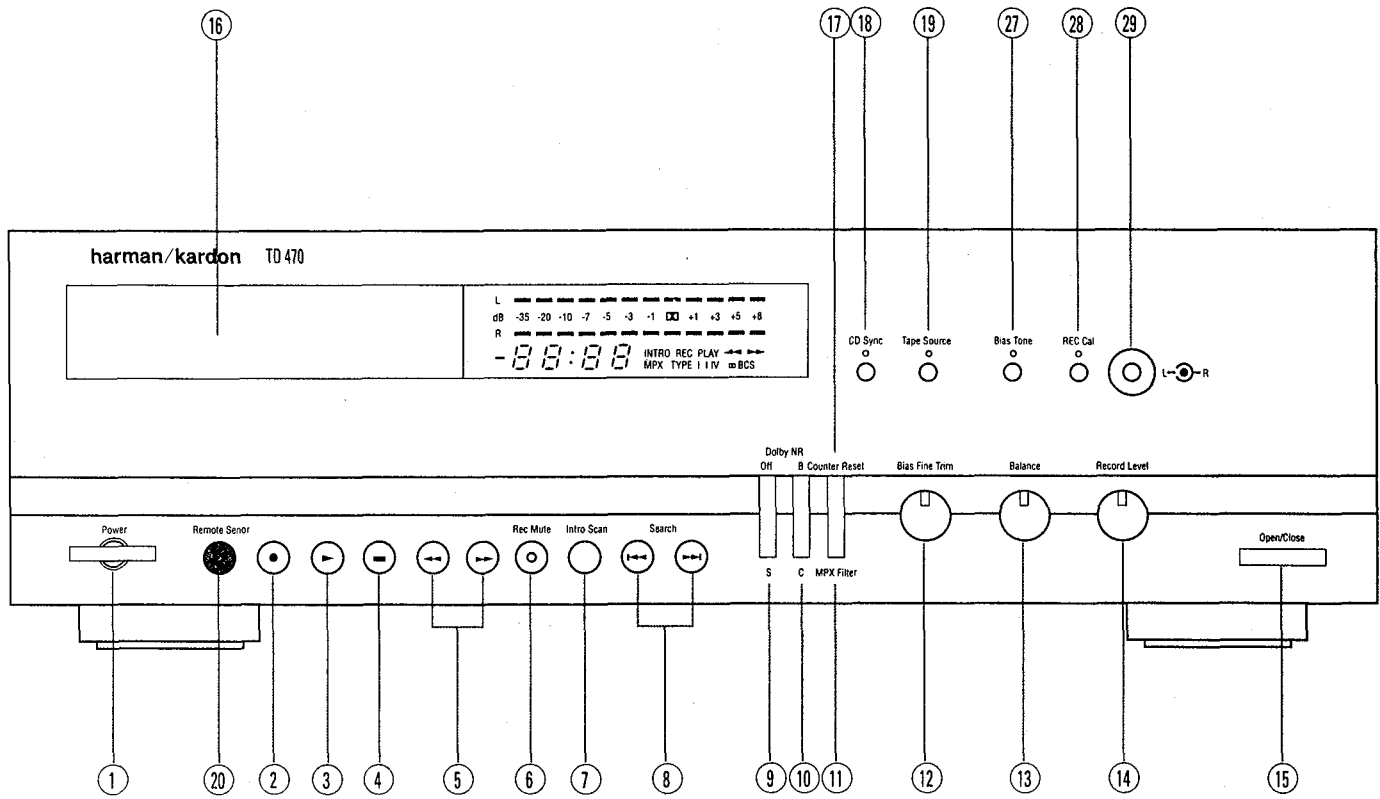
1. Remove the Front Panel Assembly (AA). (Refer to step 2.)
2. Remove the Dolby S P.C.Board (PCB-7). (Refer to step 4.)
3. Remove the Frame center (33).
4. Remove Main P.C.Board and then remove 4 screws (B) and 1 screw (F).

POWER CORD REPLACEMENT (FOR SERVICE ENGINEERS OTHER THAN NORTH AMERICA)

In order to prevent fire or shock hazard when replacing the power cord, follow the Procedure below to replace the part with the standard supply parts.



CONTROLS AND FUNCTIONS



1. Power Switch

Press to turn unit on/off.

2. Record/Pause

Puts cassette deck in Record ready or pause mode.

3. Play

Begins playback or recording.

4. Stop

Stops tape transport in any mode.

5. Rewind/Fast Forward

Rapidly rewinds/advances tape.

6. Record Mute

Inserts blank space when recording.

7. Intro Scan

Previews each segment on a pre-recorded tape.

8. Search Forward and Reverse

Locates the start of any desired segment on a pre-recorded tape

9. Dolby NR

Activates Dolby Noise Reduction circuitry for playing or recording tapes.

10. B/C

Selects Dolby B or Dolby C Noise Reduction.

11. MPX Filter

Press when recording FM stereo broadcasts using Dolby noise reduction.

12. Bias Fine Trim

Adjust when recording

13. Balance

Adjusts balance between left and right channels when recording.

14. Record Level

Adjusts recording level.

15. Open/Close

Press to load/remove tape cassette.

16. Cassette Compartment/Drawer

17. Counter Reset

Resets Tape Counter to 00:00.

18. CD Sync

Engage when synchronizing recording with a Harman Kardon CD Player.

19. Tape Source

Selects between the signal recorded on the tape and the input source signal. When "Tape" is selected the indicator above the button will light.

20. Remote IR Sensor

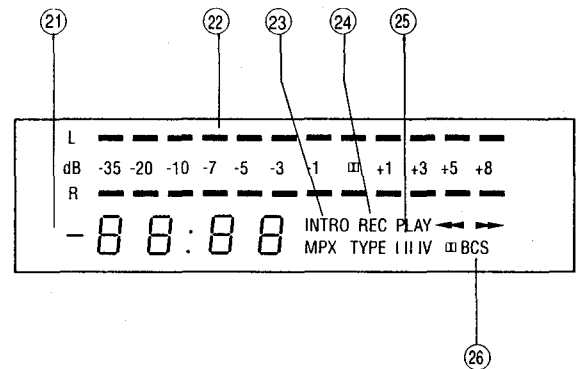
Receives the remote control signals.

21. Counter

Indicates tape position in minutes and seconds.

22. Level

Shows signal level.



23. Intro

Indicates Intro Scan is engaged.

24. REC, PLAY

Displays operating mode: Record, Play, Rewind or Fast Forward.

25. TYPE I II IV

Automatically indicates type of tape in use.

26. B C or S

Shows if Dolby B, C or S NR circuits are on.

27. Bias Tone

Adjust when recording.

28. REC Cal

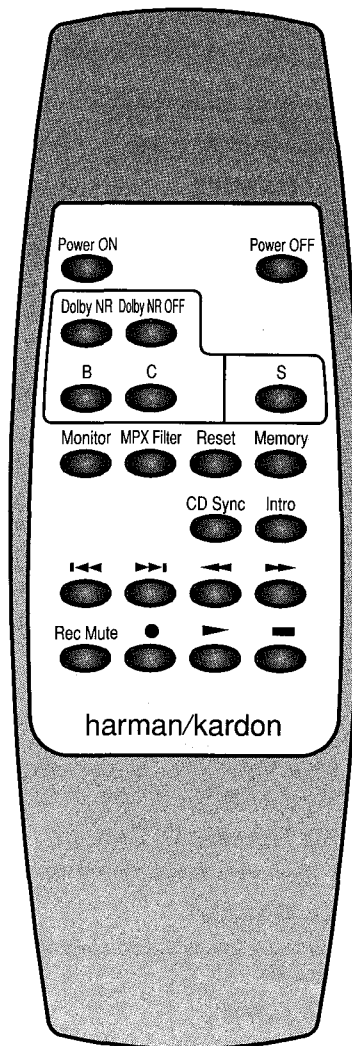
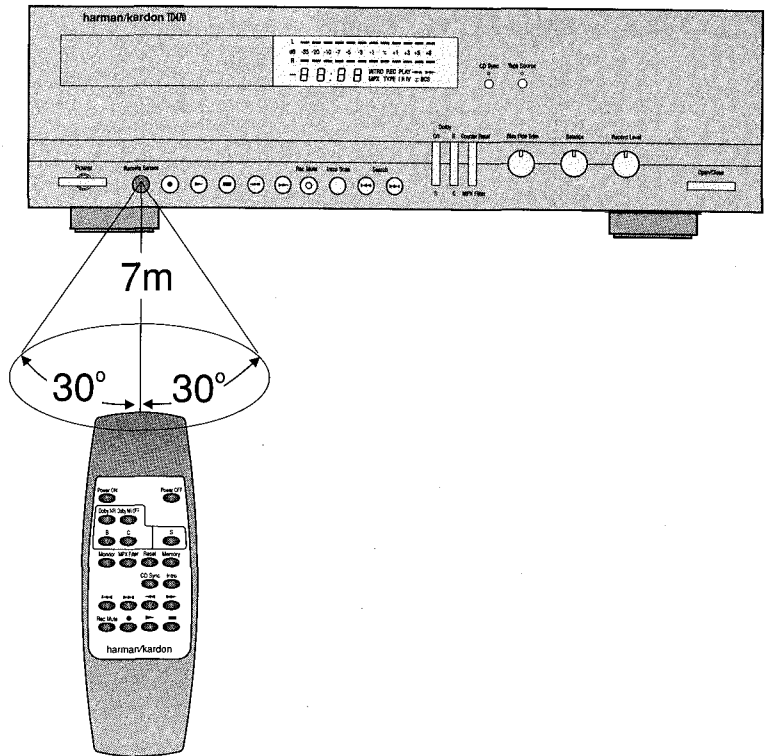
Push when recording using Dolby Noise Reduction.

29. REC Cal Volume

Adjust when recording using Dolby Noise Reduction.

Remote Control

The keys on the remote control function in the same way as the keys on the front panel of the cassette deck (please see the previous page for the function of each key). This remote control operates within a distance of 7 meters while directly in front of the unit and at an angle of up to 30 degrees. Strong fluorescent lighting or sunlight in the room may shorten this range, as will dust or dirt which may accumulate on the remote control lens or the front panel remote sensor. Also, avoid blocking the line of sight between the cassette deck and the remote control. The remote control is powered by two AA batteries, included in the carton. When the batteries weaken, replace both of them at the same time. If the remote control will be unused for a long period of time, remove the batteries to prevent damage from corrosion.

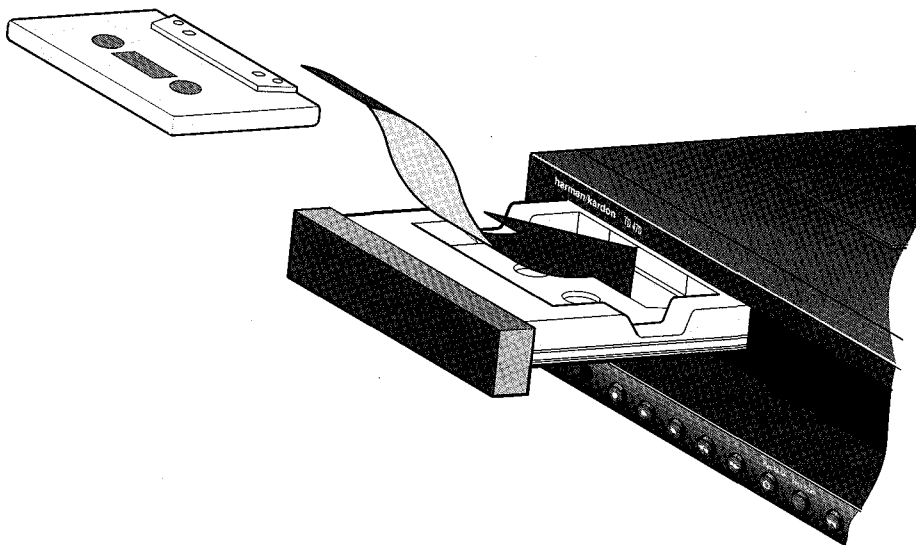


Inserting a Tape

1. Check cassette tape for excessive slack. If necessary, insert a pencil into one of the cassette hubs and rotate to take up the slack.
2. Press Open/Close.
3. Insert cassette, tape side toward rear of unit, and close compartment door.

Playing a Tape

1. If tape was recorded with Dolby Noise Reduction, press Dolby NR button. **DN** and "B," "C," or "S" will appear on the display panel. Choose B, C or S NR by pressing the B/C button or S button.
2. Press **▶** to begin play.



Previewing a Tape

1. Press Intro Scan. Cassette deck locates the beginning of recorded material and plays for 15 seconds. Tape is then advanced to the beginning of each successive recorded segment, or track, playing for 15 seconds before automatically advancing to the next track.
2. To stop Intro Scan, press **■**. Or, press **▶** during any 15-second play segment, and tape will continue to play.

Locating Places on a Tape

1. To move quickly to the beginning of any desired selection, use the Search Reverse and Search Forward buttons (**◀** and **▶** at the lower center of the deck).

To skip to the beginning of the previous track, press **◀** again quickly before the present track begins playing.

2. Using the Counter. The Linear Time Counter indicates approximate tape position in minutes and seconds. Press Counter Reset at the start of a cassette to identify any desired point on the tape. (Elapsed time is maintained in Fast Forward and Rewind). When counter is reset to 00:00 at the beginning of a cassette, the approximate time remaining can be determined by subtracting the counter reading from the total tape time. The Linear Timer Counter accuracy is typically within 1 minute of the tape's actual running time.

c. When recording with Dolby Noise Reduction, consider the equipment on which you will play your tape. If playback equipment is not equipped with Dolby NR, turn the Dolby NR switch off. If it is equipped with Dolby NR, determine which types it has and select among them. Some users may find that recordings made with Dolby S NR sound equally good when played back with Dolby B NR.

3. If you are recording an FM stereo broadcast using Dolby B, C or S NR, turn on MPX Filter; otherwise, turn the MPX Filter off.
4. Press **●**. ("REC" will flash on and off on display panel).
5. Play one of the louder segments of the material to be recorded.
6. Check the signal levels indicated by the bars marked L and R on the display. If levels are constantly unequal, turn the Balance knob left or right to correct the imbalance.
7. Check the Display Panel to determine the tape Type (I, II or IV), and set Input Level accordingly:
 - a.** For Types I and II, the loudest material should illuminate the colored bars at +1 or +3dB;
 - b.** For Type IV, the loudest material should illuminate the bars at +3 or +5dB.
8. Return to the beginning of the material to be recorded.
9. Press **▶** to begin recording. (REC will be continuously displayed).
10. At end of material to be recorded:

- a.** Press **■** (Stop); or
 - b.** Press Rec Mute. This records 4 seconds of silence on the tape and returns the deck to Record. Press **▶** to continue recording.
11. Press the "Tape Source" button if you would like to hear the actual signal recorded on the tape. The indicator lights when it is set for the signal on the tape.

Recording a Tape

1. Set the Bias Fine Trim knob to the middle position or previously determined proper position for the tape (refer to following section for details).
2. Press the Dolby NR button to turn Dolby NR circuitry on/off, and press Dolby NR button to select Dolby B, C, or S NR as follows:
 - a.** To record a tape without Dolby Noise Reduction, press the Dolby NR off button.
 - b.** To record a tape with Dolby Noise Reduction, press the Dolby B, C or S NR button.

Bias Fine Trim

Bias Fine Trim enables you to obtain optimal wide band recordings by adjusting the deck's bias setting to the specific tape you are using.

Setting Procedures

1. Turn off Dolby NR and MPX Filter.
2. Set the Bias Fine Trim at center.
3. Set the L-R knobs at center.
4. Open the Cassette Drawer and place a cassette in the compartment and close.
5. Press [●] (Rec/Pause) Button and Tape Source Button. Be sure that the indicator above the Tape Source Button turns on (green light). Then press [▶] (Play) Button to put the deck into Recording Mode.
6. Wait for a few seconds, then press and hold the Bias Tone Button. While holding the Bias Tone Button, adjust the Bias Fine Trim knob so that the levels for Left and Right Channels become equal.
7. Release the Bias Tone Button, then press the [●] (Rec/Pause) Button, and proceed to the next step to adjust Record Calibration.

Record Calibration

Rec Cal enables you to obtain more accurate recordings using Dolby Noise Reduction, by adjusting the deck's recording circuitry to match the playback sensitivity of the specific tape you are using.

Setting Procedures

1. Be sure the Green Indicator above the Tape Source Button is still on. (If it's not on, press the Tape Source Button again to turn it on.)
2. Press [▶] (Play) Button to put the deck into recording mode.
3. Press and hold Rec Cal Button. While the Rec Cal Button is held pressed, turn the L knob to adjust the Left Channel level indicator to light up to **00** mark and turn the R knob to adjust the Right Channel level indicator to light up to the same **00** mark.
4. Release the Rec Cal Button, and press and hold the Bias Tone Button again to check the Indicator levels are still equal between Left Channel and Right Channel. If not, adjust the Bias

Fine Trim while the Bias Tone Button is held pressed as described in Step 6 of the Bias Fine Trim Setting Procedures.

5. Release the Bias Tone Button, and press and hold the Rec Cal Button again to make sure the levels are still calibrated to **00** mark on both channels.
6. It is advisable that you note the positions of these knobs for your future reference. You can save time at your next recording using the same brand and type of cassette.
7. Press [←] (Rewind) Button to rewind the tape back to the beginning of the tape or where you started. Now you are all set and ready to make recordings.

Recording Using the CD Sync Feature

To use the CD Sync feature first be sure that the TD470 is correctly connected through its rear panel Remote Out jacks to the Remote In jacks on a Harman Kardon CD player.

Once connected, the cassette deck will control the PLAY, PAUSE, and STOP functions of your Harman Kardon CD player. To activate the CD Sync function, press the CD Sync button on the front panel of the TD470. The green LED will illuminate.

NOTE: Anytime the STOP button on the cassette deck is pressed the CD Sync function will turn off automatically.

To Record an Entire Disc

First make sure that you have selected the CD input on your Pre-Amp, Amplifier or Receiver. Set record and bias levels.

Put the CD Player in the STOP mode. To begin recording push the CD Sync button. The cassette deck will begin recording as the CD player begins to play the disc.

To Record a Selected CD Track or a Pre-programmed Sequence of Tracks

Preset the track to be recorded or program the CD player as you normally would, and press the CD Sync button on the cassette deck.

NOTE: Pressing the PLAY, STOP, or PAUSE buttons on the CD player will have no effect on the operation of the cassette deck.

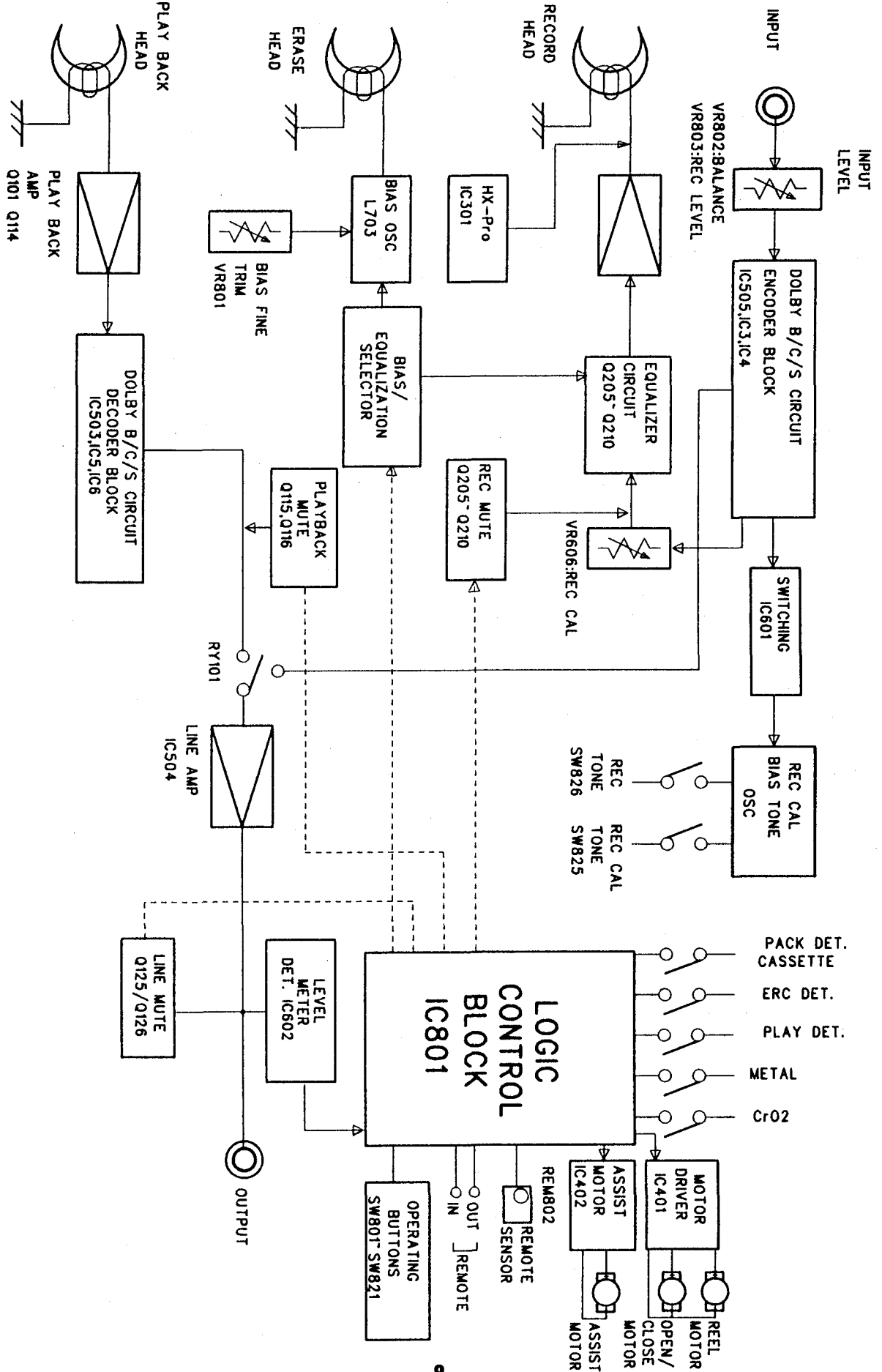
Rec/Pause

When in the CD Sync Mode, when REC/PAUSE button on the cassette deck is pressed, the CD player will automatically pause. When the PLAY button on the cassette deck is subsequently pressed, the CD player will resume playing as the cassette deck resumes recording.

Stop

When you are finished recording, press the STOP ■ button on the cassette deck. The CD player will also stop. Pressing the STOP button will also de-activate the CD Sync mode.

BLOCK DIAGRAM



CIRCUIT DESCRIPTION

PLAYBACK SIGNAL

Signals that are retrieved by the playback head are amplified by playback amplifiers Q101, Q103, Q105, Q107, Q109, and Q111 (L-ch) and Q102, Q104, Q106, Q108, Q110, and Q112 (R-ch). Then, they are divided into Dolby NR B/C and Dolby NR S types, and sent to the Dolby NR circuit where they are decoded. Signals are sent to the level meter DET.circuit(IC402).

RECORD SIGNAL

Signals that reach the input jack are level controlled by the input level controller. Then, they are divided into recording and record monitoring signals and sent to the Dolby NR circuit. After being encoded in the Dolby NR circuit, the recording signals are switched by the Dolby IC (IC505) and sent to the equalizer circuit via the Rec Cal controller. The record monitoring signals are decoded by the Dolby NR circuit and then processed in the same manner as the playing signals. After the equalizer circuit, the recording signals are amplified by a recording amplifier consisting of IC201 before being sent to the recording head.

DOLBY NR CIRCUIT

The Dolby NR circuit has two blocks, one for processing the playing signals and another for processing the recording signals. The block for the playing signals decodes the record monitoring signals.

PLAYING SIGNALS PROCESSING BLOCK

• Dolby NR B/C type

The playing signals are supplied to pin27 (L-ch) and pin2 (R-ch) of IC503. After decoding, they are sent to pin22 (L-ch) and pin7 (R-ch).

• Dolby NR S type

The playing signals are supplied to pin 9 (L-ch) IC5 and IC6.

RECORDING SIGNALS PROCESSING BLOCK

• Dolby NR B/C type

The recording signals are supplied to pin26 (L-ch.) and pin3 of the IC505 in the Dolby NR circuit. After encoding, they are sent out from pin18 (L-ch.) and 11.

MUTING OPERATION

The signal that mutes the sound produced at switching to recording or playback is applied from IC801 of the logic control block. When the "STOP" button is pressed, the mute signal output from pin43 of IC801 turns ON Q125 (R-ch.) and Q126 (R-ch.) to short-circuit the output signals of the playback amplifiers for muting. ON/OFF, the mute signal is output from Q513. The muting is done by short circuiting the output signal with Q125 (R-ch.) and Q126 turned ON.

LOGIC FOR RECORD MODE

Pressing the "REC" button puts pin44 of the IC801 in the "high" level. This causes the Q115, and Q116 (R-ch.) to go on muting signals reaching the Q129 (REC MUTE) goes off at the same time, the Q203 (L-ch.) and Q204 are turned off. This cancels muting of the signals going to the recording amplifier so that the recording signals are allowed to reach the recording head.

SWITCHING FROM RECORD MODE TO PLAYBACK MODE IN LOGIC

When the "STOP", "PAUSE" or "PLAY" button is pressed, the pin 45 of IC801 becomes high level. Q129 turns ON and Q203 (L-ch.), Q204 turn ON to mute the inputs to the record amplifiers.

DOLBY NR S-TYPE TECHNICAL DESCRIPTION

Circuit Operation

Like all other Dolby noise reduction systems, S-type is complementary, that is signals are encoded before being recorded, then decoded in a complementary manner during playback. The following discussion will describe the operation of an encoder, but it should be noted that an encoder can be switched to the decode mode in the same manner as an A-type, B-type, C-type, or SR processor.

As with C-type NR, an S-type encoder has two staggered-action compressors, each having a passive main path which is summed with an active side chain, and each of which operates over a different signal level range. The high level stage has three compressors in its sidechain, which are known as the high frequency fixed band (HF/FB), the high frequency sliding band (HF/SB), and the low frequency fixed band (LF/FB). The low level stage has a high frequency fixed band and a high frequency sliding band. Fixed bands are band limited to provide more compression at frequencies below dominant signals above 6 kHz, which gives less signal modulation in the encoder and less overall noise modulation. The fixed and sliding bands operate together in a technique known as action substitution.

The encoder output is filtered and then fed back to the control paths of each compressor to control compressor action using a technique known as modulation control.

Spectral skewing is provided to reduce sensitivity to very low and high frequency signals. The low frequency spectral skewing network is located at the encoder input, while high frequency attenuation is provided by two high frequency spectral skewing circuits which are distributed between the low and high level stages to reduce compression ratios at high frequencies. Two stages of antisaturation provide high frequency attenuation at high levels to reduce tape overload.

An S-type encoder adapts its characteristics to the input signal in such a way as to provide the maximum amount of boost at all times, especially at frequencies which are lower or higher than the dominant signal. The overshoot suppression (O/S) circuits used are also designed to allow maximum boost from the compressor. Thus, the least treatment is given to the signal at all times, resulting in a very stable output with little dynamic action. When the signal is decoded, the maximum amount of noise reduction is obtained in the presence of signals, ensuring low noise modulation and a high degree of tolerance to error in the transmission chain. Up to 24 dB of noise reduction at high frequencies and 10 dB at low frequencies is provided.

High Level Stage

The high level stage is active for signal levels in the range from -25 dB to Dolby level, and provides up to 12 dB of boost at frequencies above 400 Hz and 10 dB of boost at frequencies below 200 Hz.

The LF/LB is basically a passive low pass filter followed by a variable attenuator, with the amount of attenuation increasing with signal level. The HF/FB is similar, although the variable attenuator follows a high pass filter. The HF/SB is a variable frequency high pass filter whose corner frequency rises with increasing signal level or frequency (as in B and C-type processors). The input of the sliding band is connected in such a way as to provide an output which is the sum of the fixed band output and a signal which is the difference of the HF/FB output and the input signal (action substitution).

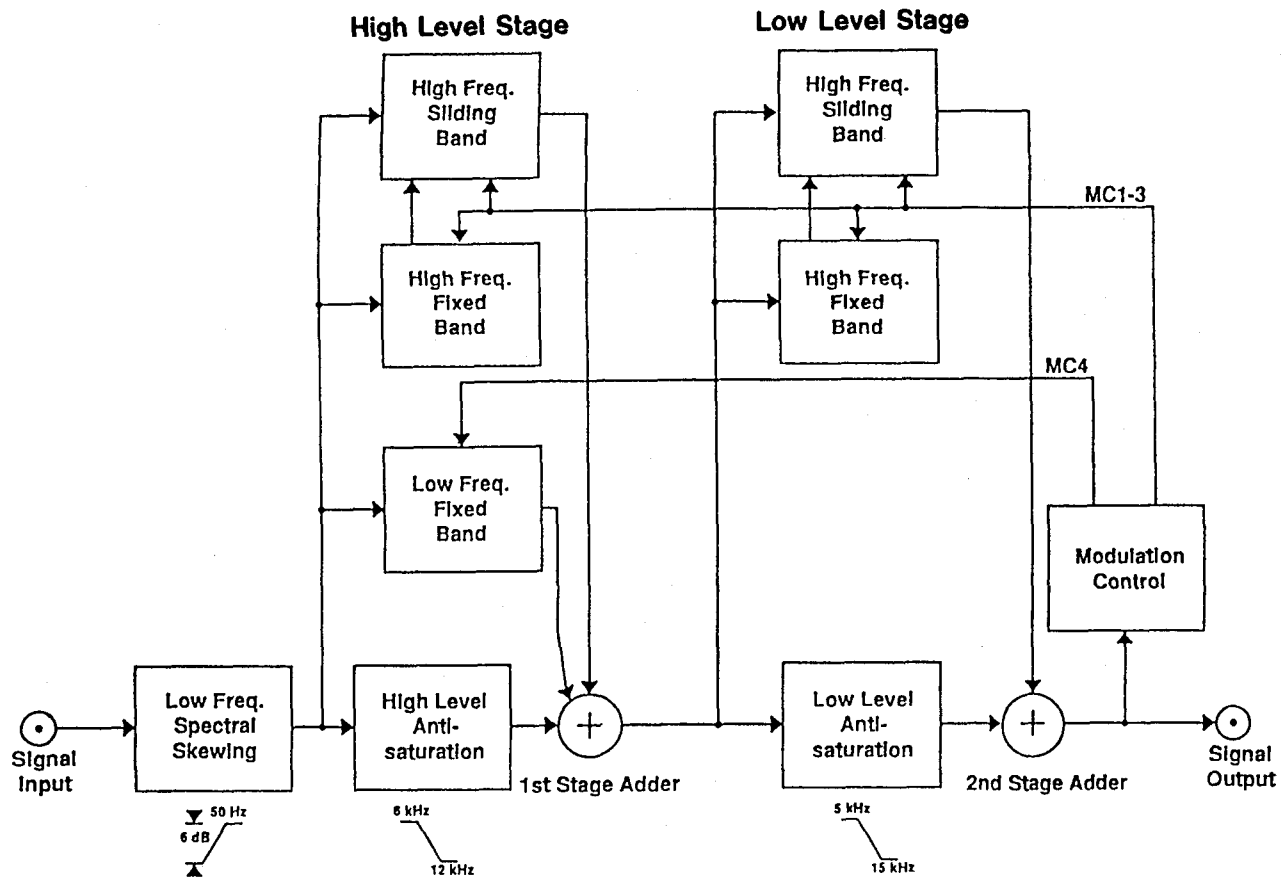
The control signals are derived from the compressor output, which is filtered, and averaged to produce a smooth control signal. An alternate path is provided to quickly charge the control path under high level transient conditions to suppress overshoots. Modulation control signals are subtracted from the control path to reduce the control signal and the resultant attenuation under conditions where extra attenuation is not necessary. The final signal is then fed to a nonlinear control-law stage which provides the required attenuation versus control voltage characteristics.

Low Level Stage

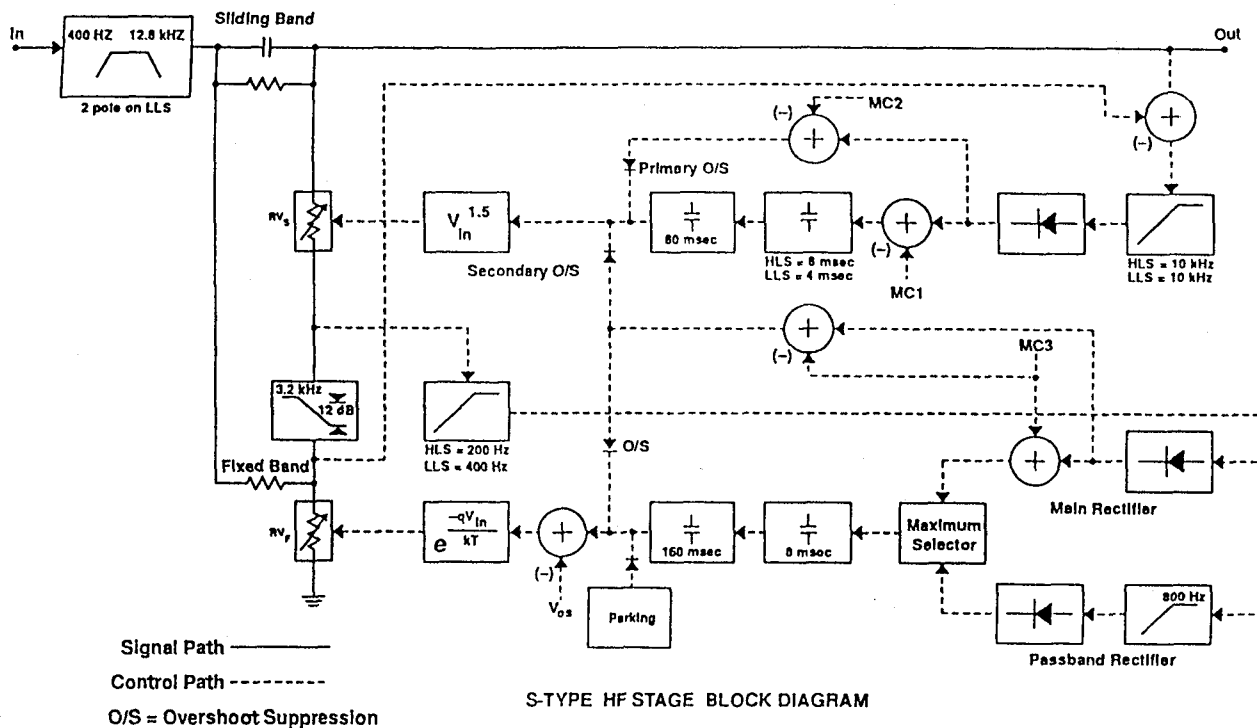
The low level stage is active for signal levels from -50 to -25 dB. No low frequency signal processing is provided, but in all other respects it is quite similar to the high level stage.

Modulation Control

Modulation control is used to prevent unnecessary modulation of the compressors in the presence of high level signals. It is inactive at low levels. The encoder output is fed to the input of the modulation control circuit, where it is split into three frequency bands. The MC1 signal goes through a 3 kHz high pass filter to a full wave rectifier, and is then fed in opposition to the HF/SB control signals. MC2 is created by smoothing the MC1 signal using a 2 msec time constant. This signal is then applied in opposition to the HF/SB overshoot suppression signal. MC3 is low pass filtered at 200 and 400 Hz, full wave rectified, and then fed in opposition to the HF/SB control signals. The LF/FB is controlled by MC4, which first passes through 200 and 400 Hz high pass filters and a full wave rectifier.

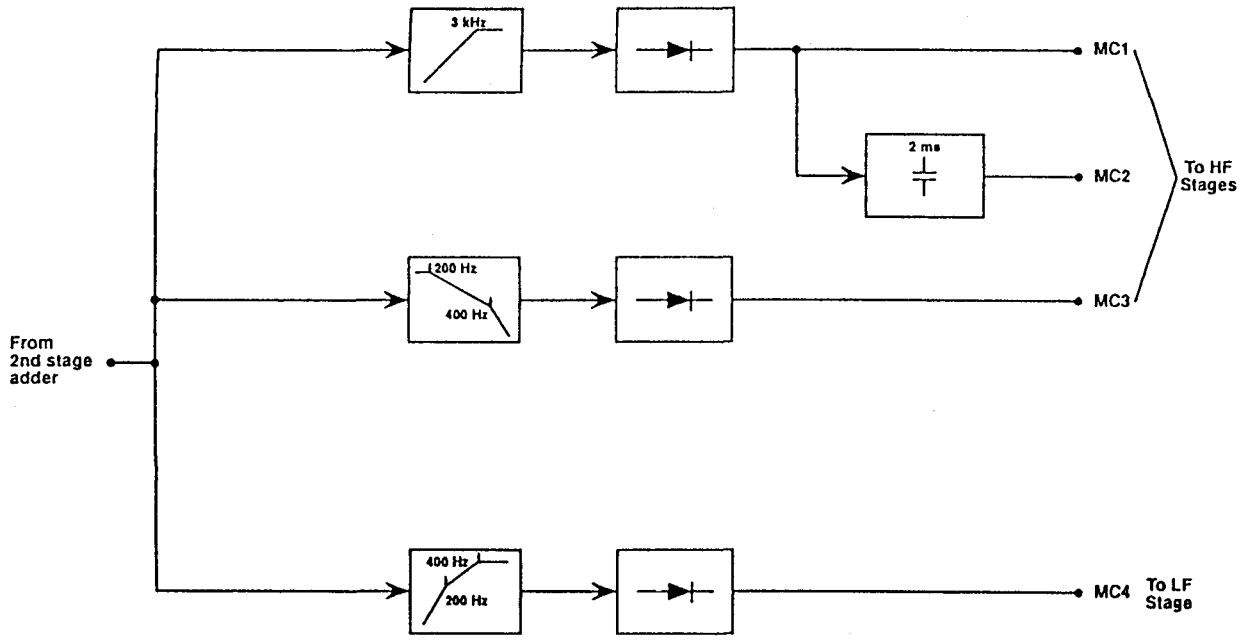
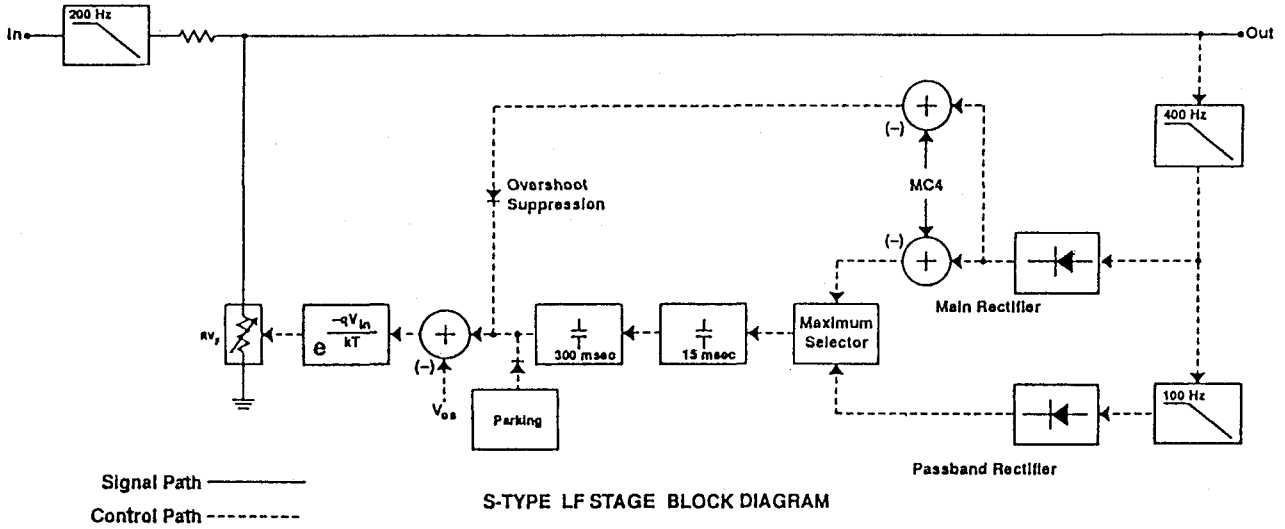


S-TYPE ENCODER BLOCK DIAGRAM



S-TYPE HF STAGE BLOCK DIAGRAM

Signal Path —————
 Control Path - - - - -
 O/S = Overshoot Suppression



ALIGNMENT PROCEDURES

■ CASSETTE MECHANISM CONFIRMATION

Make sure to confirm conditions of the cassette mechanism as follows before adjustment.

1. Confirmation of erase prevention function

- The switch should turn ON when a tape with erroneous erase preventive tab is inserted. (Use a tape which is 0.2mm smaller than the minimum size of 62.9mm or 63.9mm or a MAZ-0184-C gauge one.)
- When the switch arm is moved back gradually from the ON position, the switch should turn OFF.

2. Confirmation of cassette pack detection function

- The switch should turn ON when a tape is inserted. (Use a tape whose minimum size is 63.5mm or a MAZ-0184-C gauge one.)
- When the switch arm is moved back gradually from the ON position, the switch should turn OFF.

3. Confirmation of eject function

- The cassette compartment opens smoothly and no abnormal noise should be heard while opening and closing.
- The eject lock arm opens smoothly without contacting the chassis and damper.
- The eject button can not be pressed during playback.

4. Confirmation of playback, fast forward and rewind functions

- The torque used in each of the playback, fast forward and rewind modes should be within specification.

Playback	35gr.cm ~ 70gr.cm
Fast Forward	70gr.cm ~ 160gr.cm
Rewind	70gr.cm ~ 160gr.cm

- No abnormal noise should be heard during operation in any mode.

5. Confirmation of positions of record/playback head and erase head

- Head height
 - a) Set the M-300 head gauge.
 - b) Set the unit in the playback mode and place the adjustment chip on the head gauge as shown in the Fig. 1.
 - c) The adjustment chip should not contact the tape guide of both record/playback head and erase head.

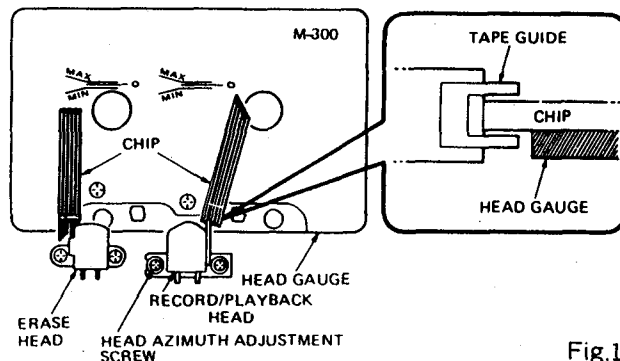


Fig.1

- Head position
 - a) Set the M-300 head gauge.
 - b) Set the unit in the playback mode and place the adjustment chip on the head gauge as show in the Fig. 2.
 - c) With both record/playback head and erase head, the adjustment chip should be between MIN and MAX of the M-300 head gauge.

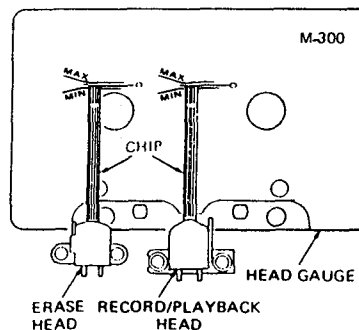


Fig.2

ELECTRICAL ADJUSTMENT AND CONFIRMATION

- Before adjustment**
 - Before electrical adjustment, make sure that confirmations of the cassette mechanism are all completed.
 - After the power switch is pushed on, wait for 10 minutes before measuring to be sure of the most stable operation.
 - Since head magnetization, dust accumulations, etc. are likely to introduce errors in the various characteristics, it is very important that the heads are properly demagnetized and cleaned before commencing any adjustment, particularly frequency response and head azimuth adjustment.

- Instruments required**
 - Low frequency oscillator
 - AC VTVM or dual channel AC VTVM
 - Oscilloscope
 - Wow/flutter meter
 - Frequency counter
 - Distortion meter

- Test tapes**
 - Azimuth adjustment MTT-114 or TCC-154
 - Tape speed adjustment MTT-111DN OR TCC-112
 - Playback output level adjustment TCC-130 or MTT-150
 - Playback frequency characteristic confirmation TCC-162B and TCC-262B
 - Music search adjustment SCC-1425
 - Reference tapes
 - LN AC224
 - CrO₂ AC513
 - METAL AC712

Note :
C-90 differs with C-60 in the thickness and bias is of unequal, so adjust with the tape whose bias is of specified value.

4. General conditions (unless otherwise noted)

Controls and Switches	Settings
Dolby NR	Off
Input Level	Maximum
MPX Filter	Off
Bias Fine Trim	Center
Rec Cal	Center
Balance	Center
Output Level	Maximum

Azimuth Adjustment

When the maximum level point of R channel does not equal that of L channel, connect the oscilloscope as shown in Fig. 3 and proceed with azimuth adjustment so that L and R channels are in phase.

- Connect L channel tape out to "X(or V)" and R channel to "Y(or H)". Observe the lissajous waveform.
- Set L and R channels to monaural. Adjust vertical and horizontal gain R channels to monaural. Adjust vertical and horizontal gain so that the waveform becomes 45 degrees.
- Adjust azimuth so that the measurement of "a" becomes maximum and the measurement of "b" becomes minimum against the 45 degree line.

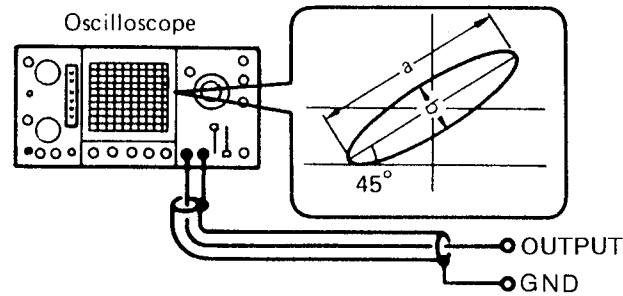


Fig.3

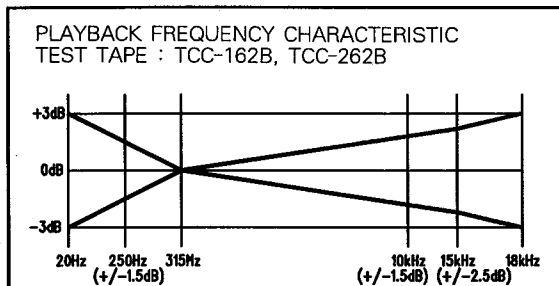


Fig.A

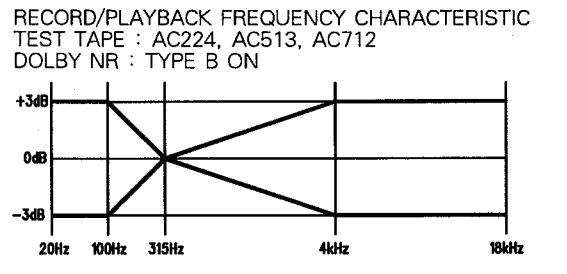


Fig.C

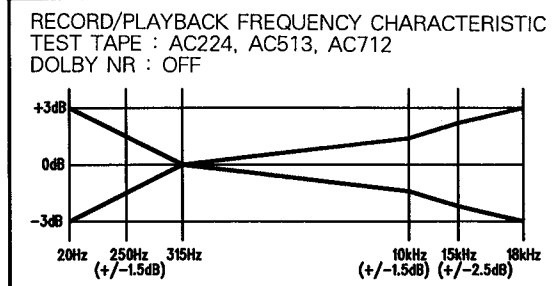


Fig.B

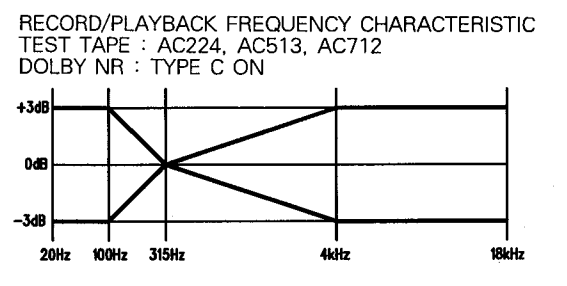
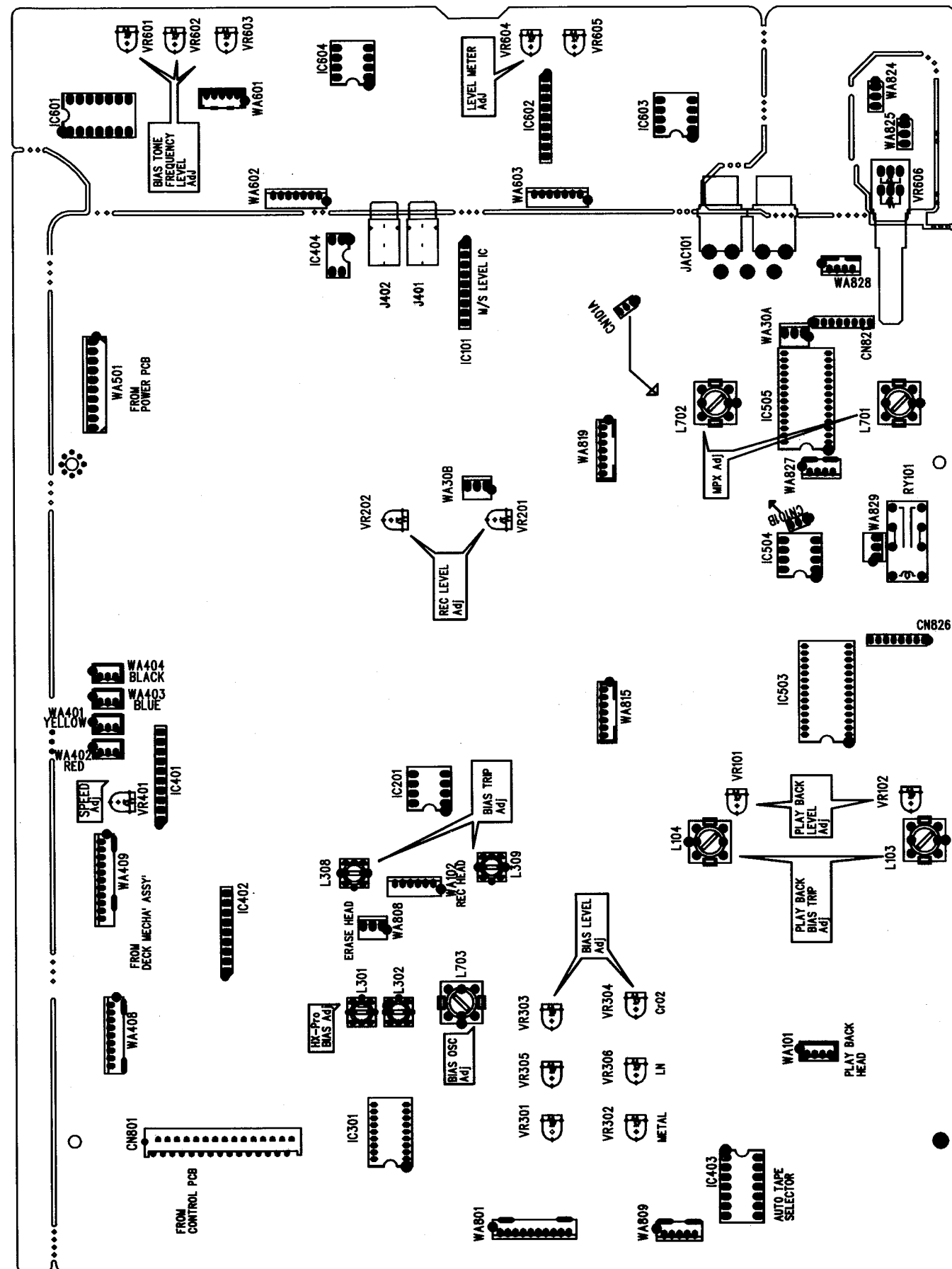


Fig.D

ALIGNMENT PROCEDURE



ELECTRICAL ADJUSTMENT AND CONFIRMATION

1. Before adjustment

- Before electrical adjustment, make sure that confirmations of the cassette mechanism are all completed.
- After the power switch is pushed on, wait for 10 minutes before measuring to be sure of the most stable operation.
- Since head magnetization, dust accumulations, etc. are likely to introduce errors in the various characteristics, it is very important that the heads are properly demagnetized and cleaned before commencing any adjustment, particularly frequency response and head azimuth adjustment.

2. Instruments required

- Low frequency oscillator
- AC VTVM or dual channel AC VTVM
- Oscilloscope
- Wow/flutter meter
- Frequency counter
- Distortion meter

3. Test tapes

- Azimuth adjustmentMTT-114 or TCC-154
- Tape speed adjustment.....MTT-111DN OR TCC-112
- Playback output level adjustment
.....TCC-130 or MTT-150
- Playback frequency characteristic confirmation
..... TCC-162B and TCC-262B
- Music search adjustmentSCC-1425
- Reference tapes
LN.....AC224
CrO₂AC513
METALAC712

Note :

C-90 differs with C-60 in the thickness and bias is of unequal, so adjust with the tape whose bias is of specified value.

4. General conditions (unless otherwise noted)

Controls and Switches	Settings
Dolby NR	Off
Input Level	Maximum
MPX Filter	Off
Bias Fine Trim	Center
Rec Cal	Center
Balance	Center
Output Level	Maximum

Azimuth Adjustment

When the maximum level point of R channel does not equal that of L channel, connect the oscilloscope as shown in Fig. 3 and proceed with azimuth adjustment so that L and R channels are in phase.

- Connect L channel tape out to "X(or V)" and R channel to "Y(or H)". Observe the lissajous waveform.
- Set L and R channels to monaural. Adjust vertical and horizontal gain R channels to monaural. Adjust vertical and horizontal gain so that the waveform becomes 45 degrees.
- Adjust azimuth so that the measurement of "a" becomes maximum and the measurement of "b" becomes minimum against the 45 degree line.

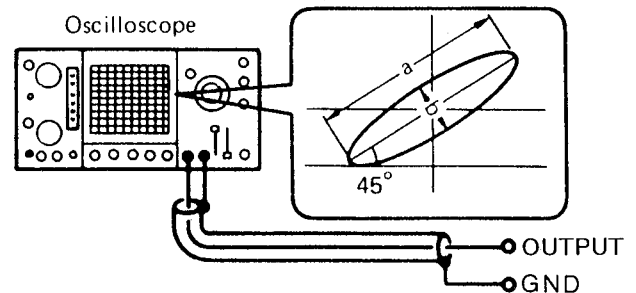
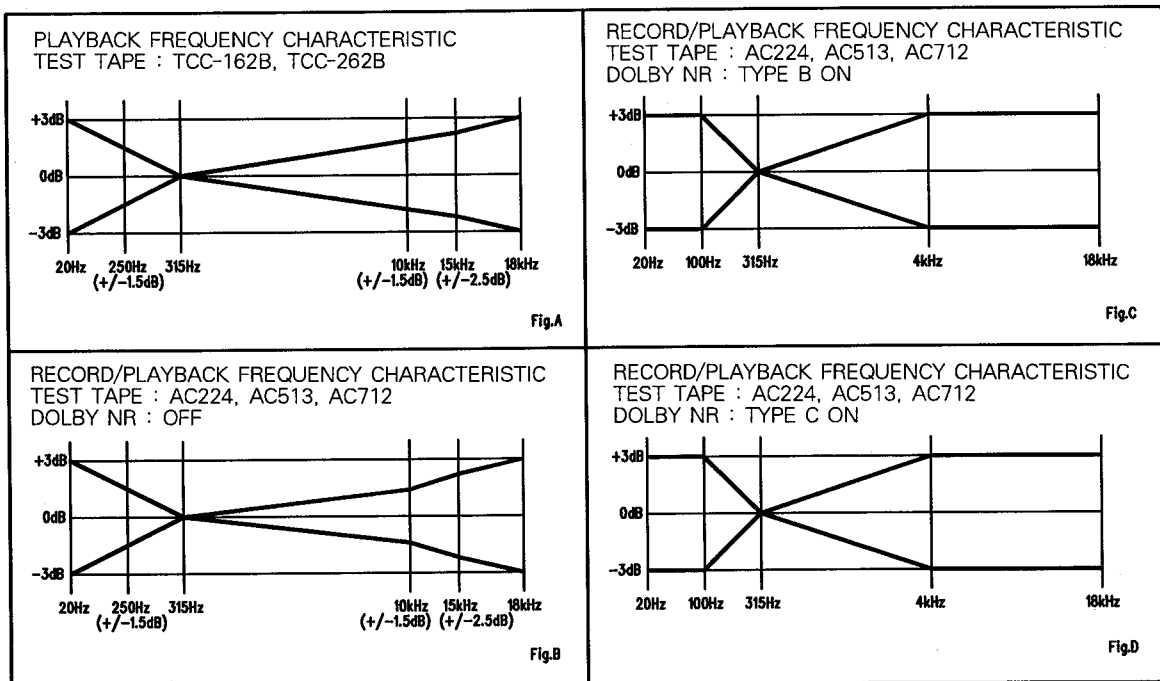
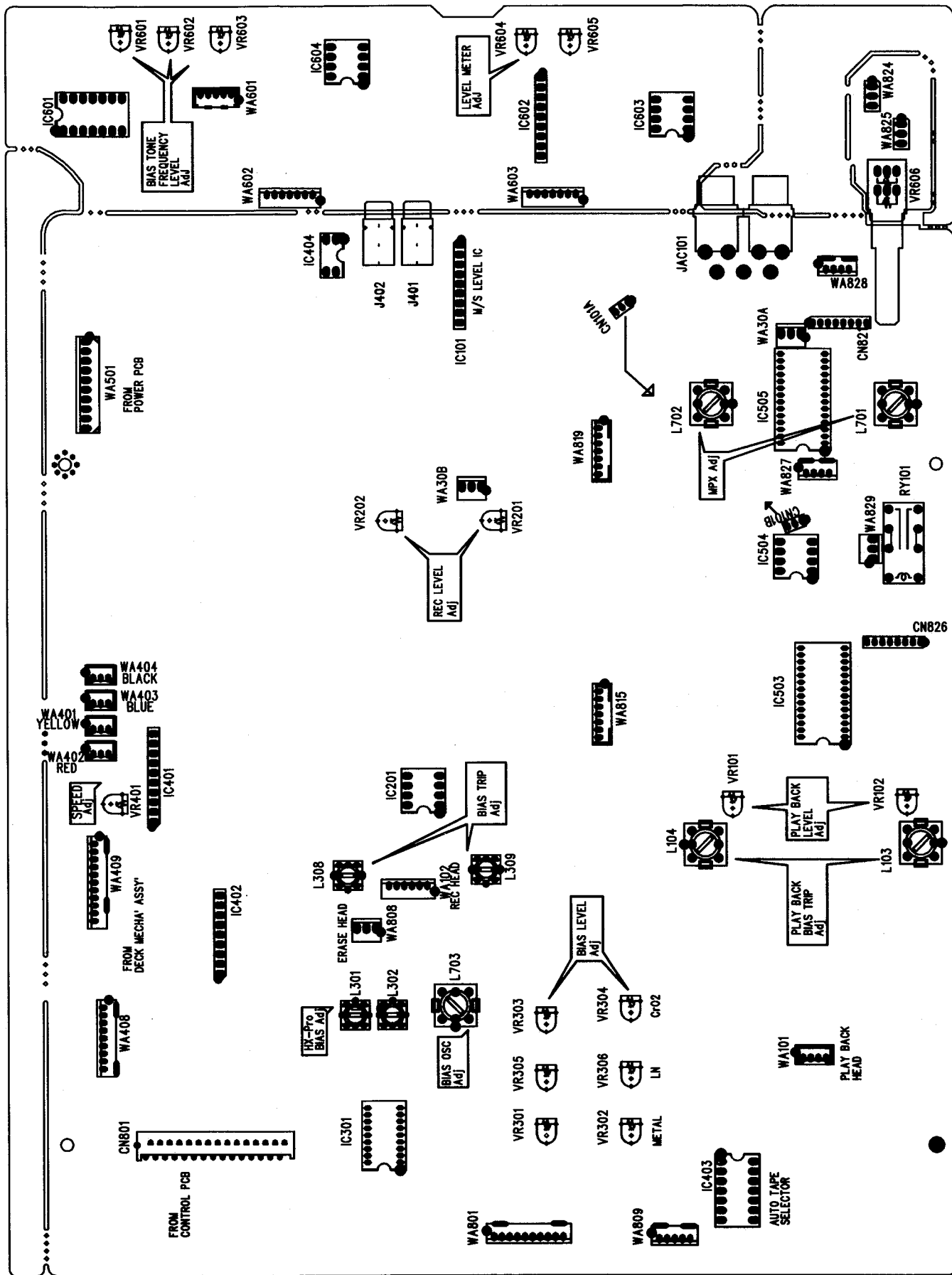


Fig.3



ALIGNMENT PROCEDURE



ALIGNMENT PROCEDURE

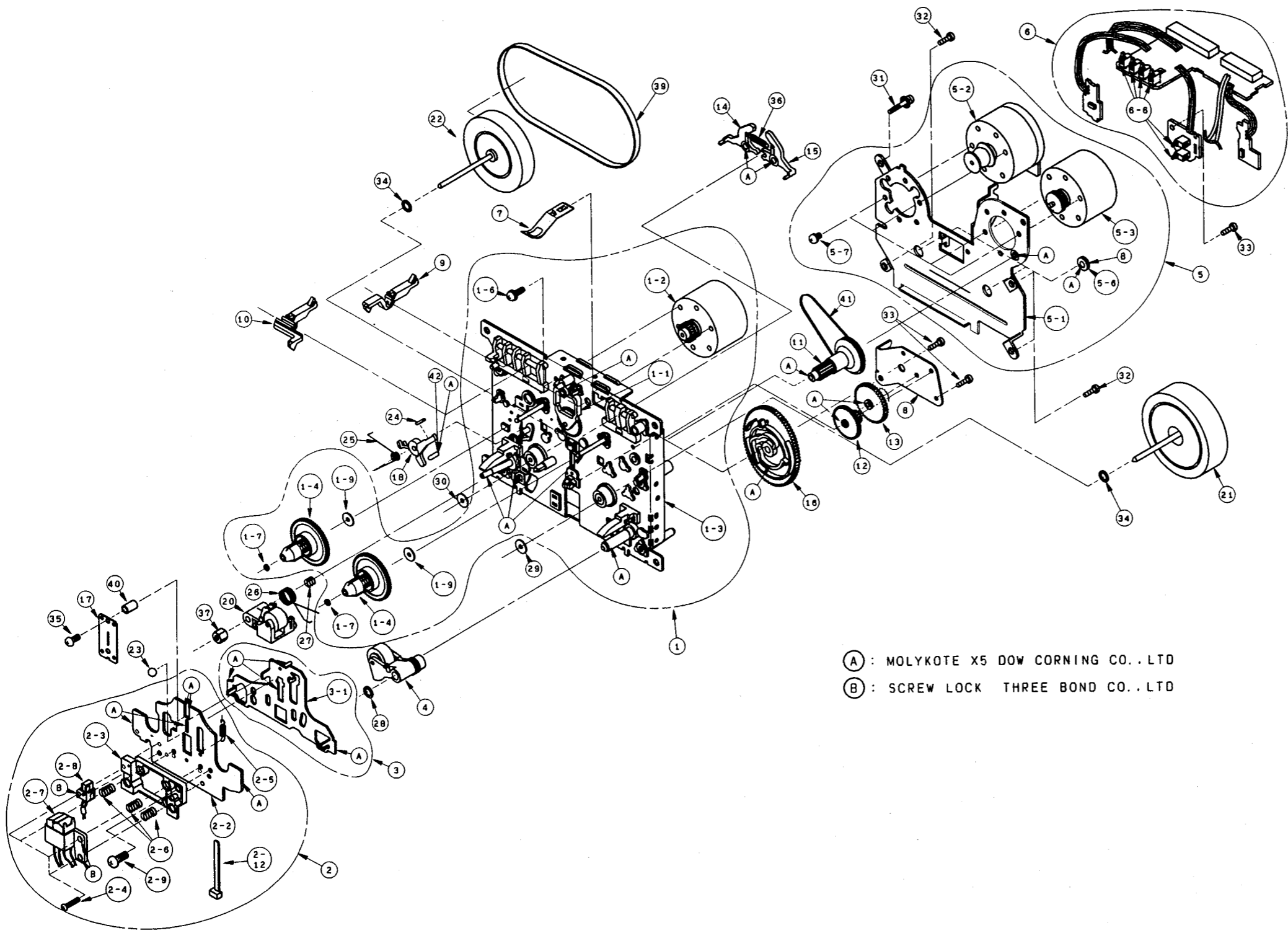
Step	Alignment	Instrument Required	Input Signal	Mode	Test point	Adjustment { on page 15 }	For
1	Azimuth	VTVM, Oscilloscope Test tape (TCC-154)		PB	OUTPUT jack	Azimuth screw	Maximum output Refer to "Azimuth Adjustment" on page
2	Tape speed	Frequency counter Test tape (TCC-112)		PB	OUTPUT jack	VR401	3000Hz \pm 10Hz Adjust at the center of test tape.
3	Playback Output level	VTVM Test tape(TCC-130)		PB	IC503,11PIN(L-ch) 18PIN(R-ch)	VR101 (L-ch) VR102 (R-ch)	388mV
4	Playback frequency characteristic confirmation	VTVM, Test Tape (TCC-162B, TCC-262B)		PB	OUTPUT jack		So that the frequency response is within the range as shown in Fig. A.
5	Bias frequency confirmation	Frequency counter		REC	WA808	L703	105kHz \pm 1kHz Tape selector is METAL position 15.
6	Dolby HX PRO	VTVM		REC	WA808	L301, L302	Tape selector is METAL position. So that the bias level is maximum.
7	Bias trip	VTVM		REC	OUTPUT jack	L104 (L-ch) L103 (R-ch)	minimum output Tape selector is METAL position.
8	Bias level (pre-adjustment)	VTVM		REC	WA808	VR303, VR304	~ 8.93V, Tape selector is CrO ₂ position.
						VR301, VR302	~ 18.9V, Tape selector is METAL position.
						VR305, VR306	~ 6.51V, Tape selector is LN position.
9	Record level (pre-adjustment)	VTVM Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV in REC-PAUSE mode.	REC /PB	IC505,11PIN (L-ch) 18PIN (R-ch)		388mV Tape selector is CrO ₂ position. Adjust VR303 and VR304 so that the distortion becomes 1.0%
							Adjust VR303 and VR304 so that the distortion becomes 1.0% Adjust VR303 and VR304 so that the distortion becomes 1.0% This confirmation should be at each tape selector position.
10	Record/Playback equalizer frequency characteristic	VTVM Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	REC /PB	OUTPUT jack		So that the record/playback frequency response is flat (at least within the range in Fig. B). Tape selector is CrO ₂ position.
							So that the record/playback frequency response is flat (at least within the range in Fig. B). Tape selector is METAL position.
							So that the record/playback frequency response is flat (at least within the range in Fig. B). Tape selector is LN position.
11	Record level	Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV in REC-PAUSE mode.	REC /PB	IC505,11PIN (L-ch) 18PIN(R-ch)	VR201, VR202	388mV Perform adjustment using CrO ₂ . Perform checking only for LN and METAL tapes.
12	Record/Playback equalizer frequency characteristic confirmation	Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	REC /PB	OUTPUT jack		Perform checking with DolbyB, C and S NR ON at each tape selector position. Confirm the record/playback frequency characteristic is within \pm 3dB at 20Hz to 19kHz.
13	Meter level	VTVM	Apply 1kHz signal to INPUT LEVEL Knob so that Pin11, Pin18 (IC505) to GND voltage is 1.5dB below 388mV.	REC/ PAUSE	PEAK LEVEL METER	VR604, VR605	Adjust VR604 and VR605 so that the peak level meter reads: -1dB.
14	MPX filter characteristic confirmation	VTVM	Apply 19kHz, 15kHz and 1kHz signal to INPUT LEVEL Knob so that Pin11, Pin18 (IC505) to GND Voltage is 388mV.	REC/ PAUSE	IC505,11PIN (L-ch) 18PIN(R-ch)	L701, L702	MPX filter is ON position. Confirm the attenuation level at 15kHz and 19kHz within specification.
15	Rec cal tone	VTVM	Apply 1kHz signal to INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV in REC-PAUSE mode.	REC/ PAUSE	IC505,11PIN (L-ch) 18PIN(R-ch)	VR603	When press and hold the REC CAL, adjust VR603 so that the output level of Pin11, Pin18(IC505) is 388mV.
16	Bias tone	VTVM	Apply 1kHz signal to INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV-20dB in REC-PAUSE mode.	REC/ PAUSE	IC505,11PIN (L-ch) 18PIN(R-ch)	VR602	When press and hold the REC CAL, adjust VR602 so that the output level of Pin11, Pin18(IC505) is 388mV.
			Apply 1kHz signal to INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV-20dB in REC-PAUSE mode.			VR601	When press and hold the REC CAL, adjust VR601 so that the output level of Pin11, Pin18(IC505) is 388mV.

ALIGNMENT PROCEDURE

Step	Alignment	Instrument Required	Input Signal	Mode		
1	Azimuth	VTVM, Oscilloscope Test tape (TCC-154)		PB	OU jac	
2	Tape speed	Frequency counter Test tape (TCC-112)		PB	OU jac	
3	Playback Output level	VTVM Test tape(TCC-130)		PB	IC	
4	Playback frequency characteristic confirmation	VTVM, Test Tape (TCC-162B, TCC-262B)		PB	OU jac	
5	Bias frequency confirmation	Frequency counter		REC	W	
6	Dolby HX PRO	VTVM		REC	W	
7	Bias trip	VTVM		REC	OU jac	
8	Bias level (pre-adjustment)	VTVM		REC	W	
						1
						2
3						
9	Record level (pre-adjustment)	VTVM Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV in REC-PAUSE mode.	REC /PB	IC	
10	Record/Playback equalizer frequency characteristic	VTVM Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	REC /PB	OU jac	
						1
						2
3						
11	Record level	Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV in REC-PAUSE mode.	REC /PB	IC	
12	Record/Playback equalizer frequency characteristic confirmation	Blank Tapes CrO ₂ (AC-513) METAL (AC-712) LN (AC-224)	Apply 1kHz signal to INPUT jack. Set INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is below 388mV in REC-PAUSE mode. Then adjust with a 20Hz to 30kHz sweep signal.	REC /PB	OU jac	
13	Meter level	VTVM	Apply 1kHz signal to INPUT LEVEL Knob so that Pin11, Pin18 (IC505) to GND voltage is 1.5dB below 388mV.	REC/ PAUSE	P	
14	MPX filter characteristic confirmation	VTVM	Apply 19kHz, 15kHz and 1kHz signal to INPUT LEVEL Knob so that Pin11, Pin18 (IC505) to GND Voltage is 388mV.	REC/ PAUSE	IC	
15	Rec cal tone	VTVM	Apply 1kHz signal to INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV in REC-PAUSE mode.	REC/ PAUSE	IC	
16	Bias tone	VTVM	Apply 1kHz signal to INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV-20dB in REC-PAUSE mode.	REC/ PAUSE	IC	
			Apply 1kHz signal to INPUT LEVEL knob so that Pin11, Pin18 (IC505) to GND voltage is 388mV-20dB in REC-PAUSE mode.			

Mode	Test point	Adjustment { on page 15 }	For
PB	OUTPUT jack	Azimuth screw	Maximum output Refer to "Azimuth Adjustment" on page
PB	OUTPUT jack	VR401	3000Hz \pm 10Hz Adjust at the center of test tape.
PB	IC503,11PIN(L-ch) 18PIN(R-ch)	VR101 (L-ch) VR102 (R-ch)	388mV
PB	OUTPUT jack		So that the frequency response is within the range as shown in Fig. A.
REC	WA808	L703	105kHz \pm 1kHz Tape selector is METAL position 15.
REC	WA808	L301, L302	Tape selector is METAL position. So that the bias level is maximum.
REC	OUTPUT jack	L104 (L-ch) L103 (R-ch)	minimum output Tape selector is METAL position.
REC	WA808	VR303, VR304	~ 8.93V, Tape selector is CrO ₂ position.
		VR301, VR302	~ 18.9V, Tape selector is METAL position.
		VR305, VR306	~ 6.51V, Tape selector is LN position.
REC /PB	IC505,11PIN (L-ch) 18PIN (R-ch)		388mV Tape selector is CrO ₂ position. Adjust VR303 and VR304 so that the distortion becomes 1.0%
			Adjust VR303 and VR304 so that the distortion becomes 1.0% Adjust VR303 and VR304 so that the distortion becomes 1.0% This confirmation should be at each tape selector position.
REC /PB	OUTPUT jack		So that the record/playback frequency response is flat (at least within the range in Fig. B). Tape selector is CrO ₂ position.
			So that the record/playback frequency response is flat (at least within the range in Fig. B). Tape selector is METAL position.
			So that the record/playback frequency response is flat (at least within the range in Fig. B). Tape selector is LN position.
REC /PB	IC505,11PIN (L-ch) 18PIN(R-ch)	VR201, VR202	388mV Perform adjustment using CrO ₂ . Perform checking only for LN and METAL tapes.
REC /PB	OUTPUT jack		Perform checking with DolbyB, C and S NR ON at each tape selector position. Confirm the record/playback frequency characteristic is within \pm 3dB at 20Hz to 19kHz.
REC/ PAUSE	PEAK LEVEL METER	VR604, VR605	Adjust VR604 and VR605 so that the peak level meter reads: -1dB.
REC/ PAUSE	IC505,11PIN (L-ch) 18PIN(R-ch)	L701, L702	MPX filter is ON position. Confirm the attenuation level at 15kHz and 19kHz within specification.
REC/ PAUSE	IC505,11PIN (L-ch) 18PIN(R-ch)	VR603	When press and hold the REC CAL, adjust VR603 so that the output level of Pin11, Pin18(IC505) is 388mV.
REC/ PAUSE	IC505,11PIN (L-ch) 18PIN(R-ch)	VR602	When press and hold the REC CAL, adjust VR602 so that the output level of Pin11, Pin18(IC505) is 388mV.
	IC505,11PIN (L-ch) 18PIN(R-ch)	VR601	When press and hold the REC CAL, adjust VR601 so that the output level of Pin11, Pin18(IC505) is 388mV.

CASSETTE DECK MECHANICAL ASSEMBLY
EXPLODED VIEW



NO	PARTS NO.	NAME	Q.TY	OBJECT OF REPAIR PARTS	MIN ORDER UNIT	NOTE
1	F511-567	CHASSIS BLX	1			
1-1	F517-053	IDLER BLK	1			
1-2	F564-302	MTR REEL BLK	1	REPAIR	50	
1-3	F612-174	CHASSIS BASE BLK	1			
1-4	F623-076	REEL BASE BLK	2			
1-6	UG14C-13	SCREW 2.6x10 ZN	2			
1-7	FJ111-17	WASHER 1.7x0.25	2			
1-9	UJ12V-11	W POLY 2.1x0.25	2			
2	F513-756	PLATE HD BLK	1	REPAIR	50	POLY SLIDER
2-2	FC57D-14	HD BASE D	1			
2-3	FD49L-14	HD SPACER D	1			
2-4	FG140-26	2.0x8	4			SCREW
2-5	FK30W-11	HD BASE SP	1			
2-6	FK30Y-11	AZIMUTH SP H	3			
2-7	FU19Y-12	H-2371-4105	1			
2-8	FU19W-11	H3311-2102	1			
2-9	KG194-29	TT 2.6x5 ZH	2			SCREW
3	F512-122	PLATE BASE BLK	1	REPAIR	50	
4	FR20L-22	PINCH ROLLER ASSY	1	REPAIR	50	
5	F525-313	MTE MAIN BLK	1	REPAIR	50	PINCH ROLLER
5-1	FC57F-15	F/W BKT H	1			
5-2	FW16B-11	MMI-6H2LWK	1			
5-3	FW15C-11	MMN-6F4RB82	1			
5-6	FM177-22	SCREW	2			
5-7	UG11S-14	SW 2.6x3.5	4			SCREW
6	F567-467	PCB CONTROL BLK	1	REPAIR	50	
6-6	UE16E-11	PUSH SWITCH	6			
7	FC52H-13	PON-SPRING	1			
8	FC57H-11	PCB BKT H	1			
9	FD44T-14	REC LEVER	3			
10	FD44V-12	LEVER	1			
11	FD48Y-21	GEAR A	1			
12	FD49A-11	GEAR B	1			
13	FD49B-11	GEAR C	1			
14	FD49C-11	BRAKE L	1			
15	FD49D-12	BRAKE R	1			
16	FD48W-12	CAM GEAR H	1			
17	FC57G-12	SPRING H	1			SPRING
18	FD49E-15	B.T ARM	1			
20	FR23F-11	ASSY PINCH ROLLER	1	REPAIR	100	PINCH ROLLER
21	FR230-21	ASSY F/W AH K	1			
22	FR23E-11	ASSY F/W S	1			
23	MM113-11	1/16 BALL	1			
24	FZLLY-12	FELT H	1			
25	FK31A-11	B.T SP	1			
26	FK26S-14	PINCH ROLLSP(L)	1			SPRING
27	FK26V-11	H ASSIST SP	1			H ASSIST SPRING
28	FJ123-22	3.5x0.25	1			POLY SLIDER
29	FJ141-11A	2.4x0.25	1			WASHER
30	FJ141-14A	2.15x0.25	1			WASHER
31	UG19G-11	M2.6x25 ZN	1			SCREW
32	UG12H-14	2.6x8 ZN	3			SCREW
33	UG12H-11	2.6x6 ZN	3			SCREW
34	FJ111-30	2.6x0.25	2			WASHER
35	UG22B-11	TT 2.0x7 ZH	1			SCREW
36	FK20R-21	SP	1			SPRING
37	UG20L-12	NET	1			
39	FF16M-31	BELT	1	REPAIR	100	
40	FL42C-11	SPACER	1			
41	FF18R-11	BELT	1	REPAIR	100	
42	FL42N-11	B.T ARM SHAFT				

A

B

C

D

E

CASSETTE DECK MECHANICAL ASSEMBLY EXPLODED VIEW

1

2

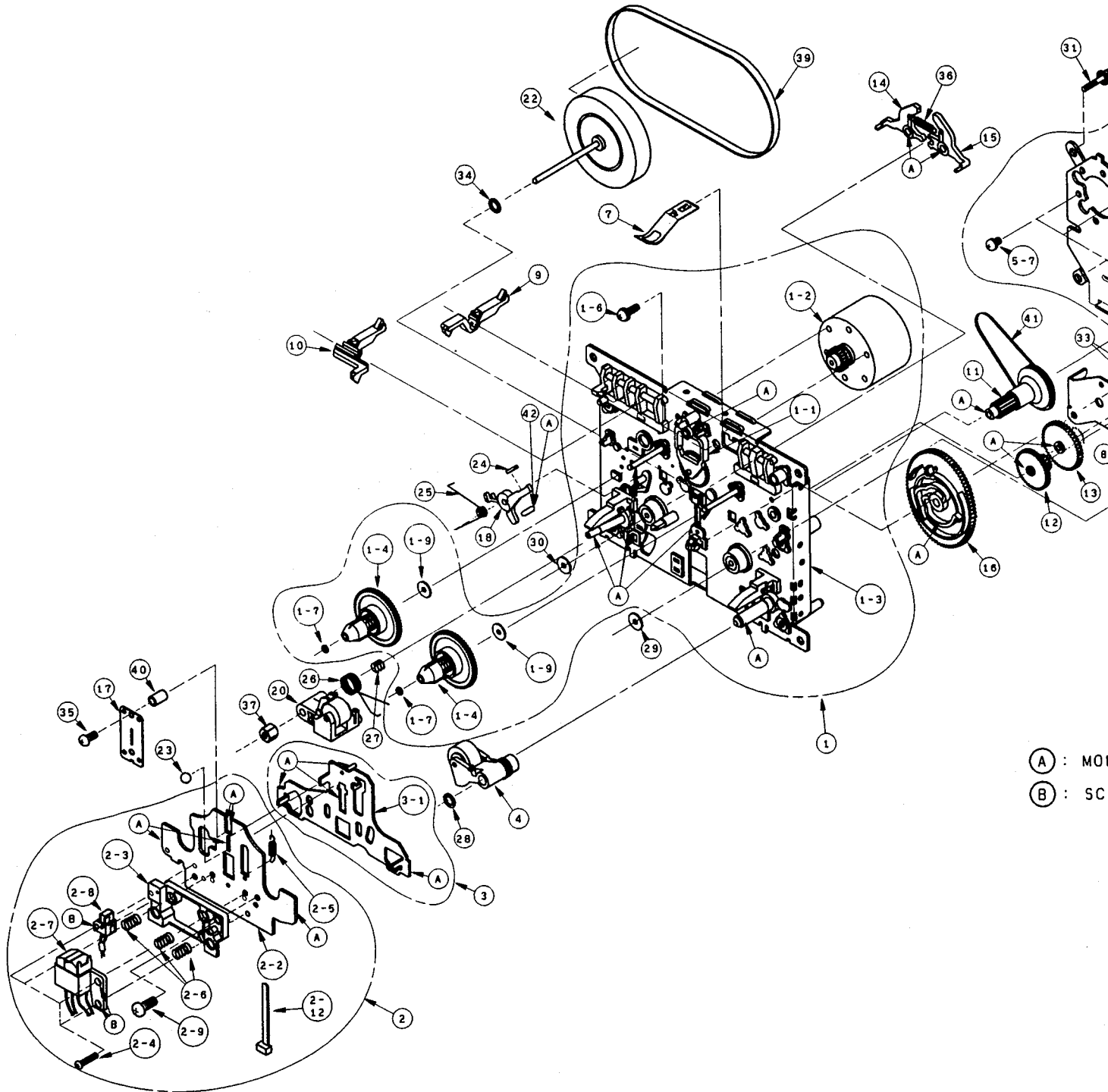
3

4

5

6

7



(A) : MOTOR
 (B) : SCREW

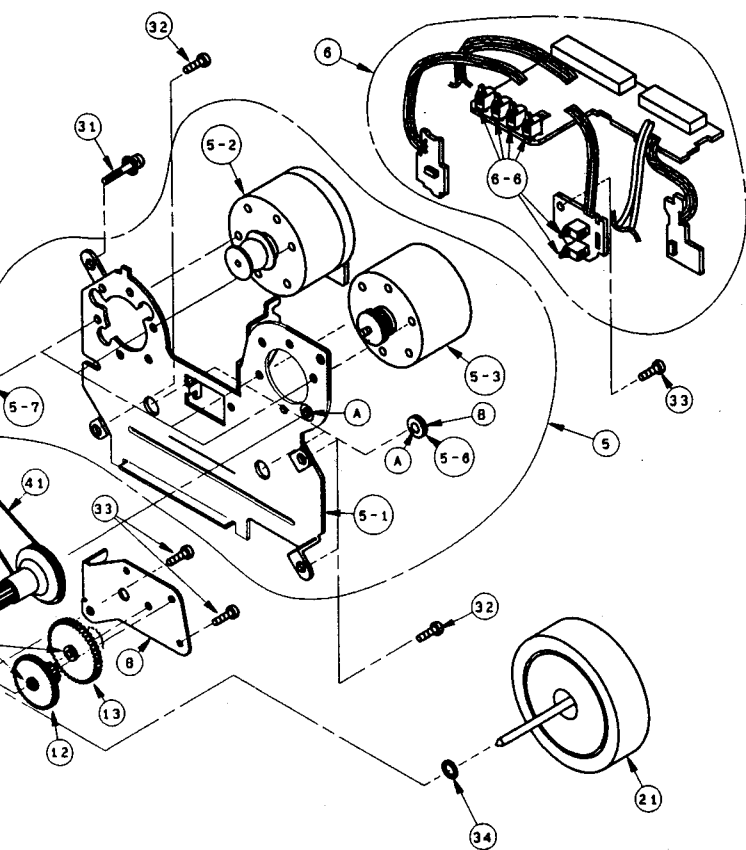
F

G

H

I

J



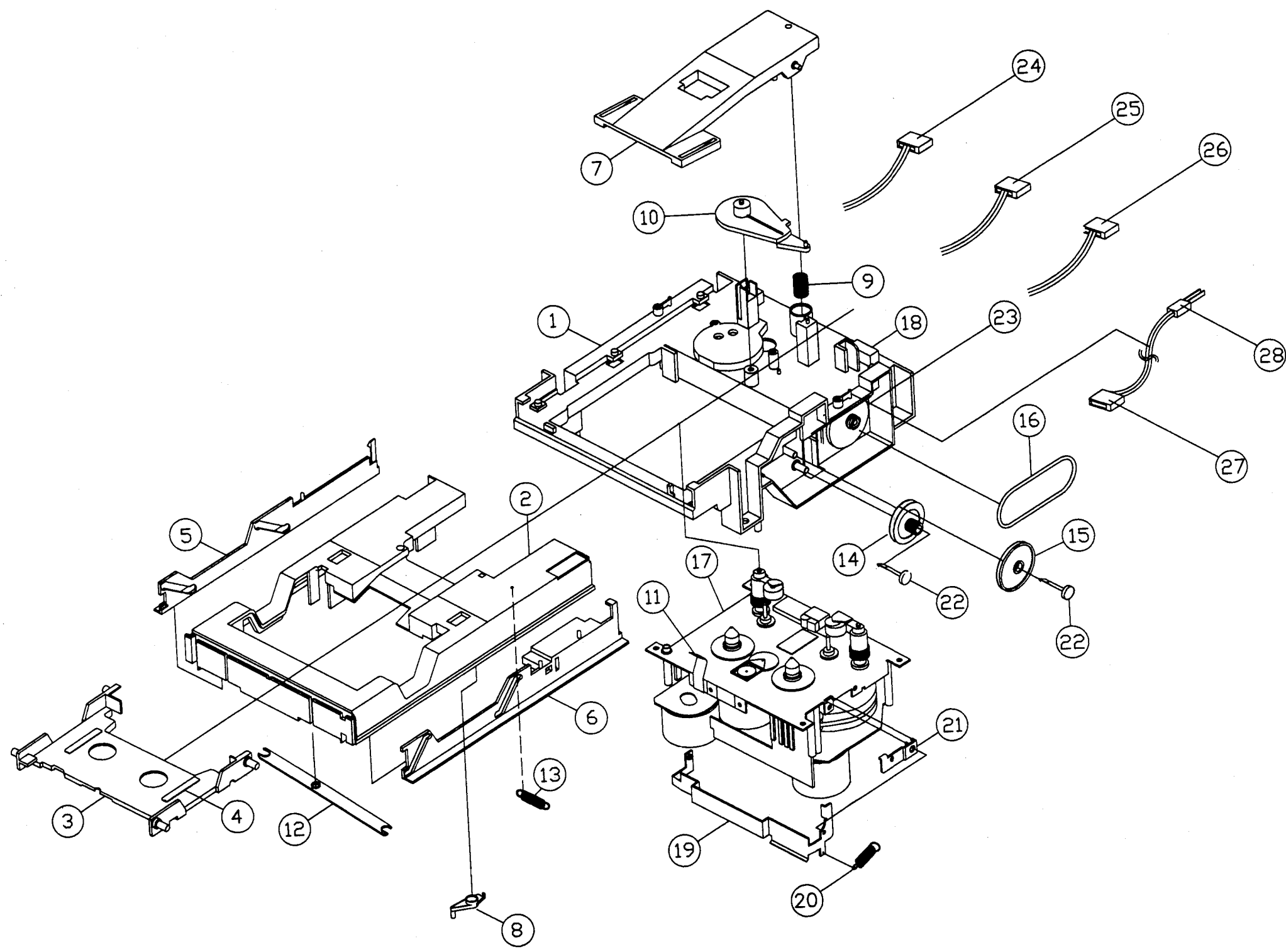
- (A) : MOLYKOTE X5 DOW CORNING CO.,LTD
- (B) : SCREW LOCK THREE BOND CO.,LTD

NO	PARTS NO.	NAME	Q.TY	OBJECT OF REPAIR PARTS	MIN ORDER UNIT	NOTE
1	F511-567	CHASSIS BLK	1			
1- 1	F517-053	IDLER BLK	1			
1- 2	F564-302	MTR REEL BLK	1	REPAIR	50	
1- 3	F612-174	CHASSIS BASE BLK	1			
1- 4	F623-076	REEL BASE BLK	2			
1- 6	UG14C-13	SCREW 2.6×10 ZN	2			
1- 7	FJ111-17	WASHER 1.7×0.25	2			
1- 9	UJ12V-11	W POLY 2.1×0.25	2			
2	F513-756	PLATE HD BLK	1	REPAIR	50	POLY SLIDER
2- 2	FC57D-14	HD BASE D	1			
2- 3	FD49L-14	HD SPACER D	1			
2- 4	FG140-26	2.0×8	4			SCREW
2- 5	FK30W-11	HD BASE SP	1			
2- 6	FK30Y-11	AZIMUTH SP H	3			
2- 7	FU19Y-12	H-2371-4105	1			
2- 8	FU19W-11	H3311-2102	1			
2- 9	KG194-29	TT 2.6×5 ZH	2			SCREW
3	F512-122	PLATE BASE BLK	1	REPAIR	50	
4	FR20L-22	PINCH ROLLER ASSY	1	REPAIR	50	
5	F525-313	MTE MAIN BLK	1	REPAIR	50	PINCH ROLLER
5- 1	FC57F-15	F/W BKT H	1			
5- 2	FW16B-11	MMI-6H2LWK	1			
5- 3	FW15C-11	MMN-6F4RB82	1			
5- 6	FM177-22	SCREW	2			
5- 7	UG11S-14	SW 2.6×3.5	4			SCREW
6	F567-467	PCB CONTROL BLK	1	REPAIR	50	
6- 6	UE16E-11	PUSH SWITCH	6			
			2			
7	FC52H-13	PON-SPRING	1			
8	FC57H-11	PCB BKT H	1			
9	FD44T-14	REC LEVER	3			
10	FD44V-12	LEVER	1			
11	FD48Y-21	GEAR A	1			
12	FD49A-11	GEAR B	1			
13	FD49B-11	GEAR C	1			
14	FD49C-11	BRAKE L	1			
15	FD49D-12	BRAKE R	1			
16	FD48W-12	CAM GEAR H	1			
17	FC57G-12	SPRING H	1			SPRING
18	FD49E-15	B.T ARM	1			
20	FR23F-11	ASSY PINCH ROLLER	1	REPAIR	100	PINCH ROLLER
21	FR230-21	ASSY F/W AH K	1			
22	FR23E-11	ASSY F/W S	1			
23	MM113-11	1/16 BALL	1			
24	FZLLY-12	FELT H	1			
25	FK31A-11	B.T SP	1			
26	FK26S-14	PINCH ROLLSP(L)	1			SPRING
27	FK26V-11	H ASSIST SP	1			H ASSIST SPRING
28	FJ123-22	3.5×0.25	1			POLY SLIDER
29	FJ141-11A	2.4×0.25	1			WASHER
30	FJ141-14A	2.15×0.25	1			WASHER
31	UG19G-11	M2.6×25 ZN	1			SCREW
32	UG12H-14	2.6×8 ZN	3			SCREW
33	UG12H-11	2.6×6 ZN	3			SCREW
34	FJ111-30	2.6×0.25	2			WASHER
35	UG22B-11	TT 2.0×7 ZH	1			SCREW
36	FK20R-21	SP	1			SPRING
37	UG20L-12	NET	1			
39	FF16M-31	BELT	1	REPAIR	100	
40	FL42C-11	SPACER	1			
41	FF18R-11	BELT	1	REPAIR	100	
42	FL42N-11	B.T ARM SHAFT				

A B C D E F G H I J

EXPLODED VIEW OF THE CASSETTE

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NO.	PARTS NAME	PARTS NO.	MATERIAL	Q'TY
1	BASE MECHANISM	3-324-126-01	ABS BLACK	1
2	TRAY DECK	3-324-127-02	ABS BLACK	1
3	TAPE GUIDER	3-324-128-01	ABS GRAY	1
4	FELT TAPE	3-324-129-01	FELT	2
5	GUIDER (L), SIDE	3-324-130-01	ABS BLACK	1
6	GUIDER (R), SIDE	3-324-131-01	ABS BLACK	1
7	HOLDER TRAY	3-617-412-01	ABS(BLACK)+GE 10%	1
8	CAM HOLDER TRAY	3-324-133-01	POM (WHITE)	1
9	SPRING HOLDER	3-324-134-01	SUS304WPB P10.2 TCS	1
10	STOPPER RACK	3-324-135-01	POM (WHITE)	1
11	SPRING CASSETTE	3-331-901-01-1	MM-100LM DENON	1
12	BRK'T SLIDE	3-324-137-01	SECC T1.2	1
13	SPRING STOPPER	3-324-136-01	SUS304WPB, P10.2 TCS	1
14	GEAR PULLEY	3-324-139-01	POM (WHITE)	1
15	GEAR DUAL	3-324-141-01	POM (WHITE)	1
16	BELT D-MECHA'	3-324-142-01	CR	1
17	DECK MECHA ASS'Y	2-216-207-01	CMAH3Z ALPS	1
18	MICRO SW	2-198-153-01-1	MLS-1AU SHINMEI	2
19	BRK'T ASS'Y. D-MECHA	A-328-153-01	ASS'Y	1
20	SPRING . MECHA	3-324-143-02	SUS304WPB P10.4, L=20.4	1
21	BRK'T (B)	3-328-109-01	SECC T1.0	1
22	RIVET LOCKING	3-324-149-01	POM (WHITE)	2
23	MOTOR	2-148-161-01	MATSUSHITA MMN-6E6RCBP	1
24	CONNECTOT ASS'Y	2-159-7F2-01	RED	1
25	CONNECTOT ASS'Y	2-159-7F0-01	2P 200M/M BLACK	1
26	CONNECTOT ASS'Y	2-159-7E9-01	2P 200M/M BLUE	1
27	CONNECTOT ASS'Y	2-159-7F1-01	2P 300M/M YELLOW	1
28	LEAF SWITCH	2-196-997-01-1	LSA-119J 20V 1A	1

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EXPLODED VIEW OF THE CASSETTE

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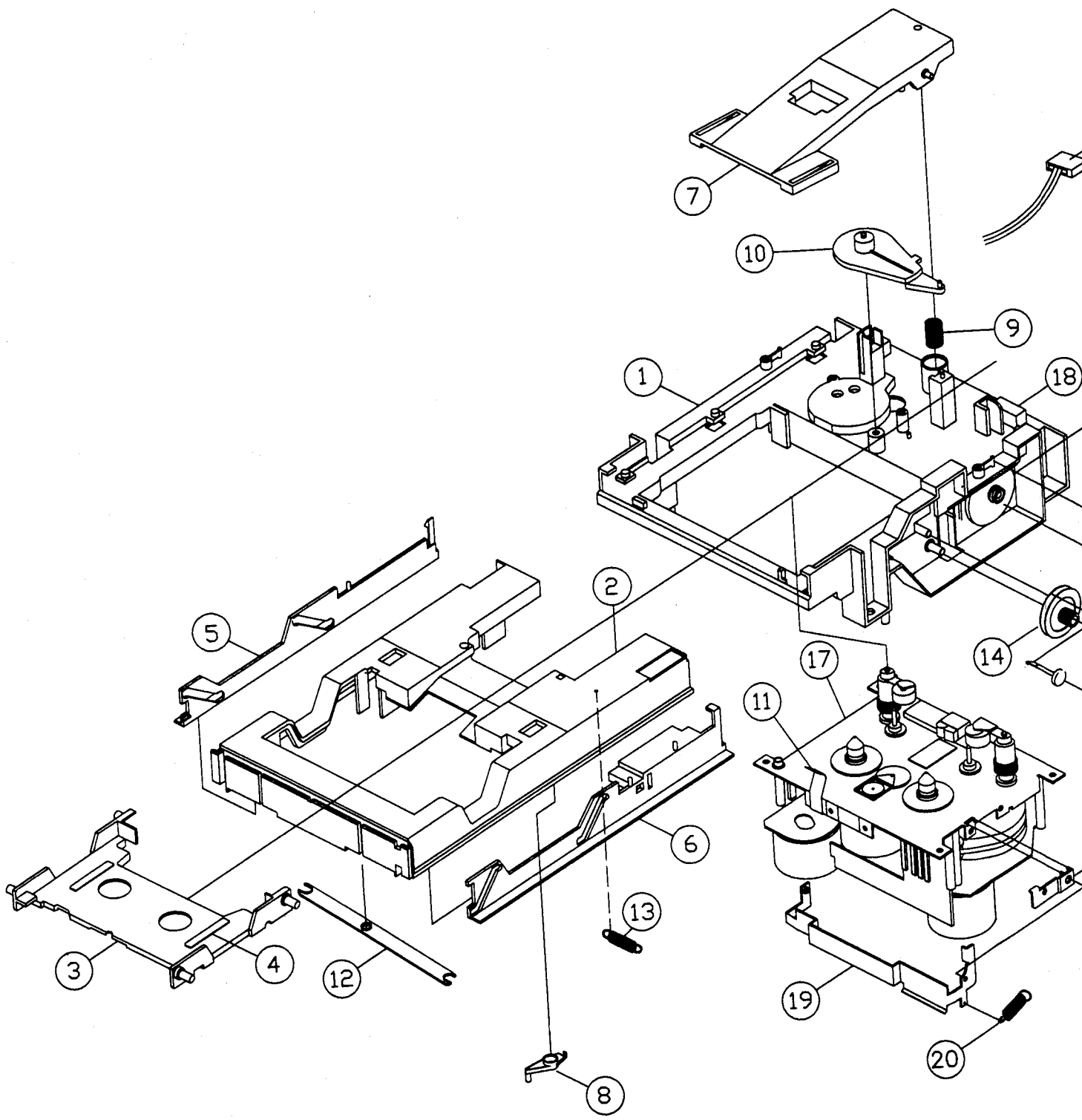
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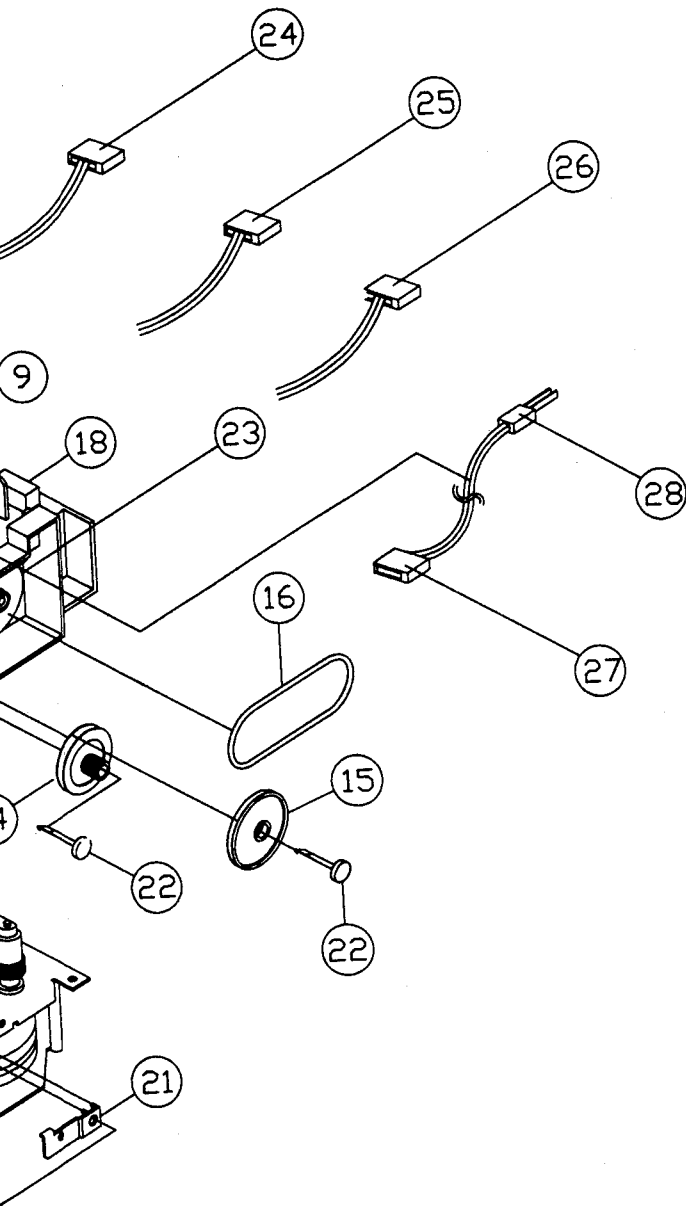
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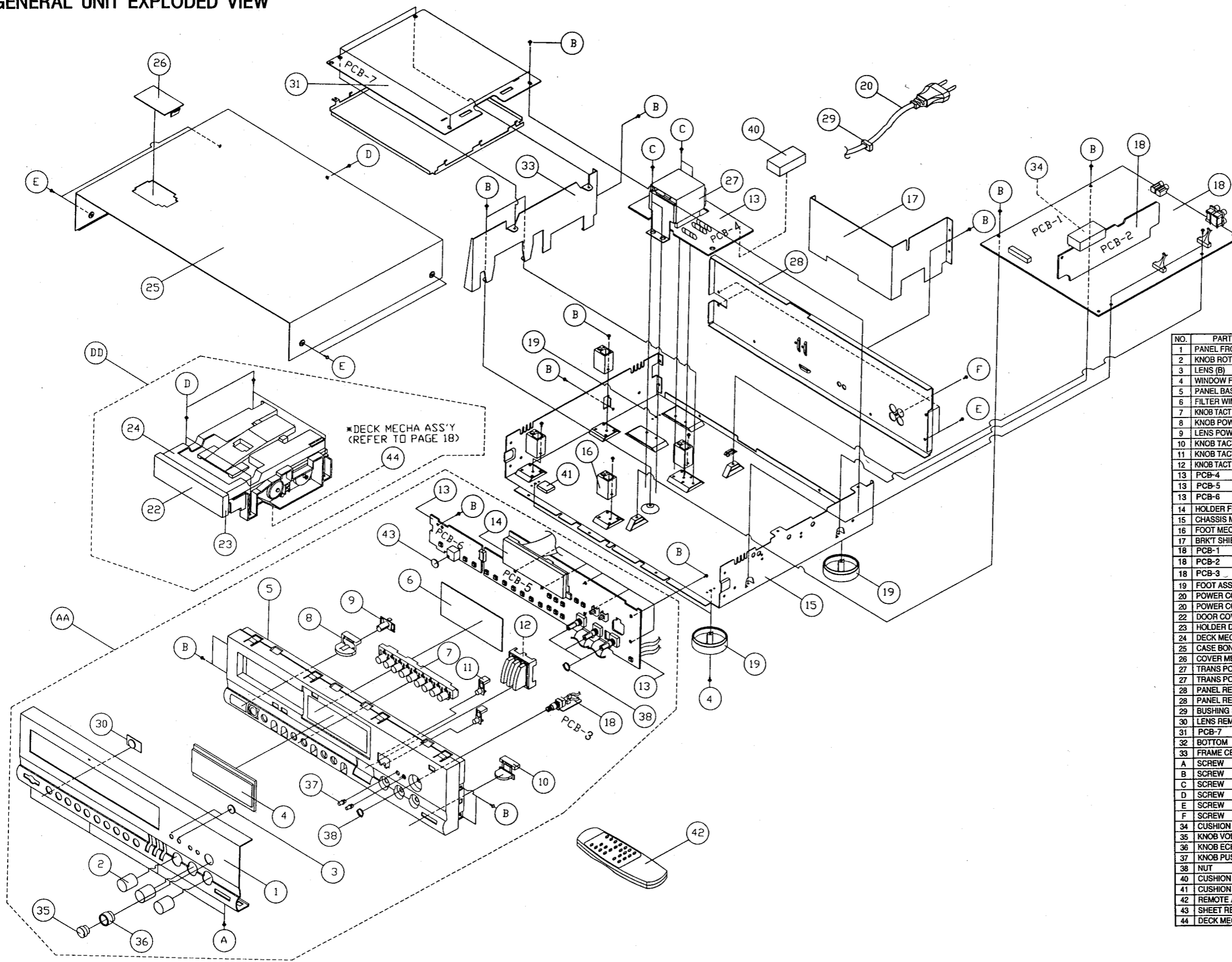
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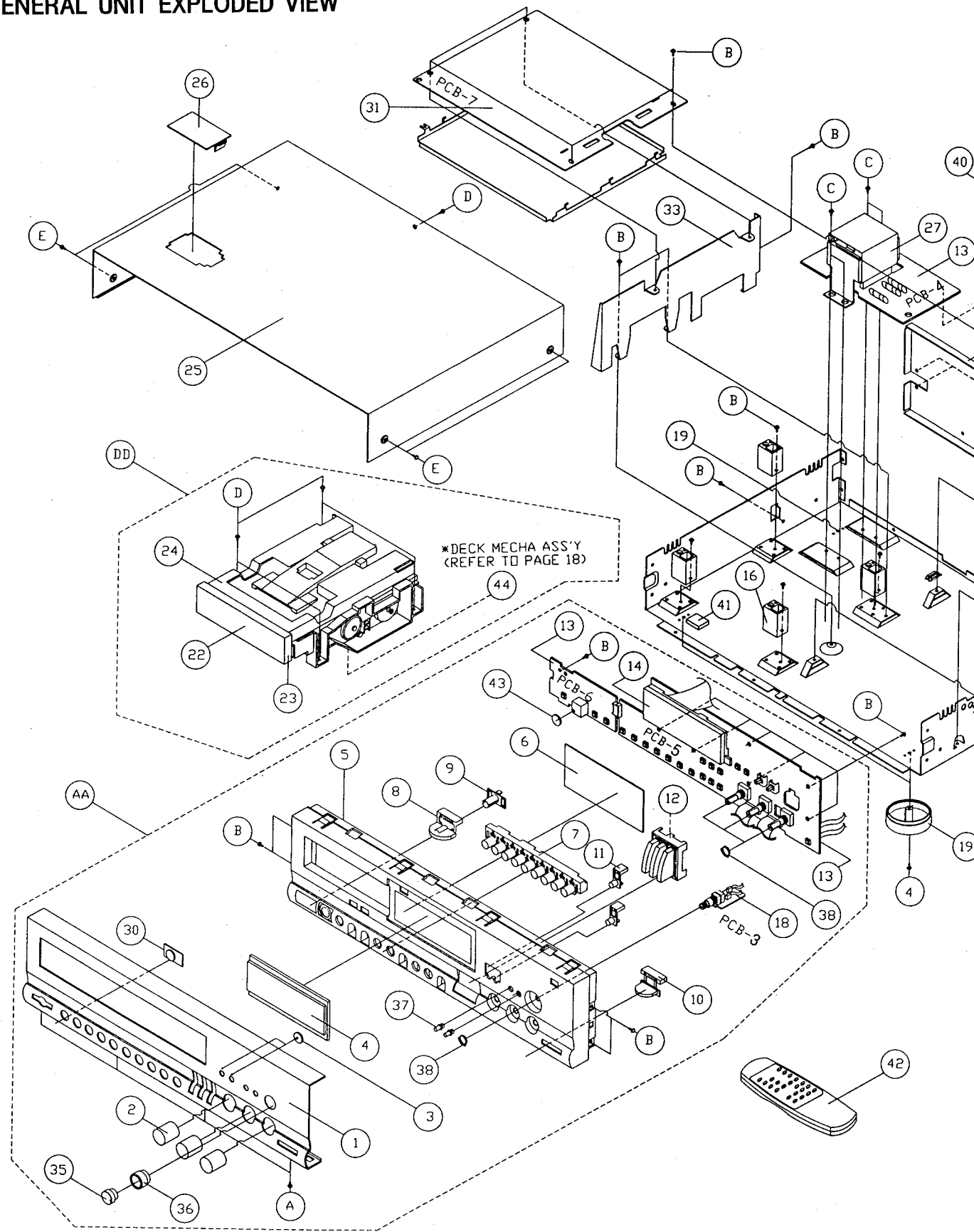
NO.	PARTS NAME	PARTS NO.	MATERIAL	Q'TY
1	BASE MECHANISM	3-324-126-01	ABS BLACK	1
2	TRAY DECK	3-324-127-02	ABS BLACK	1
3	TAPE GUIDER	3-324-128-01	ABS GRAY	1
4	FELT TAPE	3-324-129-01	FELT	2
5	GUIDER (L), SIDE	3-324-130-01	ABS BLACK	1
6	GUIDER (R), SIDE	3-324-131-01	ABS BLACK	1
7	HOLDER TRAY	3-617-412-01	ABS(BLACK)+GE 10%	1
8	CAM HOLDER TRAY	3-324-133-01	POM (WHITE)	1
9	SPRING HOLDER	3-324-134-01	SUS304WPB P10.2 TCS	1
10	STOPPER RACK	3-324-135-01	POM (WHITE)	1
11	SPRING CASSETTE	3-331-901-01-1	MM-100LM DENON	1
12	BRK'T SLIDE	3-324-137-01	SECC T1.2	1
13	SPRING STOPPER	3-324-136-01	SUS304WPB, P10.2 TCS	1
14	GEAR PULLEY	3-324-139-01	POM (WHITE)	1
15	GEAR DUAL	3-324-141-01	POM (WHITE)	1
16	BELT D-MECHA'	3-324-142-01	CR	1
17	DECK MECHA ASS'Y	2-216-207-01	CMAH3Z ALPS	1
18	MICRO SW	2-198-153-01-1	MLS-1AU SHINMEI	2
19	BRK'T ASS'Y. D-MECHA	A-328-153-01	ASS'Y	1
20	SPRING . MECHA	3-324-143-02	SUS304WPB P10.4, L=20.4	1
21	BRK'T (B)	3-328-109-01	SECC T1.0	1
22	RIVET LOCKING	3-324-149-01	POM (WHITE)	2
23	MOTOR	2-148-161-01	MATSUSHITA MMN-6E6RC8P	1
24	CONNECTOT ASS'Y	2-159-7F2-01	RED	1
25	CONNECTOT ASS'Y	2-159-7F0-01	2P 200M/M BLACK	1
26	CONNECTOT ASS'Y	2-159-7E9-01	2P 200M/M BLUE	1
27	CONNECTOT ASS'Y	2-159-7F1-01	2P 300M/M YELLOW	1
28	LEAF SWITCH	2-196-997-01-1	LSA-119J 20V 1A	1

GENERAL UNIT EXPLODED VIEW

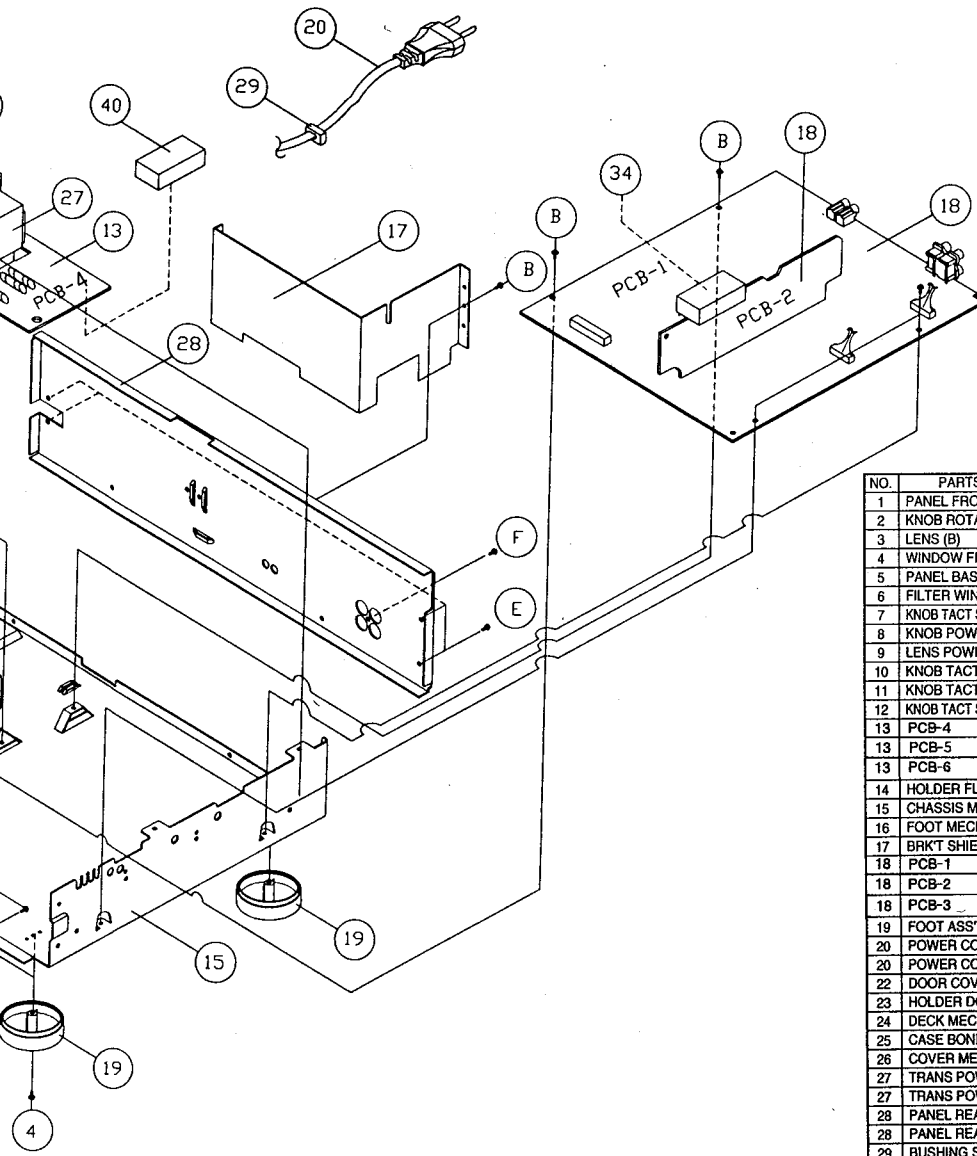


NO.	PARTS NAME	PARTS NO.	MATERIAL	REMARK	QTY
1	PANEL FRONT	3-328-101-04	A6063-T5(AL)	A, B	1
2	KNOB ROTARY	3-328-010-01	ABS	A, B	3
3	LENS (B)	3-320-610-01	PMMA 60N	A, B	2
4	WINDOW FRONT	3-327-004-01	ACRYL	A, B	1
5	PANEL BASE	3-327-003-16	ABS	A, B	1
6	FILTER WINDOW	3-328-107-01	PVC 10.5	A, B	1
7	KNOB TACT STATION(A)	3-327-008-22	ABS	A, B	1
8	KNOB POWER	3-327-005-11	ABS	A, B	1
9	LENS POWER	3-327-006-01	K-RESIN	A, B	1
10	KNOB TACT (A)	3-327-011-11	ABS	A, B	1
11	KNOB TACT (B)	3-327-007-11	ABS	A, B	1
12	KNOB TACT STATION(B)	3-327-009-11	ABS	A, B	2
13	PCB-4	2-170-956-11	POWER P.C BOARD	A, B	1
13	PCB-5	2-170-956-01	CONTROL P.C BOARD	A, B	1
13	PCB-6	2-170-956-11	REMOTE P.C BOARD	A, B	1
14	HOLDER FLT	3-327-015-02	ABS 730	A, B	1
15	CHASSIS MAIN	3-327-021-02	SECC 11.0	A, B	1
16	FOOT MECHA	3-327-016-01	ABS	A, B	1
17	BRKT SHIELD	3-327-019-01	SECC 11.0	A, B	4
18	PCB-1	2-170-955-01	MAIN P.C BOARD	A, B	1
18	PCB-2	2-170-955-11	REC CAL OSC P.C BOARD	A, B	1
18	PCB-3	2-170-955-21	REC CAL VOLUME P.C BOARD	A, B	1
19	FOOT ASSY (A)	3-327-017-01	ABS+TPR GOLD	A, B	1
20	POWER CORD	2-211-138-01	TD-470/GXAG	A	4
20	POWER CORD	2-211-139-01	TD-470/KYAG	B	1
22	DOOR COVER	3-327-013-01	A6063-T5(AL)	A, B	1
23	HOLDER DOOR	3-327-014-01	ABS	A, B	1
24	DECK MECHA ASSY	A-328-113-01	ALPS MECHA+ LOADING	A, B	1
25	CASE BONNET	3-327-023-01	SECC 10.6+PVC 10.2	A, B	1
26	COVER MECHA	3-327-027-01	ABS	A, B	1
27	TRANS POWER	2-131-567-01	TD-470/GXAG	A	1
27	TRANS POWER	2-131-568-01	TD-470/KYAG	B	1
28	PANEL REAR	3-328-102-01	SECC 10.8 (TD-470/GXAG)	A	1
28	PANEL REAR	3-328-202-01	SECC 10.8 (TD-470/KYAG)	B	1
29	BUSHING STRAIN R	8-201-120-01	NYLON 66	A, B	1
30	LENS REMOCON	3-327-905-01	ACRYL	A, B	1
31	PCB-7	2-170-912-01	DOLBY S P.C BOARD	A, B	1
32	BOTTOM	3-328-106-01	SPTE 10.4	A, B	1
33	FRAME CENTER	3-328-105-01	SECC 10.1	A, B	1
A	SCREW	7-999-171-01	PBT 30 PO 60 FZK	A, B	4
B	SCREW	7-764-408-01	VBZ 30 PO 80 FZK	A, B	30
C	SCREW	7-768-406-01	VBZ 40 PO 80 FZK	A, B	4
D	SCREW	7-768-408-01	VBZ 40 PO 80 FZK	A, B	4
E	SCREW	7-348-408-01	ATZ 40 PO 80 FZK	A, B	4
F	SCREW	7-764-410-01	VBZ 30 PO 100 FZK	A, B	1
34	CUSHION PCB	3-327-038-01	SBR 50 x 25 x 14(M/M)	A, B	1
35	KNOB VOLUME	3-328-209-01	ABS	A, B	1
36	KNOB ECHO (B)	3-328-210-01	ABS	A, B	1
37	KNOB PUSH	3-328-208-01	ABS	A, B	2
38	NUT	7-116-070-02		A, B	4
40	CUSHION	7-711-606-01	EVA	A, B	1
41	CUSHION (C)	3-616-422-01	EVA	A, B	1
42	REMOTE ASSY	A-327-9C0-01		A, B	1
43	SHEET REMOCON	3-224-306-01	PCV T0.5	A, B	1
44	DECK MECHA ASSY	2-216-207-01	CMAH3Z	A, B	1

GENERAL UNIT EXPLODED VIEW



F G H I J



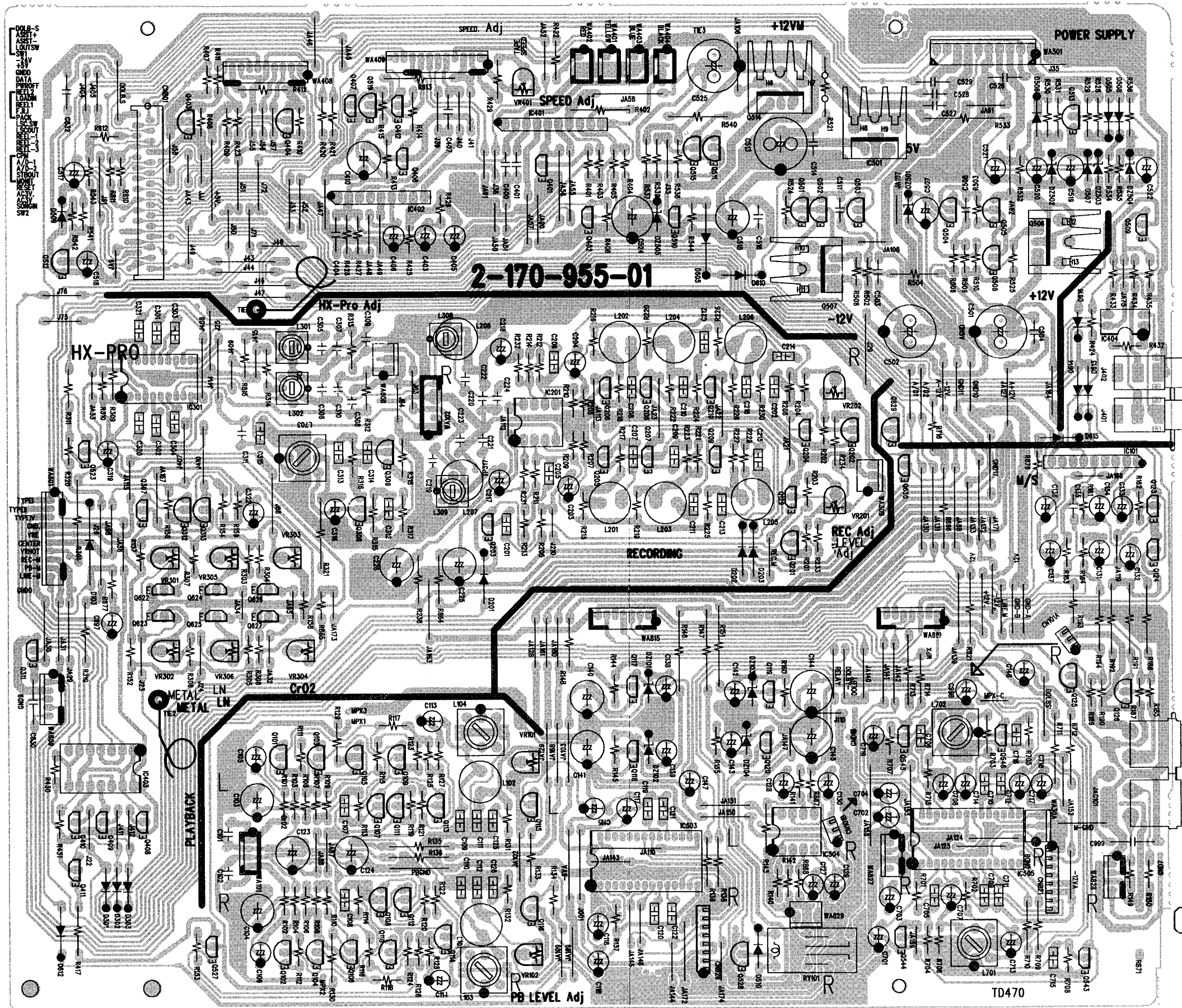
NO.	PARTS NAME	PARTS NO.	MATERIAL	REMARK	QTY
1	PANEL FRONT	3-328-101-04	A6063-T5(AL)	A, B	1
2	KNOB ROTARY	3-328-010-01	ABS	A, B	3
3	LENS (B)	3-320-610-01	PMMA 60N	A, B	2
4	WINDOW FRONT	3-327-004-01	ACRYL	A, B	1
5	PANEL BASE	3-327-003-16	ABS	A, B	1
6	FILTER WINDOW	3-328-107-01	PVC 10.5	A, B	1
7	KNOB TACT STATION(A)	3-327-008-22	ABS	A, B	1
8	KNOB POWER	3-327-005-11	ABS	A, B	1
9	LENS POWER	3-327-006-01	K-RESIN	A, B	1
10	KNOB TACT (A)	3-327-011-11	ABS	A, B	1
11	KNOB TACT (B)	3-327-007-11	ABS	A, B	1
12	KNOB TACT STATION(B)	3-327-009-11	ABS	A, B	2
13	PCB-4	2-170-956-11	POWER P.C BOARD	A, B	1
13	PCB-5	2-170-956-01	CONTROL P.C BOARD	A, B	1
13	PCB-6	2-170-956-11	REMOTE P.C BOARD	A, B	1
14	HOLDER FLT	3-327-015-02	ABS 730	A, B	1
15	CHASSIS MAIN	3-327-021-02	SECC 11.0	A, B	1
16	FOOT MECHA	3-327-016-01	ABS	A, B	1
17	BRKT SHIELD	3-327-019-01	SECC 11.0	A, B	4
18	PCB-1	2-170-955-01	MAIN P.C BOARD	A, B	1
18	PCB-2	2-170-955-11	REC CAL OSC P.C BOARD	A, B	1
18	PCB-3	2-170-955-21	REC CAL VOLUME P.C BOARD	A, B	1
19	FOOT ASS'Y (A)	3-327-017-01	ABS + TPR GOLD	A, B	1
20	POWER CORD	2-211-138-01	TD-470/GXAG	A	4
20	POWER CORD	2-211-139-01	TD-470/KYAG	B	1
22	DOOR COVER	3-327-013-01	A6063-T5(AL)	A, B	1
23	HOLDER DOOR	3-327-014-01	ABS	A, B	1
24	DECK MECHA ASS'Y	A-328-113-01	ALPS MECHA+ LOADING	A, B	1
25	CASE BONNET	3-327-023-01	SECC 10.6+ PVC 10.2	A, B	1
26	COVER MECHA	3-327-027-01	ABS	A, B	1
27	TRANS POWER	2-131-567-01	TD-470/GXAG	A	1
27	TRANS POWER	2-131-568-01	TD-470/KYAG	B	1
28	PANEL REAR	3-328-102-01	SECC 10.8 (TD-470/GXAG)	A	1
28	PANEL REAR	3-328-202-01	SECC 10.8 (TD-470/KYAG)	B	1
29	BUSHING STRAIN R	8-201-120-01	NYLON 66	A, B	1
30	LENS REMOCON	3-327-905-01	ACRYL	A, B	1
31	PCB-7	2-170-912-01	DOLBY S P.C BOARD	A, B	1
32	BOTTOM	3-328-106-01	SPTE 10.4	A, B	1
33	FRAME CENTER	3-328-105-01	SECC 10.1	A, B	1
A	SCREW	7-999-171-01	PBT 30 PO 60 FZK	A, B	4
B	SCREW	7-764-408-01	VBZ 30 PO 80 FZK	A, B	30
C	SCREW	7-768-406-01	VBZ 40 PO 60 FZK	A, B	4
D	SCREW	7-768-408-01	VBZ 40 PO 80 FZK	A, B	4
E	SCREW	7-348-408-01	ATZ 40 PO 80 FZK	A, B	4
F	SCREW	7-764-410-01	VBZ 30 PO 100 FZK	A, B	1
34	CUSHION PCB	3-327-038-01	SBR 50 x 25 x 14(M/M)	A, B	1
35	KNOB VOLUME	3-328-209-01	ABS	A, B	1
36	KNOB ECHO (B)	3-328-210-01	ABS	A, B	1
37	KNOB PUSH	3-328-208-01	ABS	A, B	2
38	NUT	7-116-070-02		A, B	4
40	CUSHION	7-711-606-01	EVA	A, B	1
41	CUSHION (C)	3-616-422-01	EVA	A, B	1
42	REMOTE ASS'Y	A-327-9C0-01		A, B	1
43	SHEET REMOCON	3-224-306-01	PCV T0.5	A, B	1
44	DECK MECHA ASS'Y	2-216-207-01	CMAH3Z	A, B	1

IB BK

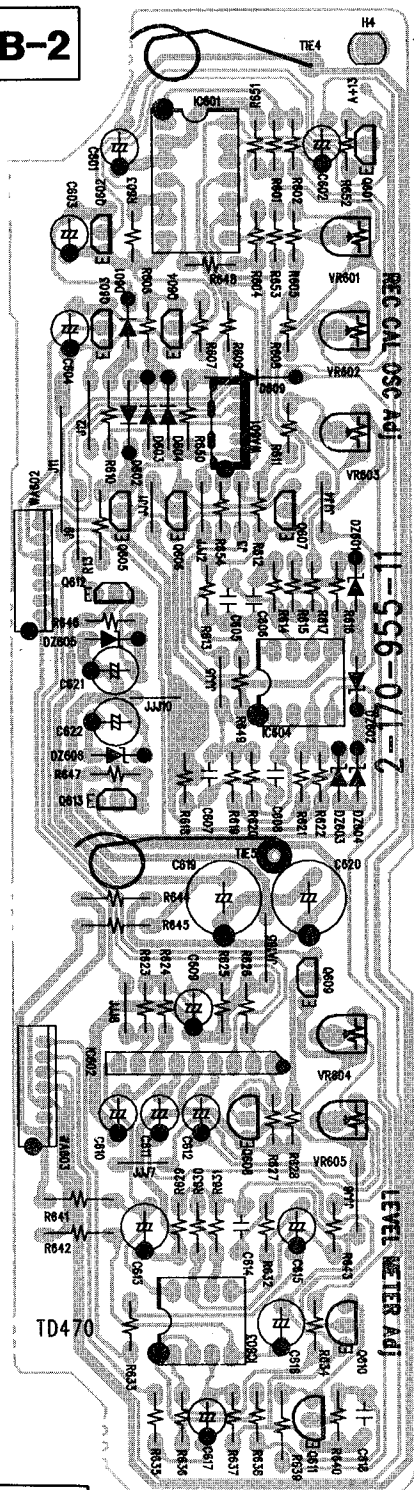
IB BK

MAIN P.C. BOARD

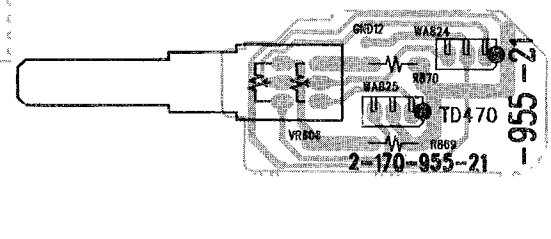
PCB-1



PCB-2



PCB-3



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MAIN P.C. BOARD

PCB-1

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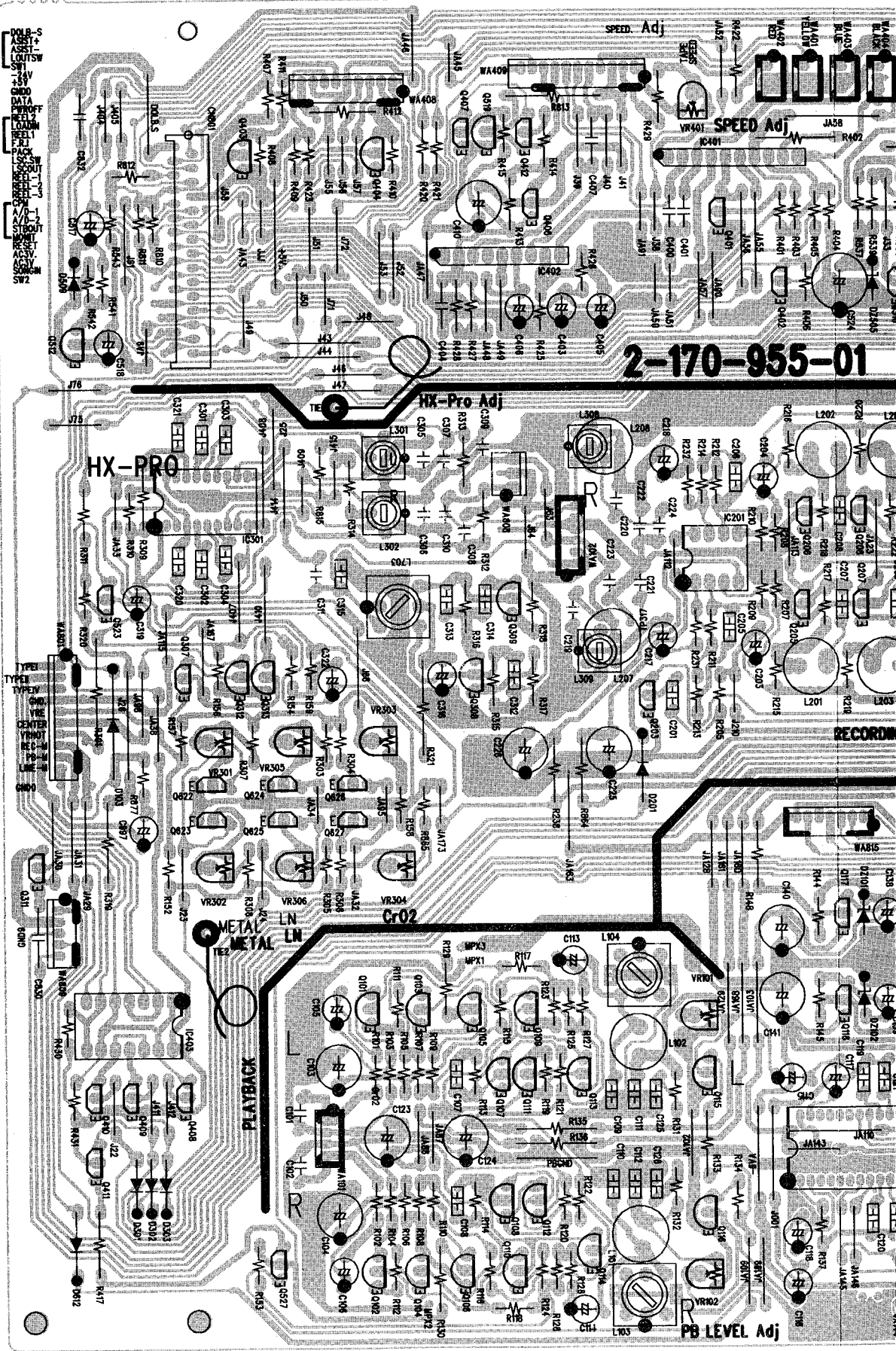
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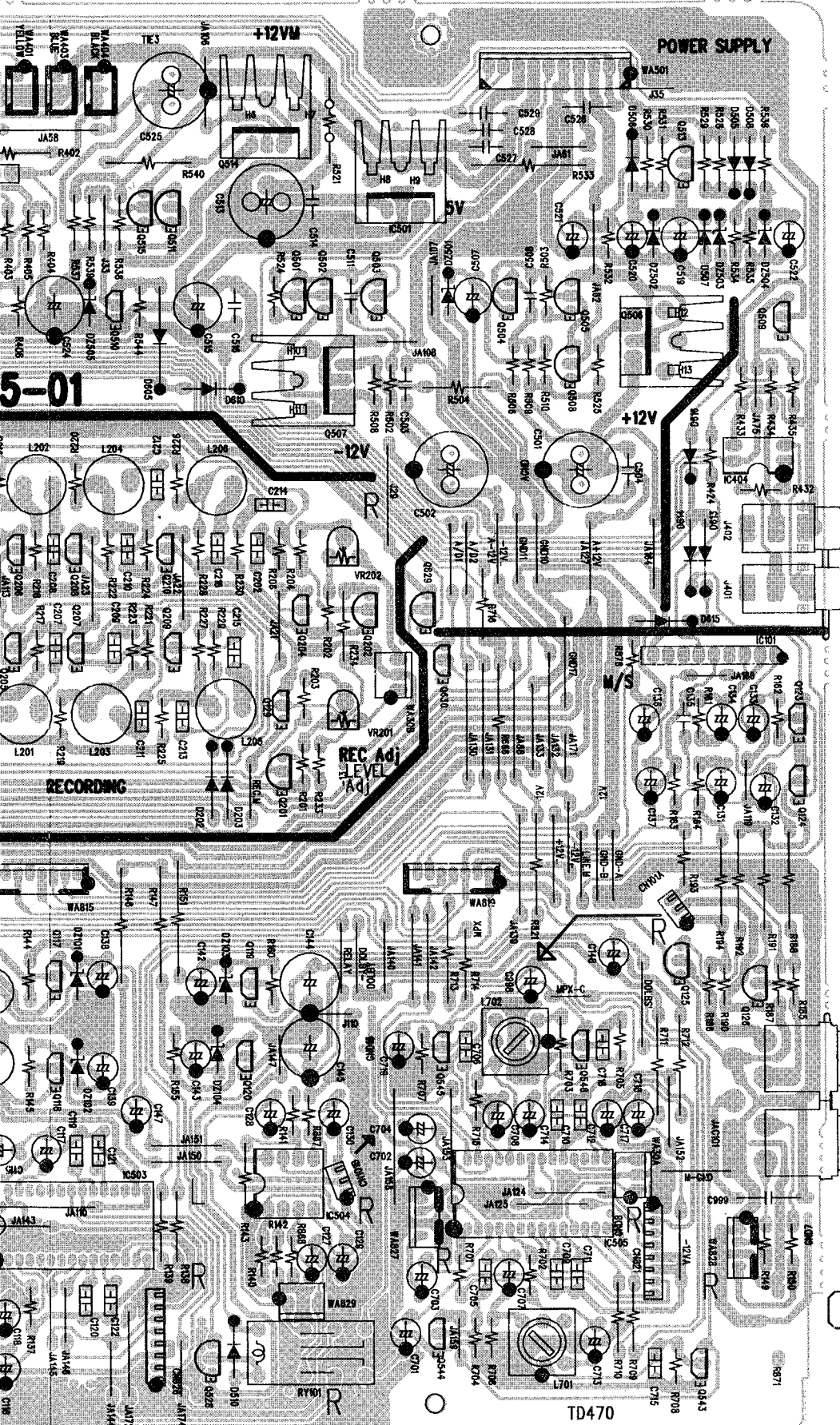
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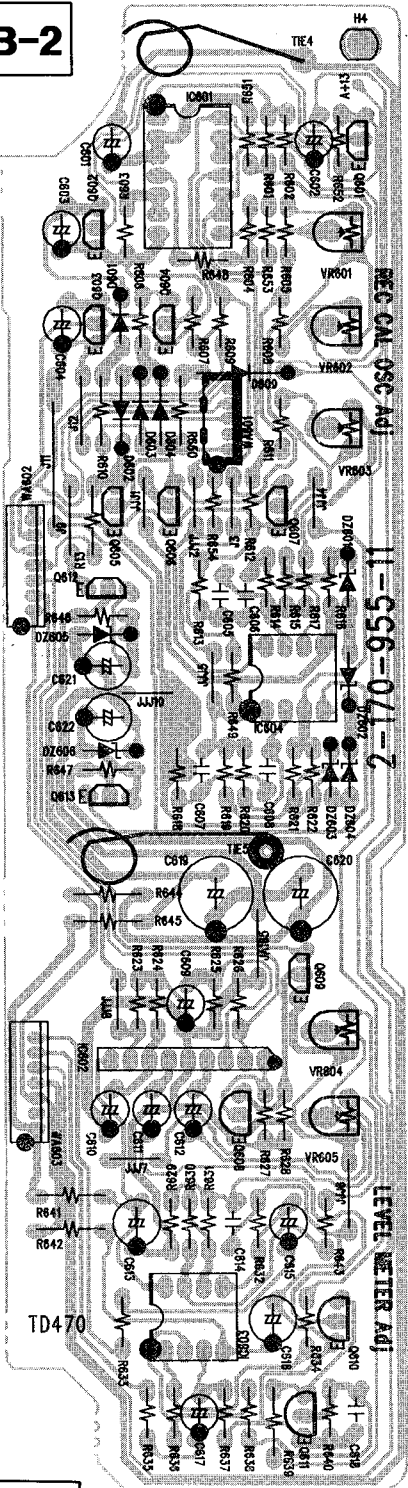
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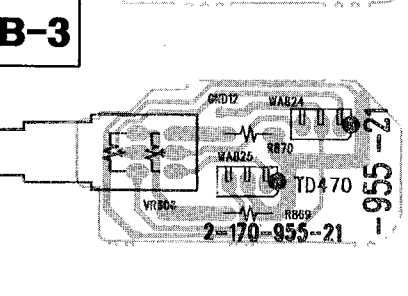
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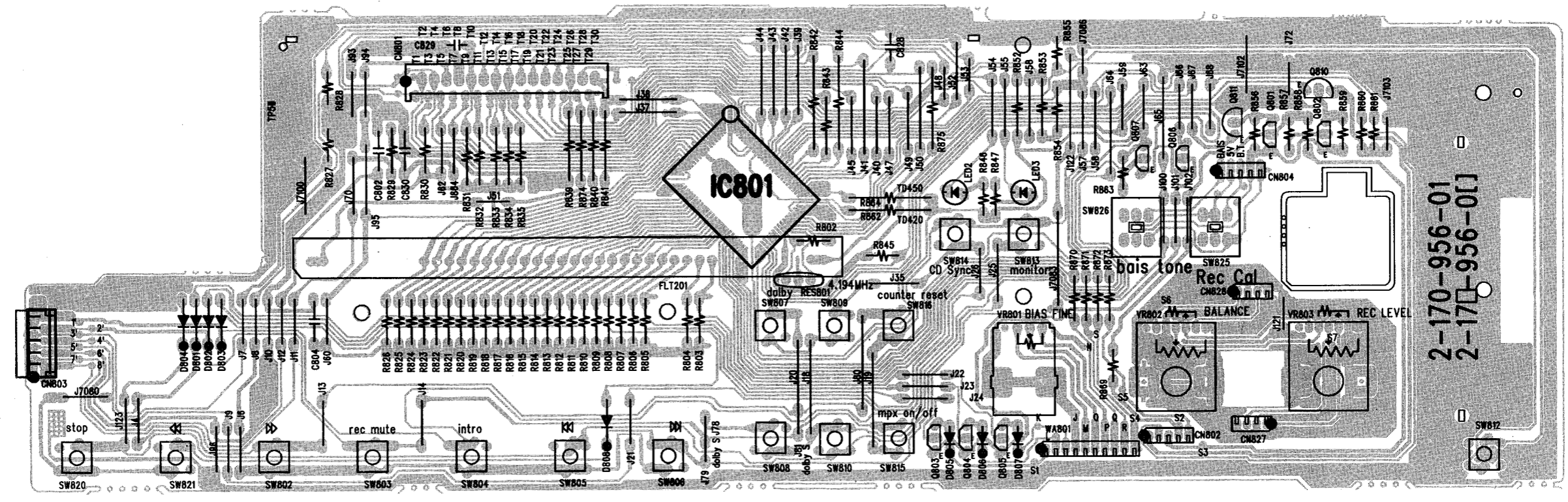


PCB-3

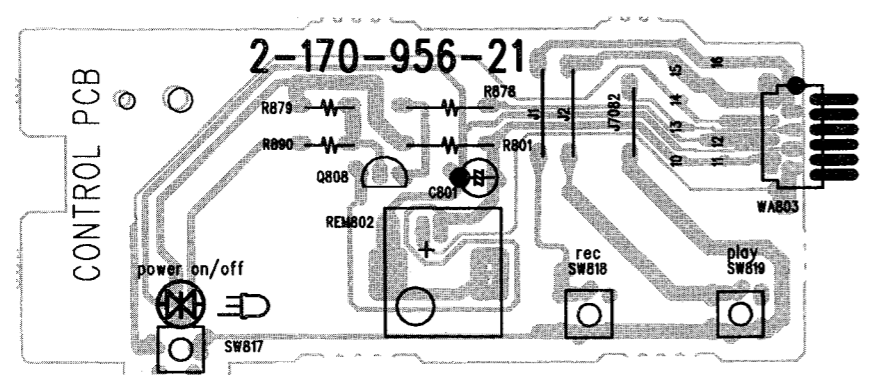


CONTROL P.C. BOARD

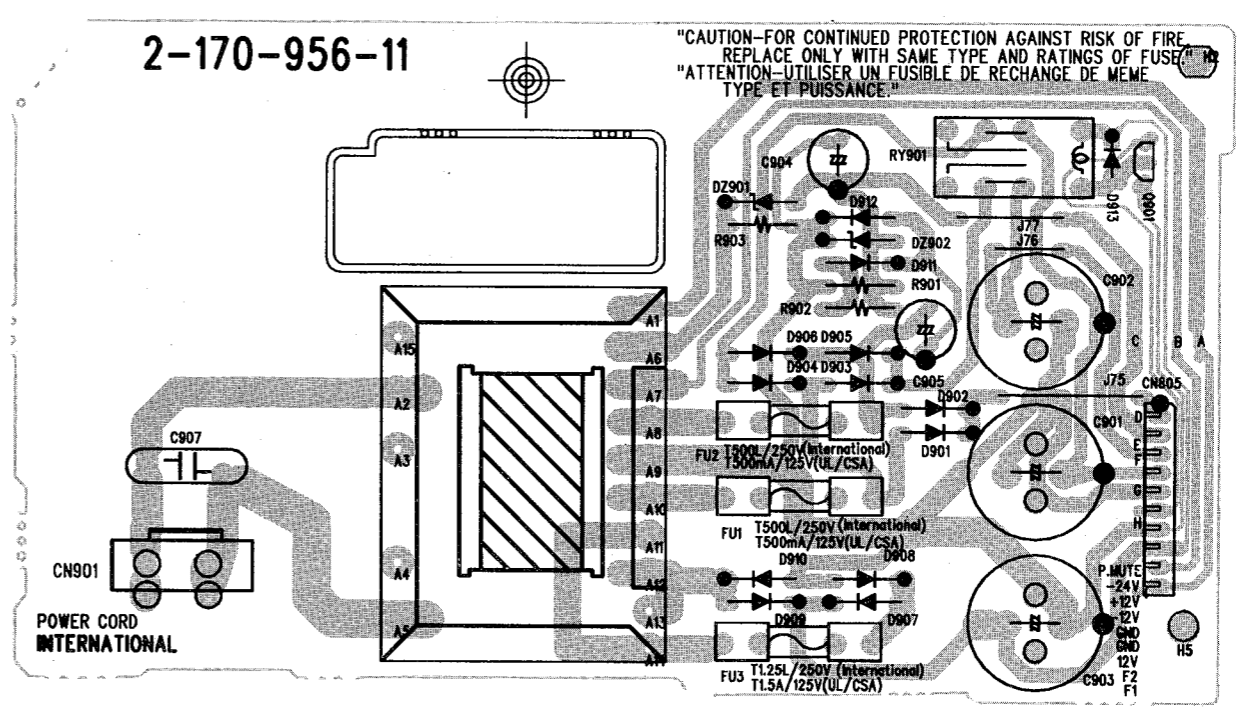
PCB-5



PCB-6

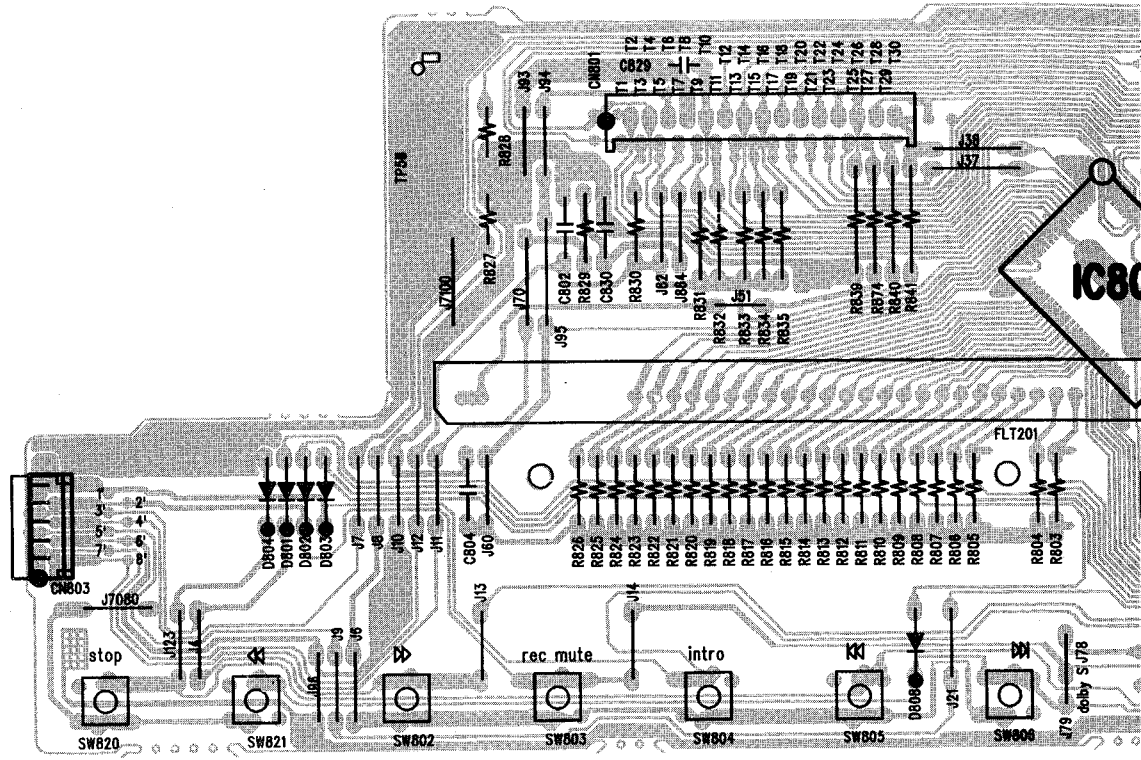


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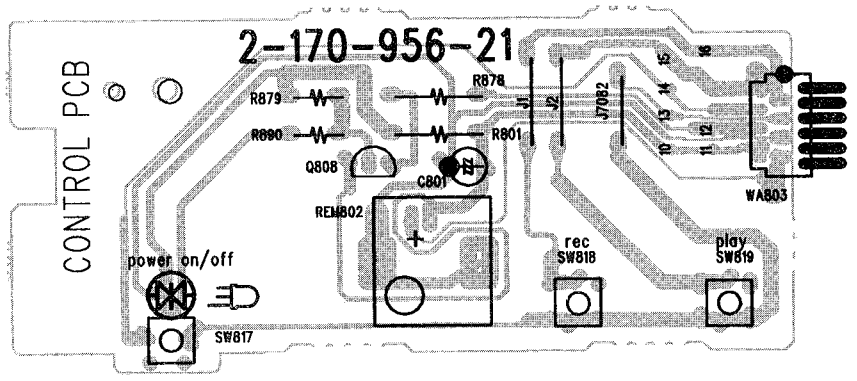


CONTROL P.C. BOARD

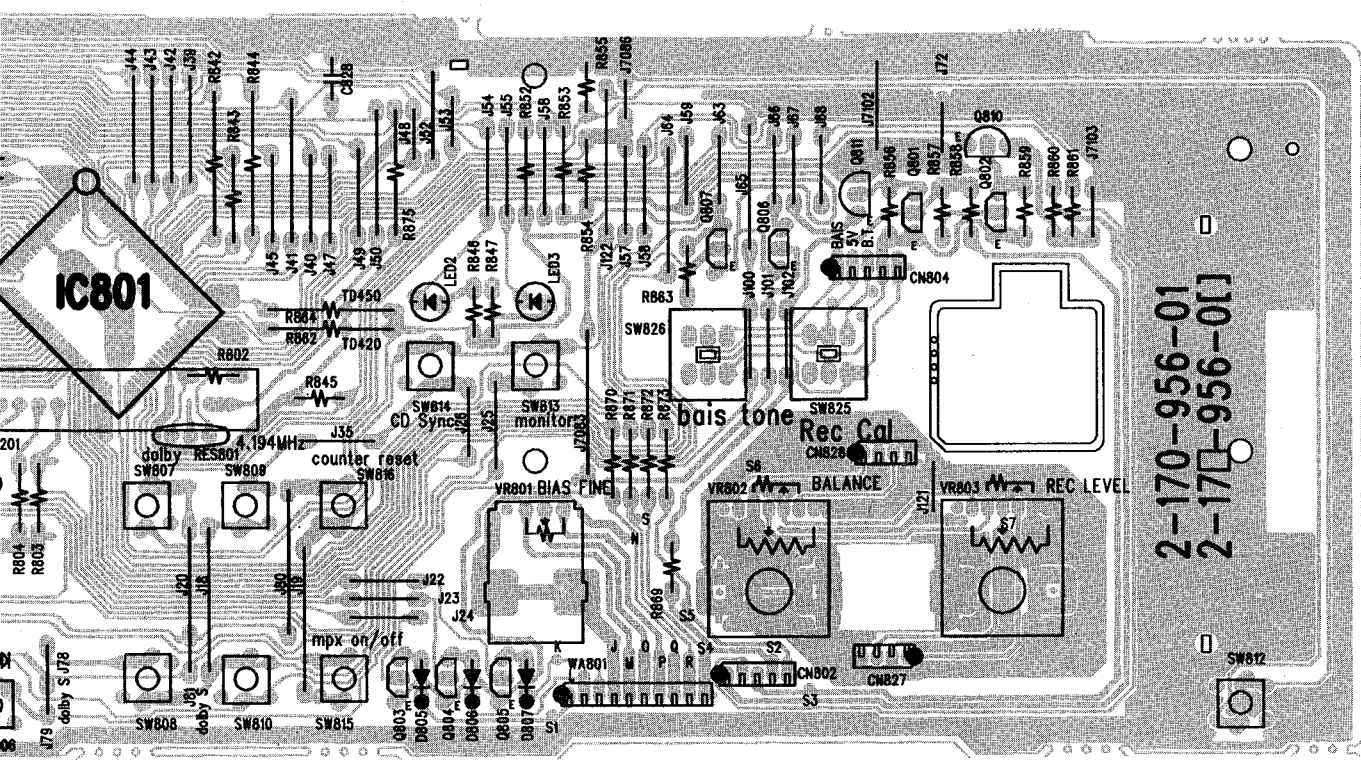
PCB-5



PCB-6



F G H I J

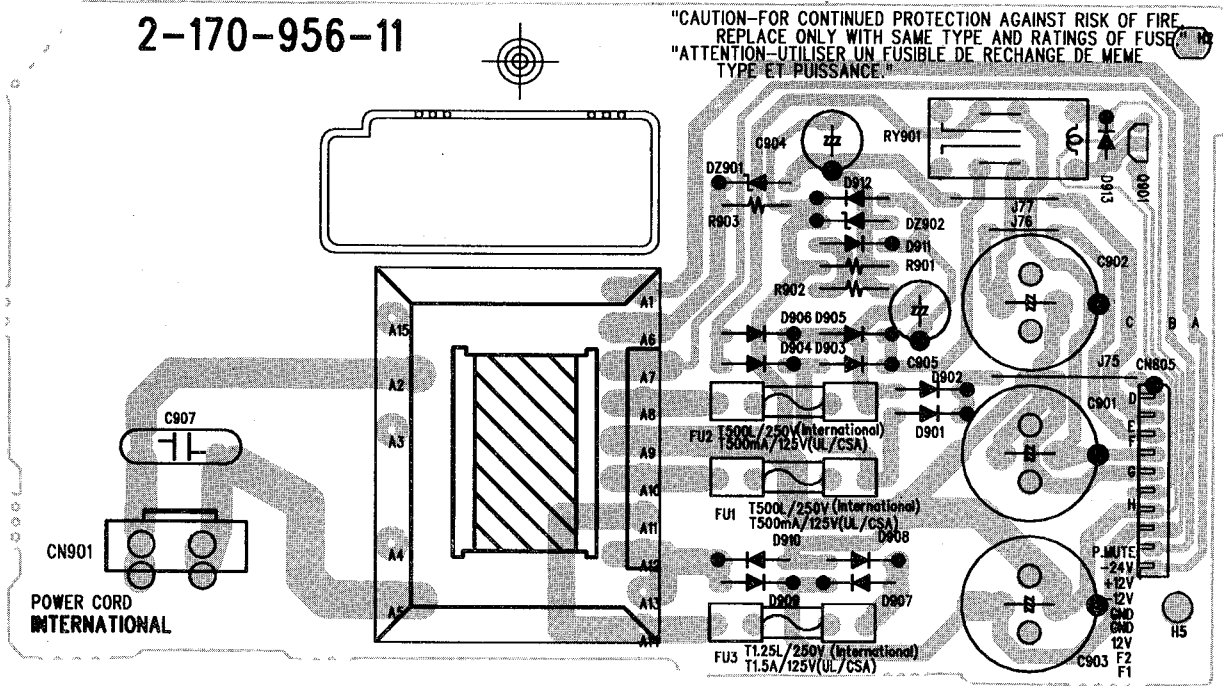


2-170-956-01
2-170-956-01

PCB-4

2-170-956-11

"CAUTION-FOR CONTINUED PROTECTION AGAINST RISK OF FIRE, REPLACE ONLY WITH SAME TYPE AND RATINGS OF FUSE"
"ATTENTION-UTILISER UN FUSIBLE DE RECHANGE DE MEME TYPE ET PUISSANCE"



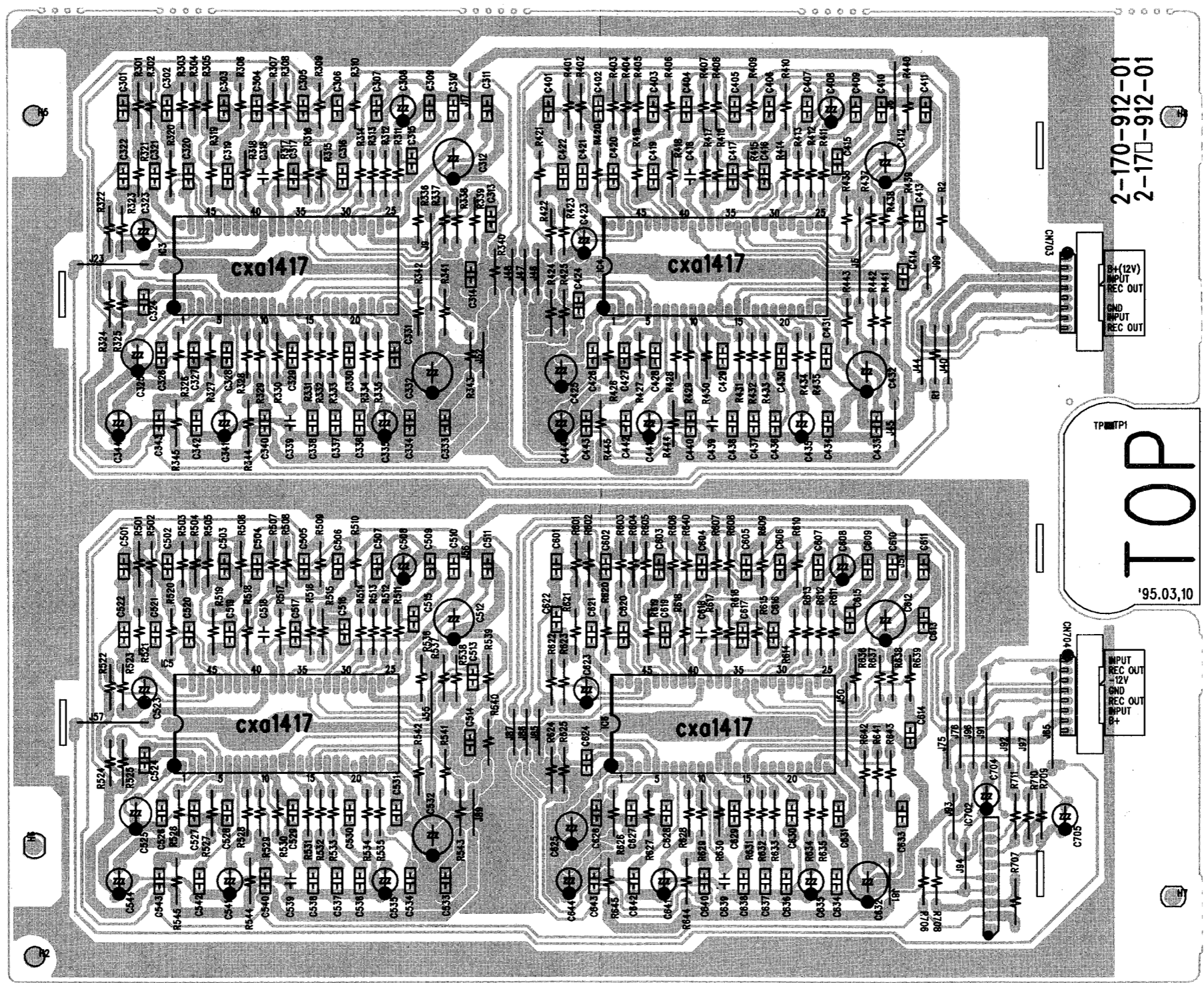
POWER CORD INTERNATIONAL

A B C D E F G H I J

DOLBY S P.C. BOARD

PCB-7

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2-170-912-01
2-170-912-01

+4(12V)
INPUT
REC OUT
GND
INPUT
REC OUT

TP1/TP1
TOP
95.03.10

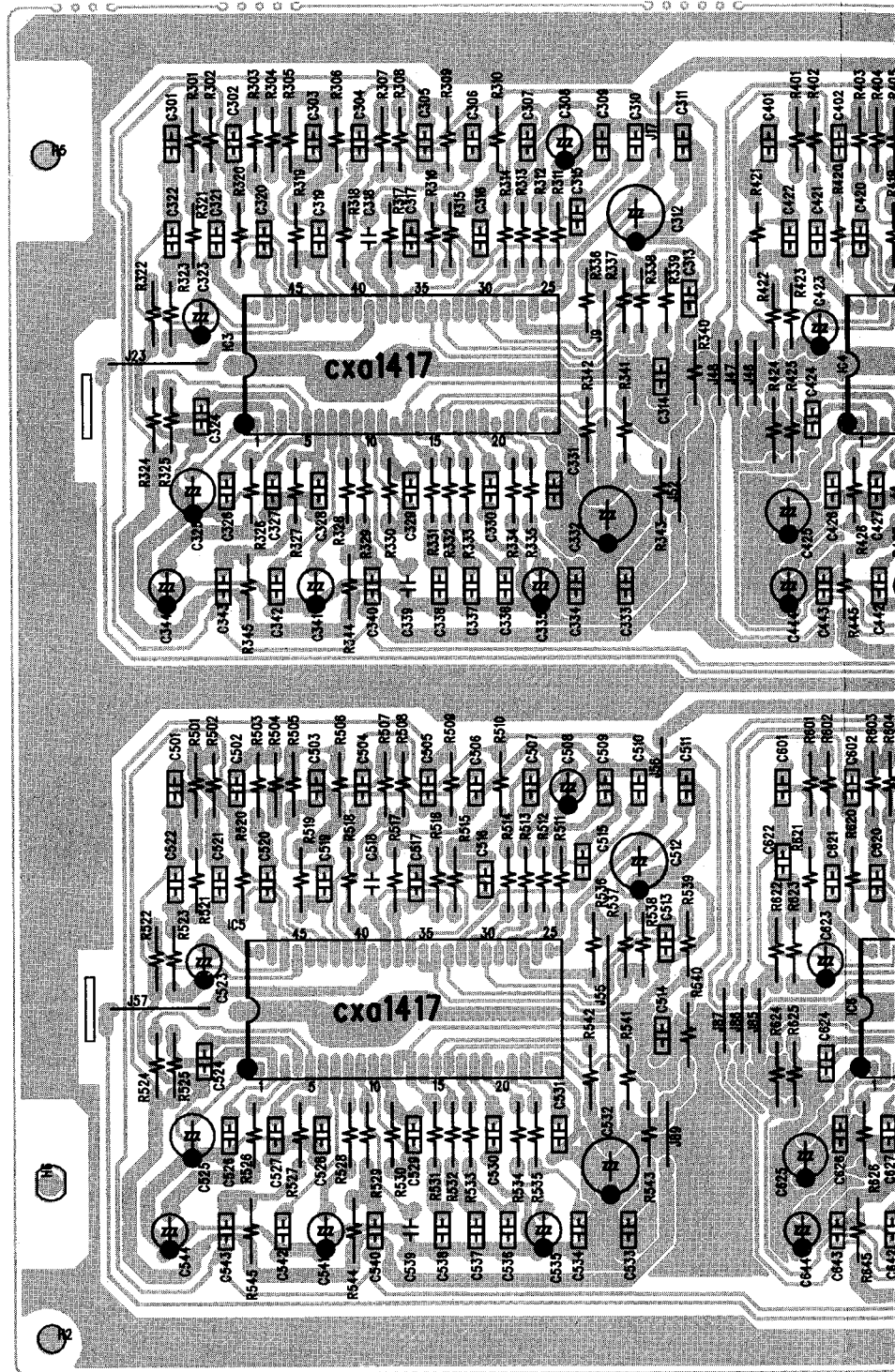
INPUT
REC OUT
-12V
GND
REC OUT
INPUT
P+

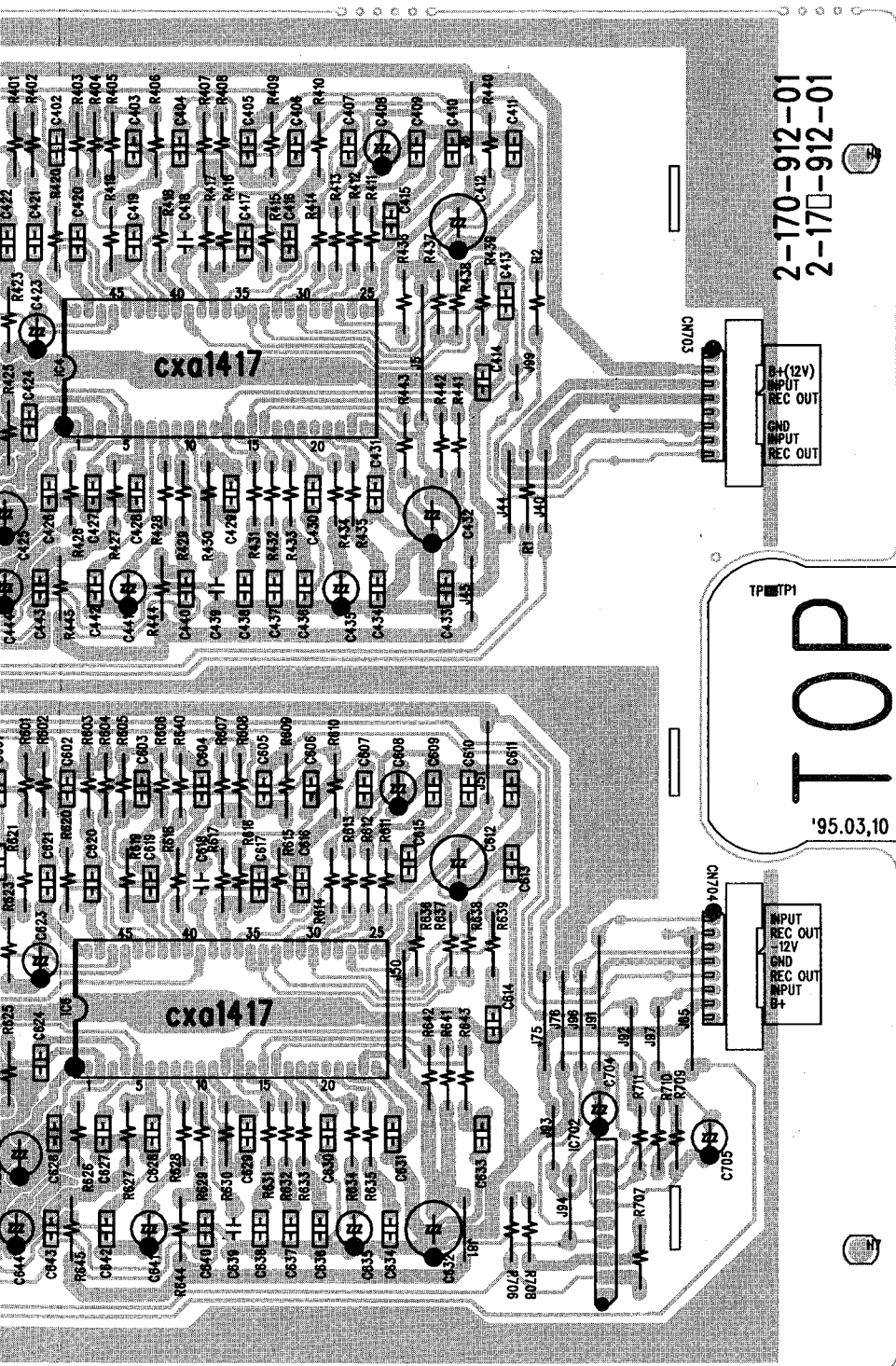
A B C D E

DOLBY S P.C. BOARD

PCB-7

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2-170-912-01
2-170-912-01

5+ (12V)
INPUT
REC OUT
GND
INPUT
REC OUT

TP TYP1

TOP

'95.03.10

INPUT
REC OUT
-12V
GND
REC OUT
INPUT
+

ELECTRICAL PARTS LIST

Ref.No. Part No. Description

PCB-1 MAIN P.C. BOARD

CAPACITORS

C101	1-886-221-45	CCDSL 220P
C102	1-886-221-45	CCDSL 220P
C103	1-413-331-65	CEA 330/16V
C104	1-413-331-65	CEA 330/16V
C105	1-415-220-65	CEA 22/35V
C106	1-415-220-65	CEA 22/35V
C107	1-506-882-45	CQMA 0.0082uF/50V
C108	1-506-882-45	CQMA 0.0082uF/50V
C109	1-506-222-45	CQMA 0.0022uF/50V
C110	1-506-222-45	CQMA 0.0022uF/50V
C111	1-506-392-45	CQMA 0.0039uF/50V
C112	1-506-392-45	CQMA 0.0039uF/50V
C113	1-415-220-65	CEA 22/35V
C114	1-415-220-65	CEA 22/35V
C117	1-415-220-65	CEA 22/35V
C118	1-415-220-65	CEA 22/35V
C119	1-506-104-45	CQMA 0.1uF/50V
C120	1-506-104-45	CQMA 0.1uF/50V
C121	1-506-683-45	CQMA 0.068uF/50V
C122	1-506-683-45	CQMA 0.068uF/50V
C123	1-412-471-65	CEA 470/25V
C124	1-412-471-65	CEA 470/25V
C127	1-414-339-65	CEA 3.3/25V
C128	1-414-339-65	CEA 3.3/25V
C129	1-415-100-65	CEA 10/35V
C130	1-415-100-65	CEA 10/35V
C131	1-416-108-65	CEA 0.1/50V
C132	1-416-108-65	CEA 0.1/50V
C133	1-416-108-65	CEA 0.1/50V
C134	1-416-108-65	CEA 0.1/50V
C135	1-9A3-473-64	AXL 0.047uF/25V
C136	1-414-470-65	CEA 47/25V
C137	1-416-478-65	CEA 0.47/50V
C138	1-414-470-65	CEA 47/25V
C139	1-414-470-65	CEA 47/25V
C140	1-413-331-65	CEA 330/16V
C141	1-413-331-65	CEA 330/16V
C142	1-414-470-65	CEA 47/25V
C143	1-414-470-65	CEA 47/25V
C144	1-413-331-65	CEA 330/16V
C145	1-413-331-65	CEA 330/16V
C147	1-414-330-65	CEA 33/25V
C148	1-415-220-65	CEA 22/35V
C201	1-506-332-45	CQMA 0.0033uF/50V
C202	1-506-332-45	CQMA 0.0033uF/50V
C203	1-415-100-65	CEA 10/35V
C204	1-415-100-65	CEA 10/35V
C205	1-506-683-45	CQMA 0.068uF/50V
C206	1-506-683-45	CQMA 0.068uF/50V
C207	1-506-153-45	CQMA 0.015uF/50V
C208	1-506-153-45	CQMA 0.015uF/50V
C209	1-506-333-45	CQMA 0.033uF/50V
C210	1-506-333-45	CQMA 0.033uF/50V
C211	1-506-203-45	CQMA 0.020uF/50V
C212	1-506-203-45	CQMA 0.020uF/50V
C213	1-506-203-45	CQMA 0.020uF/50V
C214	1-506-203-45	CQMA 0.020uF/50V
C215	1-506-223-45	CQMA 0.022uF/50V
C216	1-506-223-45	CQMA 0.022uF/50V
C217	1-416-220-65	CEA 22/50V
C218	1-416-220-65	CEA 22/50V
C221	1-886-561-45	CCDSL 560P
C221	1-886-561-45	CCDSL 560P
C225	1-414-101-65	CEA 100/25V
C226	1-414-101-65	CEA 100/25V
C301	1-506-223-45	CQMA 0.022uF/50V
C302	1-506-223-45	CQMA 0.022uF/50V
C303	1-506-473-45	CQMA 0.047uF/50V

C304	1-506-473-45	CQMA 0.047uF/50V
C305	1-886-471-45	CCDSL 470P
C306	1-886-471-45	CCDSL 470P
C307	1-886-561-45	CCDSL 560P
C308	1-886-561-45	CCDSL 560P
C309	1-886-101-45	CCDSL 100P
C310	1-886-101-45	CCDSL 100P
C311	1-88F-100-15	CCDSL 10P/500V
C312	1-506-222-45	CQMA 0.0022uF/50V
C313	1-506-222-45	CQMA 0.0022uF/50V
C314	1-506-682-45	CQMA 0.0068uF/50V
C315	1-506-103-45	CQMA 0.010uF/50V
C316	1-415-100-65	CEA 10/35V
C319	1-414-470-65	CEA 47/25V
C320	1-506-103-45	CQMA 0.010uF/50V
C321	1-506-103-45	CQMA 0.010uF/50V
C322	1-414-101-65	CEA 100/25
C400	1-9A3-104-64	AXL 0.1uF/25V
C401	1-9A3-104-64	AXL 0.1uF/25V
C403	1-415-100-65	CEA 10/35V
C404	1-9A3-473-64	AXL 0.047uF/25V
C405	1-415-100-65	CEA 10/35V
C406	1-415-100-65	CEA 10/35V
C407	1-9A3-104-64	AXL 0.1uF/25V
C410	1-413-331-65	CEA 330/16V
C501	1-415-102-67	CEA 1000/35
C502	1-415-102-67	CEA 1000/35
C503	1-9A3-104-64	AXL 0.1uF/25V
C504	1-9A3-104-64	AXL 0.1uF/25V
C507	1-414-101-65	CEA 100/25
C508	1-9A3-473-64	AXL 0.047uF/25V
C511	1-9A3-473-64	AXL 0.047uF/25V
C513	1-415-102-67	CEA 1000/35
C514	1-9A3-104-64	AXL 0.1uF/25V
C515	1-414-470-65	CEA 47/25V
C516	1-9A3-104-64	AXL 0.1uF/25V
C517	1-416-479-65	CEA 4.7/50V
C518	1-416-229-65	CEA 2.2/50V
C519	1-9A3-104-64	AXL 0.1uF/25V
C519	1-414-101-65	CEA 100/25
C520	1-415-220-65	CEA 22/35V
C521	1-414-470-65	CEA 47/25V
C522	1-415-100-65	CEA 10/35V
C524	1-413-471-67	CEA 470/16V
C525	1-415-102-67	CEA 1000/35
C526	1-9A3-473-64	AXL 0.047uF/25V
C527	1-9A3-473-64	AXL 0.047uF/25V
C528	1-9A3-473-64	AXL 0.047uF/25V
C529	1-9A3-473-64	AXL 0.047uF/25V
C701	1-415-100-65	CEA 10/35V
C702	1-415-100-65	CEA 10/35V
C703	1-415-100-65	CEA 10/35V
C704	1-415-100-65	CEA 10/35V
C705	1-506-222-45	CQMA 0.0022uF/50V
C706	1-506-222-45	CQMA 0.0022uF/50V
C707	1-415-100-65	CEA 10/35V
C708	1-415-100-65	CEA 10/35V
C709	1-506-104-45	CQMA 0.1uF/50V
C710	1-506-104-45	CQMA 0.1uF/50V
C711	1-506-683-45	CQMA 0.068uF/50V
C712	1-414-470-65	CEA 47/25V
C713	1-415-100-65	CEA 10/35V
C714	1-415-100-65	CEA 10/35V
C715	1-506-222-45	CQMA 0.0022uF/50V
C716	1-506-222-45	CQMA 0.0022uF/50V
C717	1-414-470-65	CEA 47/25V
C719	1-415-220-65	CEA 22/35V
C830	1-9A3-473-64	AXL 0.047uF/25V
C832	1-9A3-473-64	AXL 0.047uF/25V
C997	1-416-479-65	CEA 4.7/50V
C998	1-416-479-65	CEA 4.7/50V
C999	1-9A3-104-64	AXL 0.1uF/25V

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
RESISTORS			R202	1-118-181-25	C.F.R 180,1/8W
R13	1-118-102-25	C.F.R 1K,1/8W	R203	1-118-682-25	C.F.R 6.8K,1/8W
R101	1-118-470-25	C.F.R 47,1/8W	R204	1-118-682-25	C.F.R 6.8K,1/8W
R102	1-118-470-25	C.F.R 47,1/8W	R205	1-118-153-25	C.F.R 15K,1/8W
R103	1-118-823-25	C.F.R 82K,1/8W	R206	1-118-153-25	C.F.R 15K,1/8W
R104	1-118-823-25	C.F.R 82K,1/8W	R207	1-118-473-25	C.F.R 47K,1/8W
R105	1-118-151-25	C.F.R 150,1/8W	R208	1-118-473-25	C.F.R 47K,1/8W
R106	1-118-151-25	C.F.R 150,1/8W	R209	1-114-562-25	C.F.R 5.6K,1/4W
R107	1-118-153-25	C.F.R 15K,1/8W	R210	1-114-562-25	C.F.R 5.6K,1/4W
R108	1-118-153-25	C.F.R 15K,1/8W	R211	1-118-124-25	C.F.R 120K,1/8W
R109	1-118-363-25	C.F.R 36K,1/8W	R212	1-118-124-25	C.F.R 120K,1/8W
R110	1-118-363-25	C.F.R 36K,1/8W	R213	1-118-333-25	C.F.R 33K,1/8W
R111	1-118-470-25	C.F.R 47,1/8W	R214	1-118-333-25	C.F.R 33K,1/8W
R112	1-118-470-25	C.F.R 47,1/8W	R215	1-118-221-25	C.F.R 220,1/8W
R113	1-118-364-25	C.F.R 360K,1/8W	R216	1-118-221-25	C.F.R 220,1/8W
R114	1-118-364-25	C.F.R 360K,1/8W	R217	1-118-432-25	C.F.R 4.3K,1/8W
R115	1-118-124-25	C.F.R 120K,1/8W	R218	1-118-432-25	C.F.R 4.3K,1/8W
R116	1-118-124-25	C.F.R 120K,1/8W	R219	1-118-151-25	C.F.R 150,1/8W
R117	1-118-272-25	C.F.R 2.7K,1/8W	R220	1-118-151-25	C.F.R 150,1/8W
R118	1-118-272-25	C.F.R 2.7K,1/8W	R221	1-118-242-25	C.F.R 2.4K,1/8W
R119	1-118-272-25	C.F.R 2.7K,1/8W	R222	1-118-242-25	C.F.R 2.4K,1/8W
R120	1-118-272-25	C.F.R 2.7K,1/8W	R223	1-114-103-25	C.F.R 10K,1/4W
R121	1-118-473-25	C.F.R 47K,1/8W	R224	1-114-103-25	C.F.R 10K,1/4W
R122	1-118-473-25	C.F.R 47K,1/8W	R225	1-118-101-25	C.F.R 100,1/8W
R123	1-118-331-25	C.F.R 330,1/8W	R226	1-118-101-25	C.F.R 100,1/8W
R124	1-118-331-25	C.F.R 330,1/8W	R227	1-118-182-25	C.F.R 1.8K,1/8W
R125	1-118-332-25	C.F.R 3.3,1/8W	R228	1-118-182-25	C.F.R 1.8K,1/8W
R126	1-118-332-25	C.F.R 3.3,1/8W	R229	1-118-103-25	C.F.R 10K,1/8W
R127	1-118-332-25	C.F.R 3.3,1/8W	R230	1-118-103-25	C.F.R 10K,1/8W
R128	1-118-332-25	C.F.R 3.3,1/8W	R233	1-118-103-25	C.F.R 10K,1/8W
R129	1-118-105-25	C.F.R 1M,1/8W	R234	1-114-103-25	C.F.R 10K,1/4W
R130	1-118-105-25	C.F.R 1M,1/8W	R238	1-114-100-25	C.F.R 10,1/4W
R133	1-114-103-25	C.F.R 10K,1/4W	R301	1-114-822-25	C.F.R 8.2K,1/4W
R134	1-118-103-25	C.F.R 10K,1/8W	R303	1-118-750-25	C.F.R 75,1/8W
R135	1-114-470-25	C.F.R 47,1/4W	R304	1-118-331-25	C.F.R 330,1/8W
R136	1-114-470-25	C.F.R 47,1/4W	R305	1-118-750-25	C.F.R 75,1/8W
R137	1-118-203-25	C.F.R 20K,1/8W	R306	1-118-330-25	C.F.R 33,1/8W
R138	1-118-102-25	C.F.R 1K,1/8W	R307	1-118-330-25	C.F.R 33,1/8W
R139	1-118-102-25	C.F.R 1K,1/8W	R308	1-118-331-25	C.F.R 330,1/8W
R140	1-118-182-25	C.F.R 1.8K,1/8W	R309	1-118-154-25	C.F.R 150K,1/8W
R141	1-118-182-25	C.F.R 1.8K,1/8W	R310	1-118-154-25	C.F.R 150K,1/8W
R142	1-118-182-25	C.F.R 1.8K,1/8W	R311	1-114-010-25	C.F.R 1,1/4W
R143	1-118-182-25	C.F.R 1.8K,1/8W	R312	1-118-154-25	C.F.R 150K,1/8W
R144	1-118-102-25	C.F.R 1K,1/8W	R313	1-118-154-25	C.F.R 150K,1/8W
R145	1-118-102-25	C.F.R 1K,1/8W	R314	1-114-479-25	C.F.R 4.7,1/4W
R146	1-114-100-25	C.F.R 10,1/4W	R315	1-118-393-25	C.F.R 33K,1/8W
R147	1-114-100-25	C.F.R 10,1/4W	R316	1-118-393-25	C.F.R 33K,1/8W
R148	1-114-100-25	C.F.R 10,1/4W	R317	1-114-399-25	C.F.R 3.9,1/4W
R149	1-114-102-25	C.F.R 1K,1/4W	R318	1-114-399-25	C.F.R 3.9,1/4W
R150	1-114-102-25	C.F.R 1K,1/4W	R319	1-114-103-25	C.F.R 10K,1/4W
R151	1-114-100-25	C.F.R 10,1/4W	R320	1-118-103-25	C.F.R 10K,1/8W
R152	1-118-471-25	C.F.R 470,1/8W	R321	1-114-479-25	C.F.R 4.7,1/4W
R153	1-118-473-25	C.F.R 47K,1/8W	R401	1-118-182-25	C.F.R 1.8K,1/8W
R154	1-118-822-25	C.F.R 8.2K,1/8W	R402	1-141-100-23	M.O.R 10,1W
R155	1-118-102-25	C.F.R 1K,1/8W	R403	1-118-362-25	C.F.R 3.6K,1/8W
R156	1-118-392-25	C.F.R 3.9K,1/8W	R404	1-118-392-25	C.F.R 3.9K,1/8W
R157	1-118-471-25	C.F.R 470,1/8W	R405	1-118-202-25	C.F.R 2K,1/8W
R158	1-118-332-25	C.F.R 3.3,1/8W	R406	1-118-104-25	C.F.R 100K,1/8W
R159	1-118-122-25	C.F.R 1.2K,1/8W	R407	1-118-473-25	C.F.R 47K,1/8W
R160	1-118-102-25	C.F.R 1K,1/8W	R408	1-118-473-25	C.F.R 47K,1/8W
R161	1-118-564-25	C.F.R 560K,1/8W	R409	1-118-473-25	C.F.R 47K,1/8W
R162	1-118-331-25	C.F.R 330,1/8W	R410	1-118-473-25	C.F.R 47K,1/8W
R163	1-118-681-25	C.F.R 680,1/8W	R411	1-118-222-25	C.F.R 2.2K,1/8W
R164	1-118-822-25	C.F.R 8.2K,1/8W	R412	1-118-222-25	C.F.R 2.2K,1/8W
R185	1-118-222-25	C.F.R 2.2K,1/8W	R413	1-118-223-25	C.F.R 22K,1/8W
R186	1-118-222-25	C.F.R 2.2K,1/8W	R414	1-118-182-25	C.F.R 1.8K,1/8W
R187	1-118-104-25	C.F.R 100K,1/8W	R415	1-118-103-25	C.F.R 10K,1/8W
R188	1-114-822-25	C.F.R 8.2K,1/4W	R417	1-114-102-25	C.F.R 1K,1/4W
R190	1-118-104-25	C.F.R 100K,1/8W	R420	1-114-102-25	C.F.R 1K,1/4W
R191	1-114-272-25	C.F.R 2.7K,1/4W	R421	1-114-102-25	C.F.R 1K,1/4W
R192	1-114-272-25	C.F.R 2.7K,1/4W	R422	1-114-102-25	C.F.R 1K,1/4W
R193	1-114-202-25	C.F.R 2K,1/4W	R423	1-118-473-25	C.F.R 47K,1/8W
R194	1-114-202-25	C.F.R 2K,1/4W	R424	1-118-473-25	C.F.R 47K,1/8W
R201	1-118-181-25	C.F.R 180,1/8W	R425	1-118-332-25	C.F.R 3.3,1/8W
			R426	1-118-122-25	C.F.R 1.2K,1/8W
			R427	1-114-220-25	C.F.R 22,1/4W

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
R428	1-114-220-25	C.F.R 22,1/4W			TRANSISTORS
R429	1-114-133-25	C.F.R 13K,1/4W			
R430	1-118-223-25	C.F.R 22K,1/8W			
R431	1-118-223-25	C.F.R 22K,1/8W	Q101	2-402-180-35	2SC1571G
R432	1-118-181-25	C.F.R 180,1/8W	Q102	2-402-180-35	2SC1571G
R433	1-118-473-25	C.F.R 47K,1/8W	Q103	2-400-157-35	2SA929G
R434	1-118-470-25	C.F.R 47,1/8W	Q104	2-400-157-35	2SA929G
R435	1-118-392-25	C.F.R 3.9K,1/8W	Q105	2-404-111-35-1	2SK246GR
R502	1-118-132-25	C.F.R 1.3K,1/8W	Q106	2-404-111-35-1	2SK246GR
R503	1-118-221-25	C.F.R 220,1/8W	Q107	2-402-180-35	2SC1571G
R504	1-118-152-25	C.F.R 1.5K,1/8W	Q108	2-402-180-35	2SC1571G
R506	1-118-152-25	C.F.R 1.5K,1/8W	Q109	2-400-157-35	2SA929G
R508	1-118-222-25	C.F.R 2.2K,1/8W	Q110	2-400-157-35	2SA929G
R509	1-118-331-25	C.F.R 330,1/8W	Q111	2-402-180-35	2SC1571G
R510	1-118-222-25	C.F.R 2.2K,1/8W	Q112	2-402-180-35	2SC1571G
R521	1-141-101-23	M.O.R 100,1W	Q113	2-400-157-35	2SA929G
R524	1-118-221-25	C.F.R 220,1/8W	Q114	2-400-157-35	2SA929G
R525	1-118-222-25	C.F.R 2.2K,1/8W	Q115	2-402-127-25-1	2SC2878B
R528	1-114-331-25	C.F.R 330,1/4W	Q116	2-402-127-25-1	2SC2878B
R529	1-114-331-25	C.F.R 330,1/4W	Q117	2-402-116-15	KTC3205A
R530	1-118-105-25	C.F.R 1M,1/8W	Q118	2-400-140-25	KTA1273A
R531	1-118-121-25	C.F.R 120,1/8W	Q119	2-402-116-15	KTC3205A
R532	1-118-222-25	C.F.R 2.2K,1/8W	Q120	2-400-140-25	KTA1273A
R533	1-118-182-25	C.F.R 1.8K,1/8W	Q123	2-406-104-15	KRC103M
R534	1-118-102-25	C.F.R 1K,1/8W	Q124	2-406-106-15	KRA103M
R535	1-118-102-25	C.F.R 1K,1/8W	Q125	2-402-127-25-1	2SC2878B
R536	1-114-103-25	C.F.R 10K,1/4W	Q126	2-402-127-25-1	2SC2878B
R537	1-114-122-25	C.F.R 1.2K,1/4W	Q129	2-406-104-15	KRA103M
R538	1-114-471-25	C.F.R 470,1/4W	Q201	2-403-155-25	KTD1302B
R539	1-114-101-25	C.F.R 100,1/4W	Q202	2-403-155-25	KTD1302B
R540	1-141-010-23	M.O.R 1,1W	Q203	2-406-104-15	KRC103M
R541	1-118-103-25	C.F.R 10K,1/8W	Q204	2-406-104-15	KRC103M
R542	1-118-103-25	C.F.R 10K,1/8W	Q205	2-406-104-15	KRC103M
R543	1-118-103-25	C.F.R 10K,1/8W	Q206	2-406-104-15	KRC103M
R544	1-118-103-25	C.F.R 10K,1/8W	Q207	2-406-104-15	KRC103M
R666	1-114-102-25	C.F.R 1K,1/4W	Q208	2-406-104-15	KRC103M
R701	1-118-203-25	C.F.R 20K,1/8W	Q209	2-406-104-15	KRC103M
R703	1-118-332-25	C.F.R 3.3,1/8W	Q210	2-406-104-15	KRC103M
R704	1-118-105-25	C.F.R 1M,1/8W	Q307	2-402-116-15	KTC3205A
R705	1-118-105-25	C.F.R 1M,1/8W	Q308	2-402-111-35	KRC31981GR
R706	1-118-682-25	C.F.R 6.8K,1/8W	Q309	2-402-111-35	KRC31981GR
R707	1-118-105-25	C.F.R 1M,1/8W	Q311	2-406-104-15	KRC103M
R708	1-118-105-25	C.F.R 1M,1/8W	Q312	2-402-111-35	KRC31981GR
R709	1-114-102-25	C.F.R 1K,1/4W	Q313	2-402-111-35	KRC31981GR
R710	1-114-102-25	C.F.R 1K,1/4W	Q401	2-406-104-15	KRC103M
R711	1-114-100-25	C.F.R 10,1/4W	Q402	2-406-104-15	KRC103M
R712	1-114-100-25	C.F.R 10,1/4W	Q403	2-402-111-35	KRC31981GR
R713	1-114-102-25	C.F.R 1K,1/4W	Q404	2-402-111-35	KRC31981GR
R714	1-114-102-25	C.F.R 1K,1/4W	Q406	2-400-140-25	KTA1273A
R705	1-118-682-25	C.F.R 6.8K,1/8W	Q407	2-406-104-15	KRC103M
R716	1-118-223-25	C.F.R 22K,1/8W	Q408	2-406-106-15	KRA103M
R810	1-118-473-25	C.F.R 47K,1/8W	Q409	2-406-106-15	KRA103M
R811	1-118-473-25	C.F.R 47K,1/8W	Q410	2-406-106-15	KRA103M
R812	1-118-473-25	C.F.R 47K,1/8W	Q411	2-406-104-15	KRC103M
R813	1-114-121-25	C.F.R 120,1/4W	Q412	2-406-104-15	KRC103M
R815	1-114-479-25	C.F.R 4.7,1/4W	Q501	2-404-111-35-1	2SK246GR
R821	1-114-102-25	C.F.R 1K,1/4W	Q502	2-400-118-35	KRA1266GR
R864	1-114-100-25	C.F.R 10,1/4W	Q503	2-400-118-35	KRA1266GR
R865	1-118-332-25	C.F.R 3.3,1/8W	Q504	2-402-111-35	KRC31981GR
R867	1-118-104-25	C.F.R 100K,1/8W	Q505	2-404-111-35-1	2SK246GR
R868	1-118-104-25	C.F.R 100K,1/8W	Q506	2-402-153-21	KTD2058Y
R869	1-118-562-25	C.F.R 5.6K,1/8W	Q507	2-401-112-21	KTB1366B
R870	1-118-562-25	C.F.R 5.6K,1/8W	Q508	2-402-111-35	KRC31981GR
R871	1-114-479-25	C.F.R 4.7,1/4W	Q509	2-406-106-15	KRA103M
R876	1-118-102-25	C.F.R 1K,1/8W	Q510	2-406-104-15	KRC103M
R877	1-118-102-25	C.F.R 1K,1/8W	Q511	2-402-111-35	KRC31981GR
			Q512	2-402-111-35	KRC31981GR
			Q513	2-400-118-35	KRA1266GR
			Q514	2-401-112-21	KTB1366B
			Q515	2-402-111-35	KRC31981GR
			Q519	2-402-111-35	KRC31981GR
			Q523	2-400-140-25	KTA1273A
			Q527	2-406-104-15	KRC103M
			Q528	2-402-111-35	KRC31981GR
			Q543	2-406-129-15	KRC107M
			Q544	2-406-129-15	KRC107M
			Q545	2-406-129-15	KRC107M
			Q546	2-406-129-15	KRC107M
IC101	2-441-313-72	IC,LA2000 OR BA335 LEVEL-S			
IC201	2-442-220-54-1	IC,UPC4570C OP AMP			
IC301	2-442-241-54-1	IC,UPC1297CA HX-PRO			
IC401	2-441-267-71	IC,KA8306 OR BA6238A MOTOR-D			
IC402	2-442-153-75-1	IC,TA7291S MOTOR-D			
IC403	2-440-808-31	IC,GD4011B QUAD NAND GATE			
IC404	2-441-723-74-1	IC,LTV817 OR PC817 POTO-C			
IC501	2-441-218-71	IC,KA7805 OR MC7805 +5V REG.			
IC503	2-440-435-74-1	IC,CXA1563S DOLBY B.C			
IC504	2-441-520-41-1	IC,NJM4558DD OP AMP			
IC505	2-440-435-74-1	IC,CXA1563S DOLBY B.C			

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description			
Q622	2-406-104-15	KRC103M	MISCELLANEOUS					
Q623	2-406-104-15	KRC103M						
Q624	2-406-104-15	KRC103M						
Q625	2-406-104-15	KRC103M						
Q626	2-406-104-15	KRC103M						
Q627	2-406-104-15	KRC103M						
Q629	2-406-107-15	KSR2001						
Q630	2-406-104-15	KRC103M						
DIODES						001	2-170-955-01	PCB, MAIN HB
DZ101	2-421-068-45	UZ-6.8B OR 1N754A				014	JAC101	2-155-664-01
DZ102	2-421-068-45	UZ-6.8B OR 1N754A	015	J401	2-155-675-01	HTJ-035-12		
DZ103	2-421-068-45	UZ-6.8B OR 1N754A	015	J402	2-155-675-01	HTJ-035-12		
DZ104	2-421-068-45	UZ-6.8B OR 1N754A	016		3-327-032-02	HEAT SINK,AL		
D103	2-414-299-95	1N4148M OR 1SS133	050	CN101	2-159-7W7-01	P=2,3PIN,JST		
D201	2-414-299-95	1N4148M OR 1SS133	047	WA30A	2-168-122-01	P=2.5,3PIN,NKC-022-0		
D202	2-414-299-95	1N4148M OR 1SS133	047	WA30B	2-168-122-01	P=2.5,3PIN,NKC-022-0		
D203	2-414-299-95	1N4148M OR 1SS133	038	WA408	2-168-502-01	P=2.9PIN,53014-0910		
D302	2-414-299-95	1N4148M OR 1SS133	039	WA409	2-168-504-01	P=2,11PIN,53014-1110		
D303	2-414-299-95	1N4148M OR 1SS133	040	WA401	2-168-252-01	FKN1039-A,P=2,3PIN		
DZ501	2-421-062-35	UZ-6.2B OR 1N753A	040	WA402	2-168-252-01	FKN1039-A,P=2,3PIN		
DZ502	2-421-082-45	UZ-8.2B OR 1N756A	040	WA403	2-168-252-01	FKN1039-A,P=2,3PIN		
DZ503	2-421-160-35	UZ-16B OR 1N966B	040	WA404	2-168-252-01	FKN1039-A,P=2,3PIN		
DZ504	2-421-047-35	UZ-4.7B OR 1N750A	041	WA801	2-168-503-01	P=2,10PIN,53014-1010		
DZ505	2-421-128-85-1	HZ12B2LTA	042	CN801	2-168-307-01	C.C SOCKET,30PIN		
D505	2-414-299-95	1N4148M OR 1SS133	043	WA501	2-168-531-01	P=2.5,10PIN,5267-10A		
D506	2-414-299-95	1N4148M OR 1SS133	044	WA102	2-168-263-01	FKN1042-A,P=2,6PIN		
D507	2-414-299-95	1N4148M OR 1SS133	045	WA101	2-168-253-01	P=2,4PIN,LOCK		
D508	2-414-299-95	1N4148M OR 1SS133		WA808	2-168-122-01	P=2.5,3PIN,NKC-022-0		
D509	2-414-299-95	1N4148M OR 1SS133		WA809	2-168-498-01	P=2,5PIN,53014-0510		
D510	2-414-299-95	1N4148M OR 1SS133		WA815	2-168-390-01	P=2,7PIN,52257-0710		
D605	2-414-299-95	1N4148M OR 1SS133		WA819	2-168-390-01	P=2,7PIN,52257-0710		
D610	2-414-299-95	1N4148M OR 1SS133		WA821	2-159-8A8-01	8PIN,L=150mm		
D612	2-414-299-95	1N4148M OR 1SS133		WA826	2-159-8A8-01	8PIN,L=150mm		
D613	2-414-299-95	1N4148M OR 1SS133		WA827	2-168-497-01	P=2,4PIN,53014-0410		
D614	2-414-299-95	1N4148M OR 1SS133		WA828	2-168-497-01	P=2,4PIN,53014-0410		
D615	2-414-299-95	1N4148M OR 1SS133		RY101	2-140-211-02-1	RSA-12 OR RZ12		
COILS			PCB-2 REC CAL OSC/LEVEL METER P.C.BOARD					
L101	2-129-387-01	22mH,10%	CAPACITORS					
L102	2-129-387-01	22mH,10%	C601	1-416-109-65	CEA 1/50V			
L103	2-129-303-01	M-10L,TRIP	C602	1-416-109-65	CEA 1/50V			
L104	2-129-303-01	M-10L,TRIP	C603	1-416-109-65	CEA 1/50V			
L201	1-011-472-21-1	RC875,4.7mH,10%	C604	1-416-109-65	CEA 1/50V			
L202	1-011-472-21-1	RC875,4.7mH,10%	C607	1-506-393-45	CQMA 0.039uF/50V			
L203	1-011-332-21-1	RC875,3.3mH,10%	C608	1-506-393-45	CQMA 0.039uF/50V			
L204	1-011-332-21-1	RC875,3.3mH,10%	C609	1-416-479-65	CEA 4.7/50V			
L205	1-011-222-21-1	RC875,2.2mH,10%	C610	1-416-479-65	CEA 4.7/50V			
L206	1-011-222-21-1	RC875,2.2mH,10%	C611	1-416-109-65	CEA 1/50V			
L207	2-129-261-01	NTH-061-0	C612	1-416-109-65	CEA 1/50V			
L2078	2-129-261-01	NTH-061-0	C613	1-415-220-65	CEA 22/35V			
L301	2-129-497-01	HX-PRO BAIS	C614	1-506-242-45	CQMA 0.0024uF/50V			
L302	2-129-497-01	HX-PRO BAIS	C615	1-415-220-65	CEA 22/35V			
L303	2-129-496-01	105kHz,BAIS	C616	1-415-220-65	CEA 22/35V			
L701	2-129-498-01	FB-10 MPX	C617	1-416-109-65	CEA 1/50V			
L702	2-129-498-01	FB-10 MPX	C618	1-506-242-45	CQMA 2400P			
CONTROLS			C619	1-414-101-65	CEA 100/25			
VR101	2-512-223-01	22K,SEMI FIX RES	C620	1-414-101-65	CEA 100/25			
VR102	2-512-223-01	22K,SEMI FIX RES	C621	1-414-470-65	CEA 47/25V			
VR305	2-512-471-01	470,SEMI FIX RES	C622	1-414-470-65	CEA 47/25V			
VR306	2-512-471-01	470,SEMI FIX RES	RESISTORS					
VR201	2-512-472-01	4.7K,SEMI FIX RES	R601	1-118-472-25	C.F.R 4.7K,1/8W			
VR202	2-512-472-01	4.7K,SEMI FIX RES	R602	1-118-683-25	C.F.R 68K,1/8W			
VR301	2-512-103-01	10K,SEMI FIX RES	R603	1-118-473-25	C.F.R 47K,1/8W			
VR302	2-512-103-01	10K,SEMI FIX RES	R604	1-118-153-25	C.F.R 15K,1/8W			
VR303	2-512-103-01	10K,SEMI FIX RES	R605	1-118-753-25	C.F.R 75K,1/8W			
VR304	2-512-103-01	10K,SEMI FIX RES	R606	1-118-223-25	C.F.R 22K,1/8W			
VR401	2-512-472-01	4.7K,SEMI FIX RES	R608	1-118-104-25	C.F.R 100K,1/8W			
			R609	1-118-472-25	C.F.R 4.7K,1/8W			
			R610	1-118-472-25	C.F.R 4.7K,1/8W			
			R611	1-118-683-25	C.F.R 68K,1/8W			
			R612	1-118-472-25	C.F.R 4.7K,1/8W			

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
DIODES			R846	1-118-181-25	C.F.R 180,1/8W
D901	2-413-571-65-1	1N4002L,1A/100V	R847	1-118-181-25	C.F.R 180,1/8W
DZ901	2-421-062-45	UZ-6.2B OR 1N753A	R851	1-118-104-25	C.F.R 100K,1/8W
DZ902	2-421-240-45	UZ-24B OR 1N970A	R853	1-118-104-25	C.F.R 100K,1/8W
D902	2-413-571-65-1	1N4002L,1A/100V	R854	1-118-104-25	C.F.R 100K,1/8W
D903	2-413-571-65-1	1N4002L,1A/100V	R855	1-118-103-25	C.F.R 10K,1/8W
D904	2-413-571-65-1	1N4002L,1A/100V	R856	1-118-104-25	C.F.R 100K,1/8W
D905	2-413-571-65-1	1N4002L,1A/100V	R857	1-118-103-25	C.F.R 10K,1/8W
D906	2-413-571-65-1	1N4002L,1A/100V	R858	1-118-123-25	C.F.R 12K,1/8W
D907	2-413-571-65-1	1N4002L,1A/100V	R859	1-118-104-25	C.F.R 100K,1/8W
D908	2-413-571-65-1	1N4002L,1A/100V	R861	1-118-104-25	C.F.R 100K,1/8W
D909	2-413-571-65-1	1N4002L,1A/100V	R862	1-118-423-25	C.F.R 47K,1/8W
D910	2-413-571-65-1	1N4002L,1A/100V	R864	1-118-423-25	C.F.R 47K,1/8W
D911	2-414-299-95	1N4148M OR 1SS133	R869	1-118-102-25	C.F.R 1K,1/8W
D912	2-414-299-95	1N4148M OR 1SS133	R870	1-118-102-25	C.F.R 1K,1/8W
D913	2-414-299-95	1N4148M OR 1SS133	R871	1-118-102-25	C.F.R 1K,1/8W
MISCELLANEOUS			R872	1-118-102-25	C.F.R 1K,1/8W
CN805	2-159-8A6-01	P=2.5,10PIN,L=100mm	R873	1-118-102-25	C.F.R 1K,1/8W
IB 023	2-131-567-01	AC230V,50Hz,P-TRANS	R874	1-114-129-25	C.F.R 1.2,1/4W
BK 023	2-131-568-01	AC120V,60Hz,P-TRANS	R875	1-114-129-25	C.F.R 1.2,1/4W
IB 023A	2-211-138-01	POWER CORD 2.5A/250V SEMKO	INTEGRATED CIRCUITS		
BK	2-211-139-01	POWER CORD SPT-2,UL/CSA	IC801	2-600-183-01-1	IC,LE1065,CPU
FU1	2-999-114-01	P=1.25,30PIN,C-CABLE	TRANSISTORS		
FU2	2-999-114-01	HOLDER FUSE,PBSP-H,0.3T	Q801	2-406-104-15	KRC103M
FU3	2-999-114-01	HOLDER FUSE,PBSP-H,0.3T	Q802	2-406-104-15	KRC103M
FU4	2-999-114-01	HOLDER FUSE,PBSP-H,0.3T	Q803	2-406-106-15	KRA103M
FU5	2-999-114-01	HOLDER FUSE,PBSP-H,0.3T	Q804	2-406-106-15	KRA103M
FU6	2-999-114-01	HOLDER FUSE,PBSP-H,0.3T	Q805	2-406-106-15	KRA103M
RY901	2-140-114-02-1	RSA-24 OR RZ24	Q806	2-406-106-15	KRA103M
Ref.No.	Part No.	Description	Q807	2-406-106-15	KRA103M
PCB -5 CONTROL P.C. BOARD			Q810	2-406-107-15	KSR2001
CAPACITORS			Q811	2-406-107-15	KSR2001
C802	1-9A6-104-64	AXL 0.1uF/50V	DIODES		
C828	1-9A6-104-64	AXL 0.1uF/50V	D801	2-414-299-95	1N4148M OR 1SS133
C829	1-9A6-104-64	AXL 0.1uF/50V	D802	2-414-299-95	1N4148M OR 1SS133
C830	1-9A3-122-64	AXL 1200PF/16V	D803	2-414-299-95	1N4148M OR 1SS133
C835	1-9A6-104-64	AXL 0.1uF/50V	D804	2-414-299-95	1N4148M OR 1SS133
RESISTORS			D805	2-414-299-95	1N4148M OR 1SS133
R42	1-118-103-25	C.F.R 10K,1/8W	D806	2-414-299-95	1N4148M OR 1SS133
R43	1-118-103-25	C.F.R 10K,1/8W	D807	2-414-299-95	1N4148M OR 1SS133
R44	1-118-103-25	C.F.R 10K,1/8W	D808	2-414-299-95	1N4148M OR 1SS133
R59	1-118-103-25	C.F.R 10K,1/8W	CONTROLS		
R801	1-118-331-25	C.F.R 330,1/8W	VR801	2-501-387-01	5KB,ROUND,RK11K
R802	1-118-105-25	C.F.R 1M,1/8W	VR802	2-501-377-01	100KMN,ROUND,RK14K
R803	1-118-104-25	C.F.R 100K,1/8W	VR803	2-501-3A8-01	50KA x 2,ROUND,RK14K
R804	1-118-104-25	C.F.R 100K,1/8W	MISCELLANEOUS		
R805	1-118-104-25	C.F.R 100K,1/8W	2-170-956-01	PCB,CONTROL,V0B	
R806	1-118-104-25	C.F.R 100K,1/8W	RES801	2-138-186-01-1	FCR4.19MHZ,MCT3
R809	1-118-104-25	C.F.R 100K,1/8W	FLT801	2-143-262-01-1	CM1298D
R810	1-118-104-25	C.F.R 100K,1/8W	CN801	2-168-289-01	30PIN,FPC WAFER
R811	1-118-104-25	C.F.R 100K,1/8W	CN802	2-159-8A7-01	P=2.5PIN,L=100mm
R812	1-118-104-25	C.F.R 100K,1/8W	CN804	2-159-7H3-01	P=2.5PIN,L=200mm,JST
R813	1-118-104-25	C.F.R 100K,1/8W	CN827	2-159-7Y2-01	P=2.4PIN,L=300mm
R827	1-118-104-25	C.F.R 100K,1/8W	CN828	2-159-7Y4-01	P=2.4PIN,L=350mm
R828	1-118-104-25	C.F.R 100K,1/8W	CN901	2-168-574-01	P=7.96,2PIN
R829	1-118-102-25	C.F.R 1K,1/8W	WA801	2-159-7N0-01	P=2,10PIN,L=100mm
R830	1-118-423-25	C.F.R 47K,1/8W	WA803	2-168-573-01-1	8PIN,TRC-X08P-A2
R831	1-118-423-25	C.F.R 47K,1/8W	SW802	2-208-157-01	TACT SW,KPT-1115AM
R832	1-118-423-25	C.F.R 47K,1/8W	SW803	2-208-157-01	TACT SW,KPT-1115AM
R833	1-118-423-25	C.F.R 47K,1/8W	SW804	2-208-157-01	TACT SW,KPT-1115AM
R834	1-118-423-25	C.F.R 47K,1/8W	SW805	2-208-157-01	TACT SW,KPT-1115AM
R835	1-118-423-25	C.F.R 47K,1/8W	SW806	2-208-157-01	TACT SW,KPT-1115AM
R839	1-118-104-25	C.F.R 100K,1/8W			
R840	1-118-104-25	C.F.R 100K,1/8W			
R841	1-118-423-25	C.F.R 47K,1/8W			
R842	1-118-222-25	C.F.R 2.2K,1/8W			
R843	1-118-222-25	C.F.R 2.2K,1/8W			
R844	1-118-222-25	C.F.R 2.2K,1/8W			
R845	1-118-183-25	C.F.R 18K,1/8W			

Ref.No.	Part No.	Description	Ref.No.	Part No.	Description
SW807	2-208-157-01	TACT SW,KPT-1115AM	C327	1-506-183-45	CQMA 0.018uF/50V
SW808	2-208-157-01	TACT SW,KPT-1115AM	C328	1-506-223-45	CQMA 0.022uF/50V
SW809	2-208-157-01	TACT SW,KPT-1115AM	C329	1-506-102-45	CQMA 0.001uF/50V
SW810	2-208-157-01	TACT SW,KPT-1115AM	C330	1-506-104-45	CQMA 0.1uF/50V
SW812	2-208-157-01	TACT SW,KPT-1115AM	C331	1-506-104-45	CQMA 0.1uF/50V
SW813	2-208-157-01	TACT SW,KPT-1115AM	C332	1-413-470-65	CEA 47/16V
SW814	2-208-157-01	TACT SW,KPT-1115AM	C333	1-506-823-45	CQMA 82000P
SW815	2-208-157-01	TACT SW,KPT-1115AM	C334	1-667-224-45	0.22uF/63V,5%
SW816	2-208-157-01	TACT SW,KPT-1115AM	C335	1-416-478-65	CEA 0.47/50V
SW820	2-208-157-01	TACT SW,KPT-1115AM	C336	1-506-153-45	CQMA 0.015uF/50V
SW821	2-208-157-01	TACT SW,KPT-1115AM	C337	1-667-224-45	0.22uF/63V,5%
SW825	2-202-2338-01	SPEA12,ALPS,1KEY	C338	1-506-822-45	CQMA 0.0082uF/50V
LED802	2-419-473-45	R34MC N49,GREEN	C339	1-886-681-45	CCDSL 680P
LED803	2-419-473-45	R34MC N49,GREEN	C340	1-506-393-45	CQMA 0.039uF/50V
Ref.No.	Part No.	Description	C341	1-416-010-65	CEA 1/50V
PCB-6 REMOTE CONTROL P.C. BOARD			C342	1-667-224-45	0.22uF/63V,5%
CAPACITORS			C343	1-506-104-45	CQMA 0.1uF/50V
C801	1-413-470-65	CEA 47/16V	C344	1-413-100-65	CEA 10/16V
RESISTORS			C401	1-506-104-45	CQMA 0.1uF
R801	1-118-331-25	C.F.R 330.1/8W	C402	1-506-104-45	CQMA 0.1uF
R878	1-118-472-25	C.F.R 4.7K,1/8W	C403	1-506-182-45	CQMA 0.0018uF/50V
R890	1-118-181-25	C.F.R 180.1/8W	C404	1-506-393-45	CQMA 0.039uF/50V
TRANSISTORS			C405	1-506-104-45	CQMA 0.1uF/50V
Q808	2-400-118-35	KTA1266GR	C406	1-506-182-45	CQMA 0.0018uF/50V
MISCELLANEOUS			C407	1-667-224-45	0.22uF/63V,5%
CN803	2-168-572-01-1	8PIN,TRC-X08X-A2	C408	1-416-478-65	CEA 0.47/50V
SW817	2-208-157-01	TACT SW,KPT-1115AM	C409	1-506-823-45	CQMA 0.083uF/50V
SW818	2-208-157-01	TACT SW,KPT-1115AM	C410	1-667-334-45	0.33uF/63V,5%
SW819	2-208-157-01	TACT SW,KPT-1115AM	C411	1-506-822-45	CQMA 0.0082uF/50V
LED801	2-419-963-31	2COLOR,SPR39MWW3	C412	1-413-470-65	CEA 47/16V
REM801	2-125-826-01-1	IRM8410B-A	C413	1-506-104-45	CQMA 0.1V
Ref.No.	Part No.	Description	C414	1-506-153-45	CQMA 0.015uF/50V
PCB-7 DOLBY S P.C. BOARD			C415	1-506-473-45	CQMA 0.047uF/50V
CONTROLS			C416	1-506-222-45	CQMA 0.0022uF/50V
C301	1-506-104-45	CQMA 0.1uF/50V	C417	1-506-102-45	CQMA 0.001uF/50V
C302	1-506-104-45	CQMA 0.1uF/50V	C418	1-886-471-45	CCDSL 470P
C303	1-506-182-45	CQMA 0.0018uF/50V	C419	1-506-182-45	CQMA 0.0018uF/50V
C304	1-506-393-45	CQMA 0.039uF/50V	C420	1-506-183-45	CQMA 0.018uF/50V
C305	1-506-104-45	CQMA 0.1uF/50V	C421	1-506-182-45	CQMA 0.0018uF/50V
C306	1-506-182-45	CQMA 0.0018uF/50V	C422	1-506-223-45	CQMA 0.022uF/50V
C307	1-667-224-45	0.22uF/63V,5%	C423	1-416-478-65	CEA 0.47/50V
C308	1-416-478-65	CEA 0.47/50V	C424	1-667-224-45	0.22uF/63V,5%
C309	1-506-823-45	CQMA 0.082uF/50V	C425	1-413-470-65	CEA 47/16V
C310	1-667-334-45	0.33uF/63V,5%	C426	1-506-104-45	CQMA 0.1uF/50V
C311	1-506-822-45	CQMA 0.0082uF/50V	C427	1-506-183-45	CQMA 0.018uF/50V
C312	1-413-470-65	CEA 47/16V	C428	1-506-223-45	CQMA 0.022uF/50V
C313	1-506-104-45	CQMA 0.1uF/50V	C429	1-506-102-45	CQMA 0.001uF/50V
C314	1-506-153-45	CQMA 0.015uF/50V	C430	1-506-104-45	CQMA 0.1uF/50V
C315	1-506-473-45	CQMA 0.047uF/50V	C431	1-506-104-45	CQMA 0.1uF/50V
C316	1-506-222-45	CQMA 0.0022uF/50V	C432	1-413-470-65	CEA 47/16V
C317	1-506-102-45	CQMA 0.001uF/50V	C433	1-506-823-45	CQMA 0.082uF/50V
C318	1-886-471-45	CCDSL 470P	C434	1-667-224-45	0.22uF/63V,5%
C319	1-506-182-45	CQMA 0.0018uF/50V	C435	1-416-478-65	CEA 0.47/50V
C320	1-506-183-45	CQMA 0.018uF/50V	C436	1-506-153-45	CQMA 0.015uF/50V
C321	1-506-182-45	CQMA 0.0018uF/50V	C437	1-667-224-45	0.22uF/63V,5%
C322	1-506-223-45	CQMA 0.022uF/50V	C438	1-506-822-45	CQMA 0.0082uF/50V
C323	1-416-478-65	CEA 0.47/50V	C439	1-886-681-45	CCDSL 680P
C324	1-667-224-45	0.22uF/63V,5%	C440	1-506-393-45	CQMA 0.039uF/50V
C325	1-413-220-65	CEA 22/16V	C441	1-416-010-65	CEA 1/50V
C326	1-506-104-45	CQMA 0.1uF/50V	C442	1-667-224-45	0.22uF/63V,5%
			C443	1-506-104-45	CQMA 0.1uF/50V
			C444	1-413-100-65	CEA 10/16V
			C501	1-506-104-45	CQMA 0.1uF/50V
			C502	1-506-104-45	CQMA 0.1uF/50V
			C503	1-506-182-45	CQMA 0.0018uF/50V
			C504	1-506-393-45	CQMA 0.039uF/50V
			C505	1-506-104-45	CQMA 0.1uF/50V
			C506	1-506-182-45	CQMA 0.0018uF/50V
			C507	1-667-224-45	0.22uF/63V,5%
			C508	1-416-478-65	CEA 0.47/50V
			C509	1-506-823-45	CQMA 0.082uF/50V
			C510	1-667-334-45	0.33uF/63V,5%
			C511	1-506-822-45	CQMA 0.0082uF/50V
			C512	1-413-470-65	CEA 47/16V

Ref.No.	Part No.	Description
R435	1-114-470-25	C.F.R 47,1/4W
R436	1-114-472-25	C.F.R 4.7K,1/4W
R437	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R438	1-234-162-55	M.F.R CRB25,1.6K,1/4W
R439	1-114-182-25	C.F.R 1.8K,1/4W
R440	1-234-103-55	M.F.R CRB25,10K,1/4W
R441	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R442	1-114-472-25	C.F.R 4.7K,1/4W
R443	1-114-242-25	C.F.R 2.4K,1/4W
R444	1-234-103-55	M.F.R CRB25,10K,1/4W
R445	1-234-393-55	M.F.R CRB25,39K,1/4W
R501	1-234-113-55	M.F.R CRB25,11K,1/4W
R502	1-234-303-55	M.F.R CRB25,30K,1/4W
R503	1-114-363-25	C.F.R 36K,1/4W
R504	1-114-512-25	C.F.R 5.1K,1/4W
R505	1-234-242-55	M.F.R CRB25,2.4K,1/4W
R506	1-234-163-55	M.F.R CRB25,16K,1/4W
R507	1-114-683-25	C.F.R 68K,1/4W
R508	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R509	1-234-273-55	M.F.R CRB25,27K,1/4W
R510	1-234-822-55	M.F.R CRB25,8.2K,1/4W
R511	1-114-122-25	C.F.R 1.2K,1/4W
R512	1-114-242-25	C.F.R 2.4K,1/4W
R513	1-114-330-25	C.F.R 33,1/4W
R514	1-114-470-25	C.F.R 47,1/4W
R515	1-234-133-55	M.F.R CRB25,13K,1/4W
R516	1-114-152-25	C.F.R 1.5K,1/4W
R517	1-234-824-55	M.F.R CRB25,820K,1/4W
R518	1-234-113-55	M.F.R CRB25,11K,1/4W
R519	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R520	1-114-203-25	C.F.R 20K,1/4W
R521	1-234-303-55	M.F.R CRB25,30K,1/4W
R522	1-234-243-55	M.F.R CRB25,24K,1/4W
R523	1-234-303-55	M.F.R CRB25,30K,1/4W
R524	1-114-113-25	C.F.R 11K,1/4W
R525	1-234-163-55	M.F.R CRB25,16K,1/4W
R526	1-114-822-25	C.F.R 8.2K,1/4W
R527	1-234-393-55	M.F.R CRB25,39K,1/4W
R529	1-234-183-55	M.F.R CRB25,18K,1/4W
R530	1-234-824-55	M.F.R CRB25,820K,1/4W
R531	1-234-162-55	M.F.R CRB25,1.6K,1/4W
R533	1-234-132-55	M.F.R CRB25,1.3K,1/4W
R534	1-114-330-25	C.F.R 33,1/4W
R535	1-114-470-25	C.F.R 47,1/4W
R536	1-114-472-25	C.F.R 4.7K,1/4W
R537	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R538	1-234-162-55	M.F.R CRB25,1.6K,1/4W
R539	1-114-182-25	C.F.R 1.8K,1/4W
R540	1-234-103-55	M.F.R CRB25,10K,1/4W
R541	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R542	1-114-472-25	C.F.R 4.7K,1/4W
R543	1-114-242-25	C.F.R 2.4K,1/4W
R544	1-234-103-55	M.F.R CRB25,10K,1/4W
R545	1-234-393-55	M.F.R CRB25,39K,1/4W
R601	1-234-113-55	M.F.R CRB25,11K,1/4W
R602	1-234-303-55	M.F.R CRB25,30K,1/4W
R603	1-114-363-25	C.F.R 36K,1/4W
R604	1-114-512-25	C.F.R 5.1K,1/4W
R605	1-234-242-55	M.F.R CRB25,2.4K,1/4W
R606	1-234-163-55	M.F.R CRB25,16K,1/4W
R607	1-114-683-25	C.F.R 68K,1/4W
R608	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R609	1-234-273-55	M.F.R CRB25,27K,1/4W
R610	1-234-822-55	M.F.R CRB25,8.2K,1/4W
R611	1-114-122-25	C.F.R 1.2K,1/4W
R612	1-114-242-25	C.F.R 2.4K,1/4W
R613	1-114-330-25	C.F.R 33,1/4W
R614	1-114-470-25	C.F.R 47,1/4W
R615	1-234-133-55	M.F.R CRB25,13K,1/4W
R616	1-234-824-55	M.F.R CRB25,820K,1/4W

Ref.No.	Part No.	Description
R617	1-114-152-25	C.F.R 1.5K,1/4W
R618	1-234-113-55	M.F.R CRB25,11K,1/4W
R619	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R620	1-114-203-25	C.F.R 20K,1/4W
R621	1-234-303-55	M.F.R CRB25,30K,1/4W
R622	1-234-243-55	M.F.R CRB25,24K,1/4W
R623	1-234-303-55	M.F.R CRB25,30K,1/4W
R624	1-114-113-25	C.F.R 11K,1/4W
R625	1-234-163-55	M.F.R CRB25,16K,1/4W
R626	1-114-822-25	C.F.R 8.2K,1/4W
R627	1-234-393-55	M.F.R CRB25,39K,1/4W
R629	1-234-183-55	M.F.R CRB25,18K,1/4W
R630	1-234-824-55	M.F.R CRB25,820K,1/4W
R631	1-234-162-55	M.F.R CRB25,1.6K,1/4W
R632	1-234-182-55	M.F.R CRB25,1.8K,1/4W
R633	1-234-132-55	M.F.R CRB25,1.3K,1/4W
R634	1-114-330-25	C.F.R 33,1/4W
R635	1-114-470-25	C.F.R 47,1/4W
R636	1-114-472-25	C.F.R 4.7K,1/4W
R637	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R638	1-234-162-55	M.F.R CRB25,1.6K,1/4W
R639	1-114-182-25	C.F.R 1.8K,1/4W
R640	1-234-103-55	M.F.R CRB25,10K,1/4W
R641	1-234-512-55	M.F.R CRB25,5.1K,1/4W
R642	1-114-472-25	C.F.R 4.7K,1/4W
R643	1-114-242-25	C.F.R 2.4K,1/4W
R644	1-234-103-55	M.F.R CRB25,10K,1/4W
R645	1-234-393-55	M.F.R CRB25,39K,1/4W

INTEGRATED CIRCUITS

IC3	2-440-436-74-1	DOLBY S IC,CXA1417S
IC4	2-440-436-74-1	DOLBY S IC,CXA1417S
IC5	2-440-436-74-1	DOLBY S IC,CXA1417S
IC6	2-440-436-74-1	DOLBY S IC,CXA1417S

MISCELLANEOUS

	2-170-912-01	PCB, DOLBY S
CN703	2-168-501-01	P=2,8PIN,53014-0810
CN704	2-168-501-01	P=2,8PIN,53014-0810

ABBREVIATIONS IN PARTS LIST

CAPACITORS

CEA : ALUMINUM ELECTROLYTIC CAPACITORS

RESISTORS

C · F · R : CARBON FIXED RESISTOR 10K : 10K Ohm

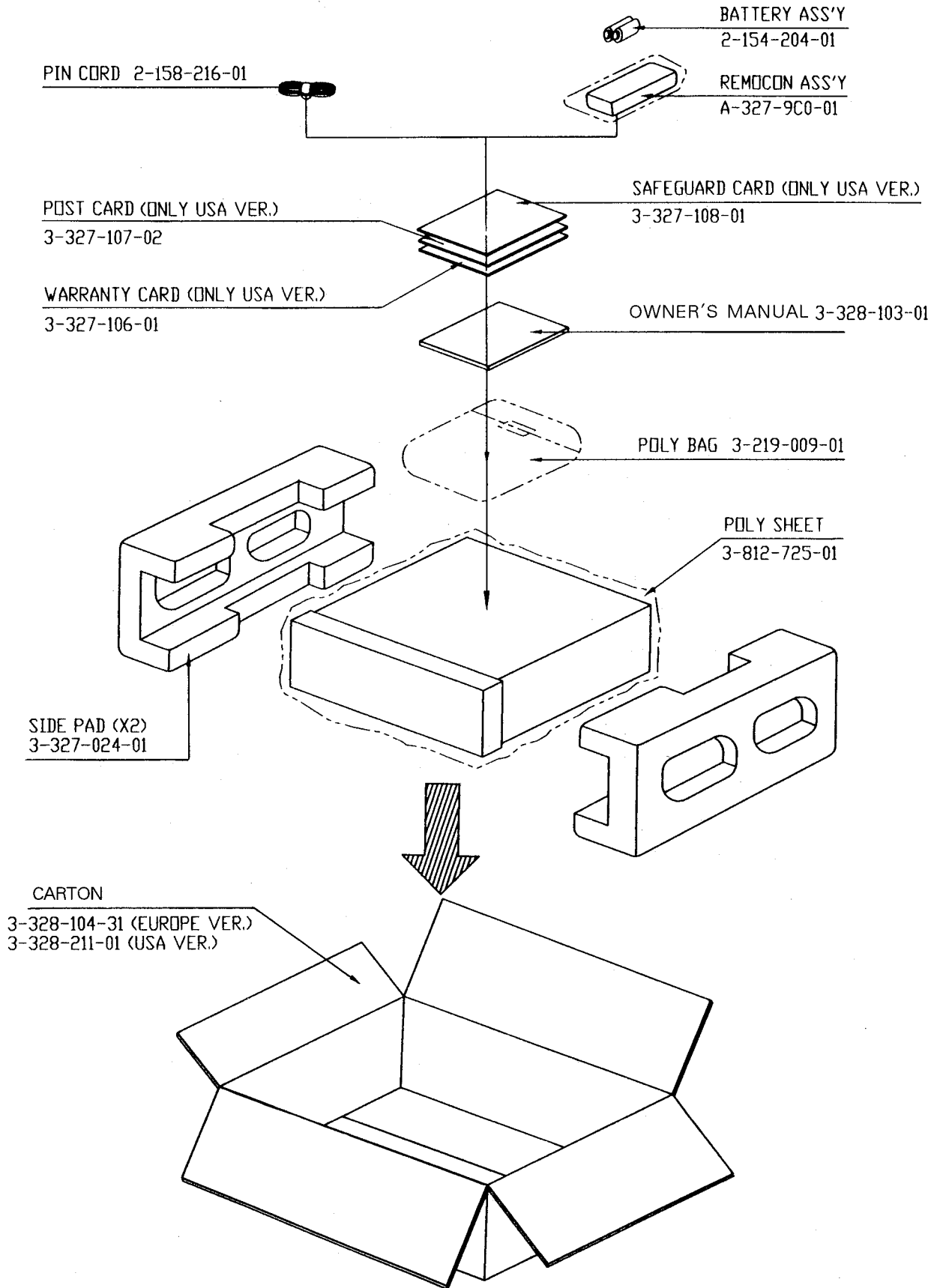
M · F · R : METAL FIXED RESISTOR 2.2 : 2.2 Ohm

NOTE

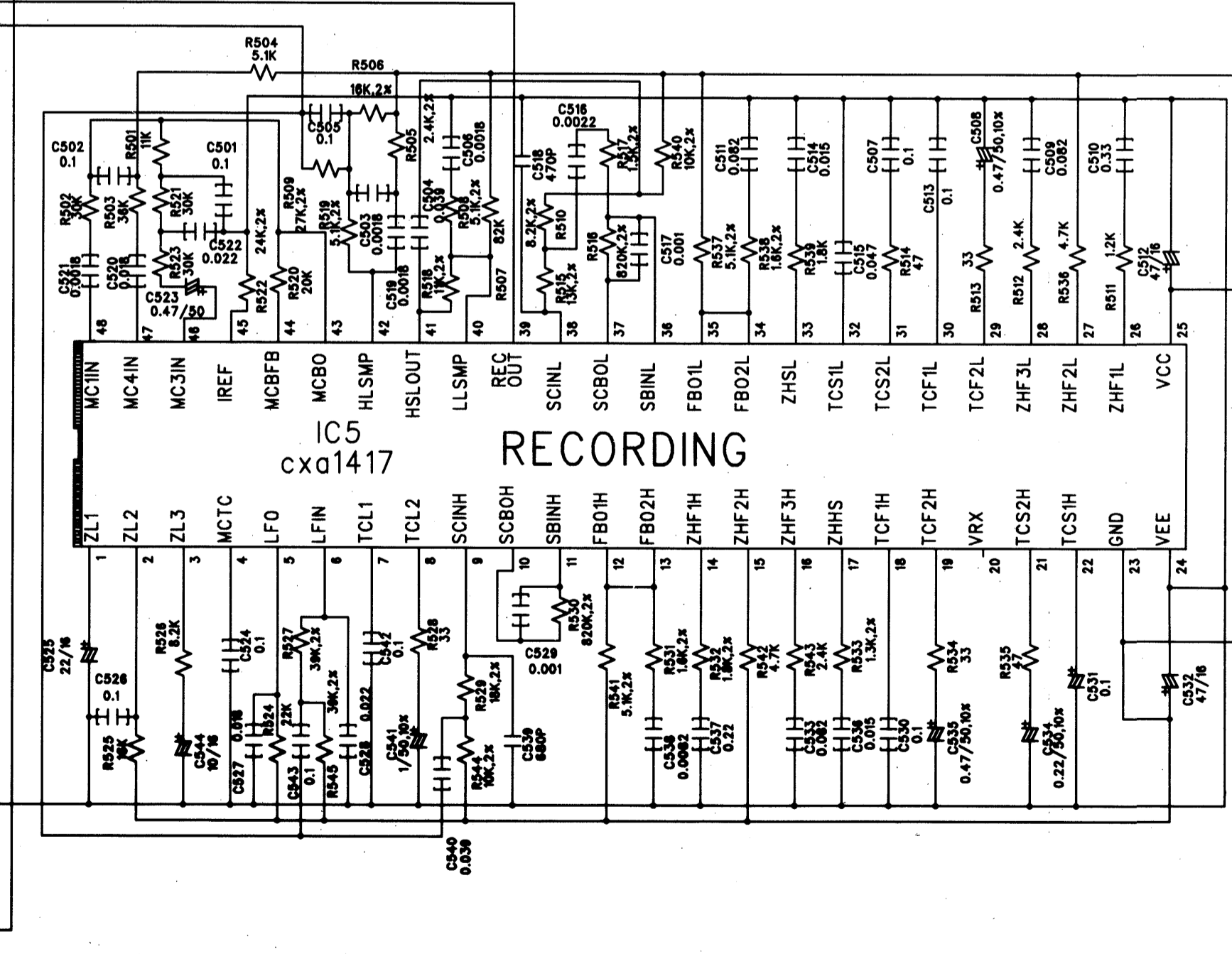
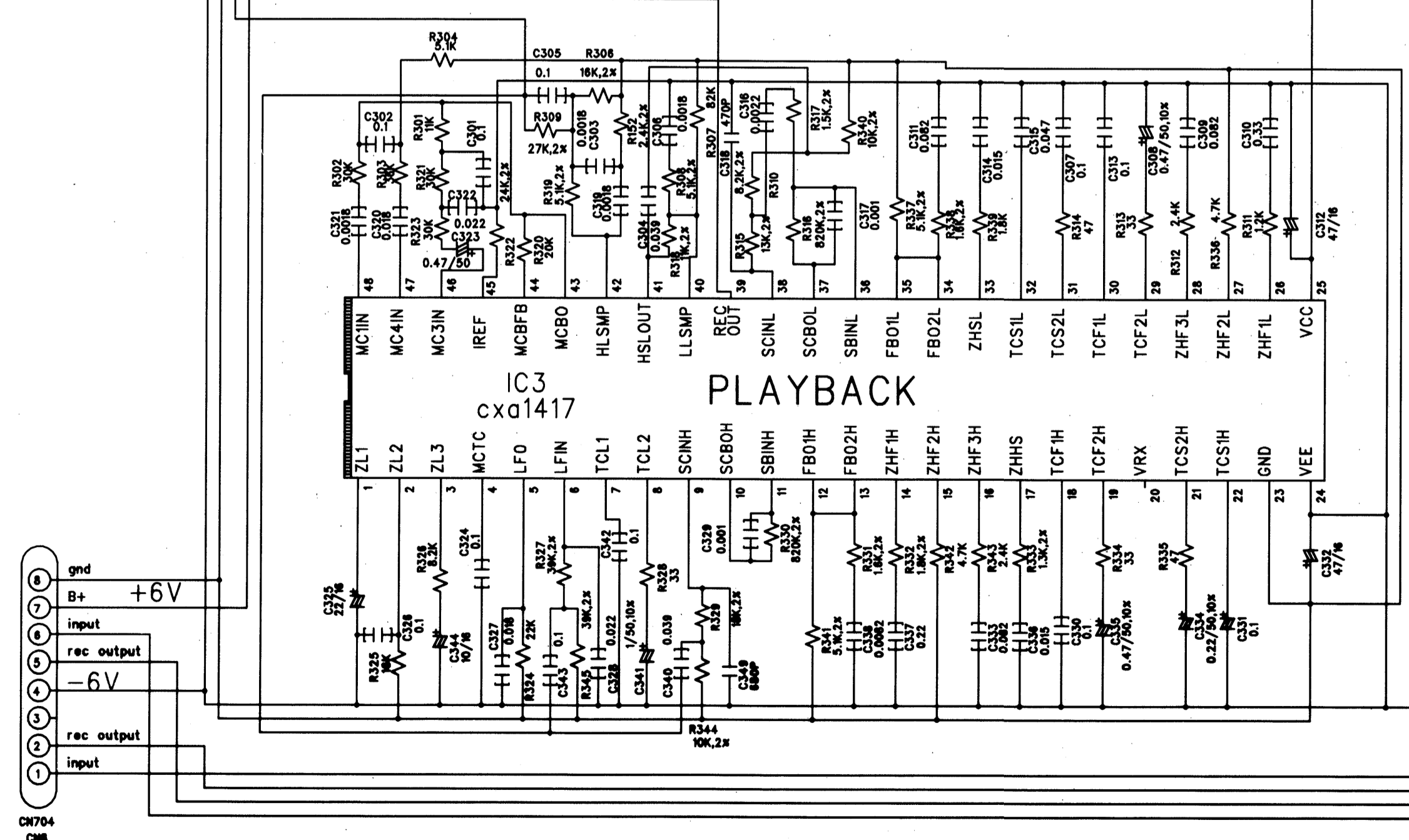
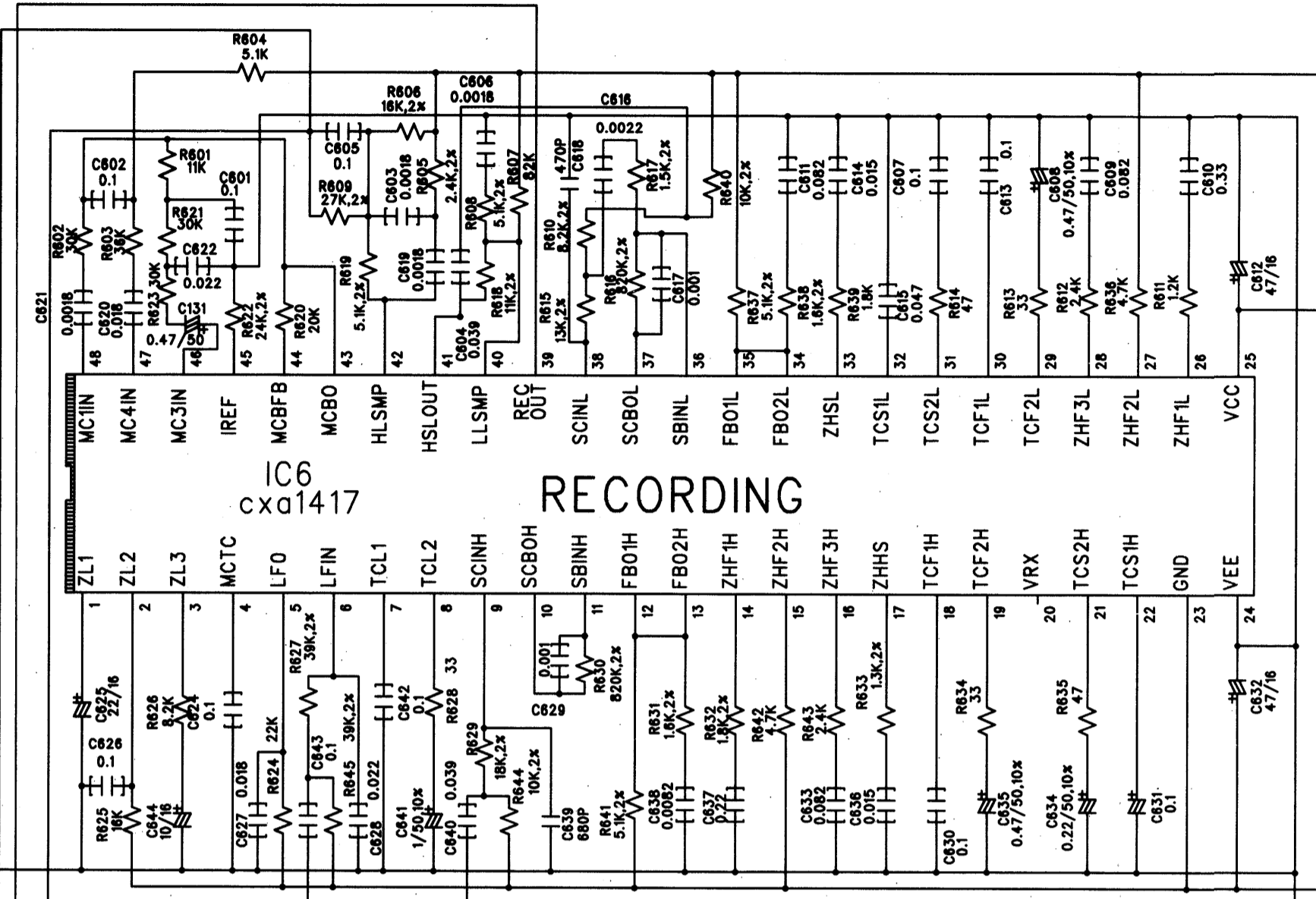
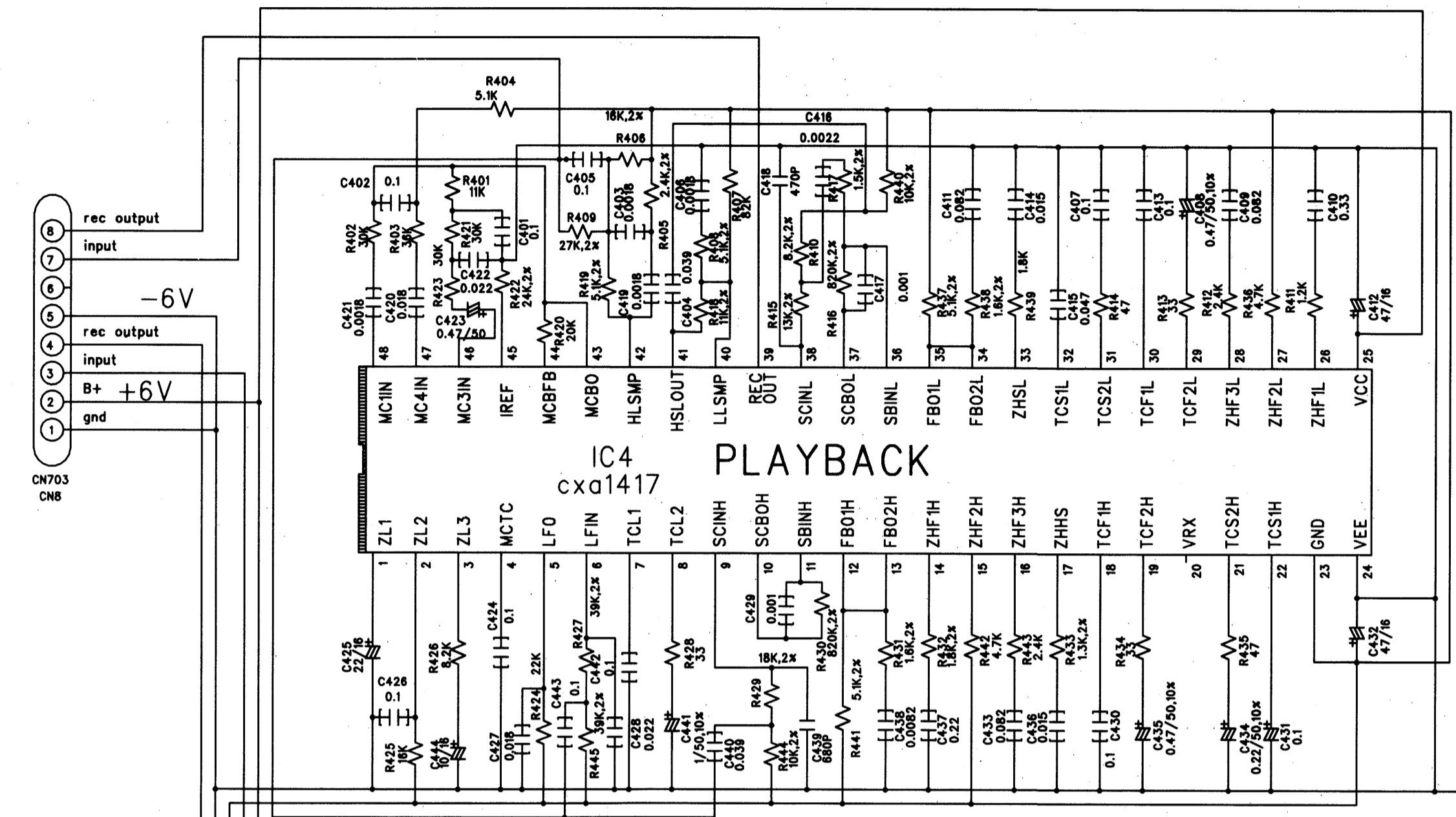


SAFETY RELATED COMPONENT. USE ONLY EXACT REPLACEMENT PART AS SPECIFIED.

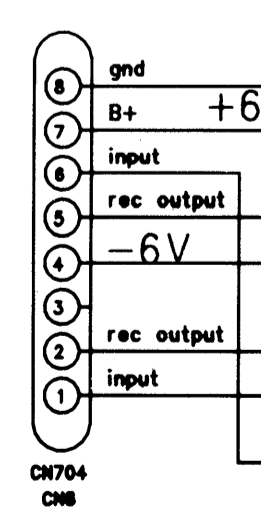
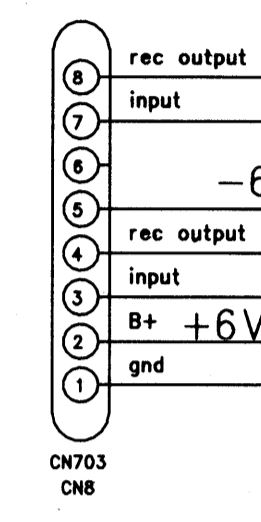
PACKING DRAWING



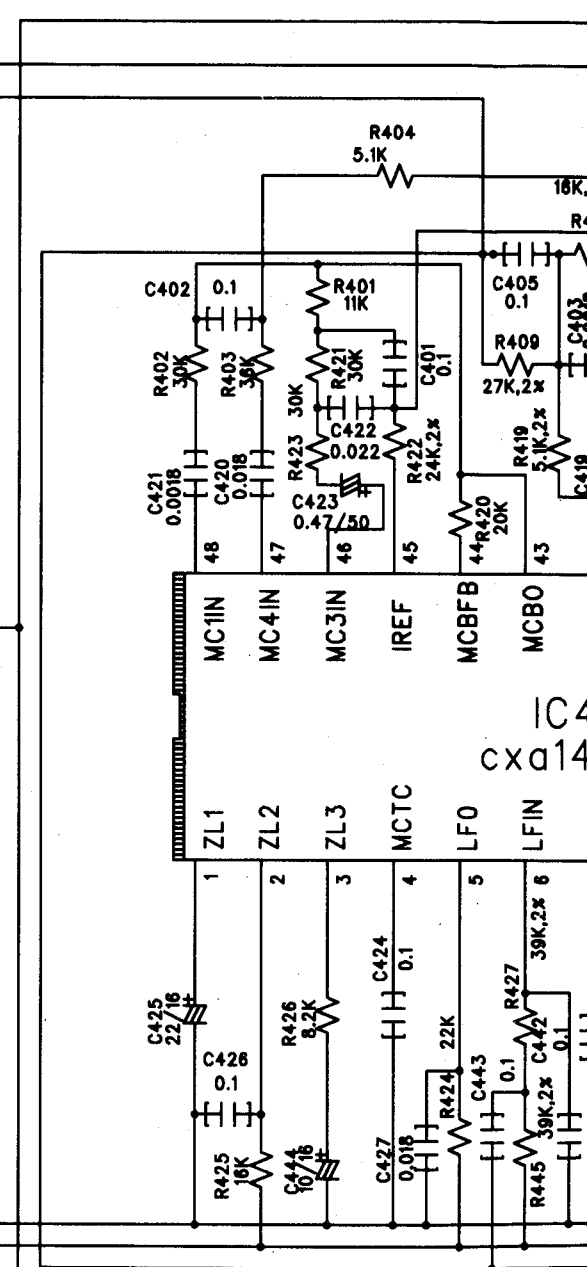
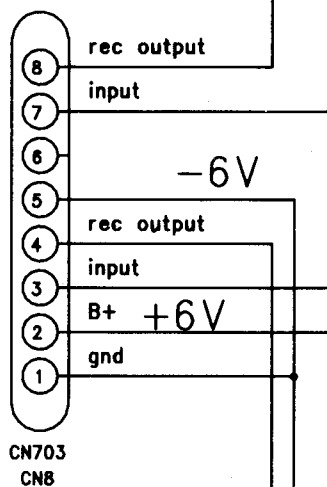
SCHEMATIC DIAGRAM
DOLBY S SCHEMATIC



* NOTE:
 1. ALL RESISTANCE VALUES ARE IN Ω
 2. THE WATTAGE OF RESISTORS IS 1/8W UNLESS OTHERWISE NOTED.
 3. ALL CAPACITANCE VALUES ARE IN μF UNLESS OTHERWISE NOTED. P=ppf
 CAUTION THE PARTS IDENTIFIED BY SHADING AND MARKING ARE CRITICAL FOR SAFETY. REPLACE ONLY WITH TYPE IDENTICAL TO THOSE IN THE ORIGINAL CIRCUIT OR SPECIFIED IN THE 'PARTLIST'. DO NOT DEGRADE THE SAFETY OF THE APPLIANCE THROUGH IMPROPER SERVICING.

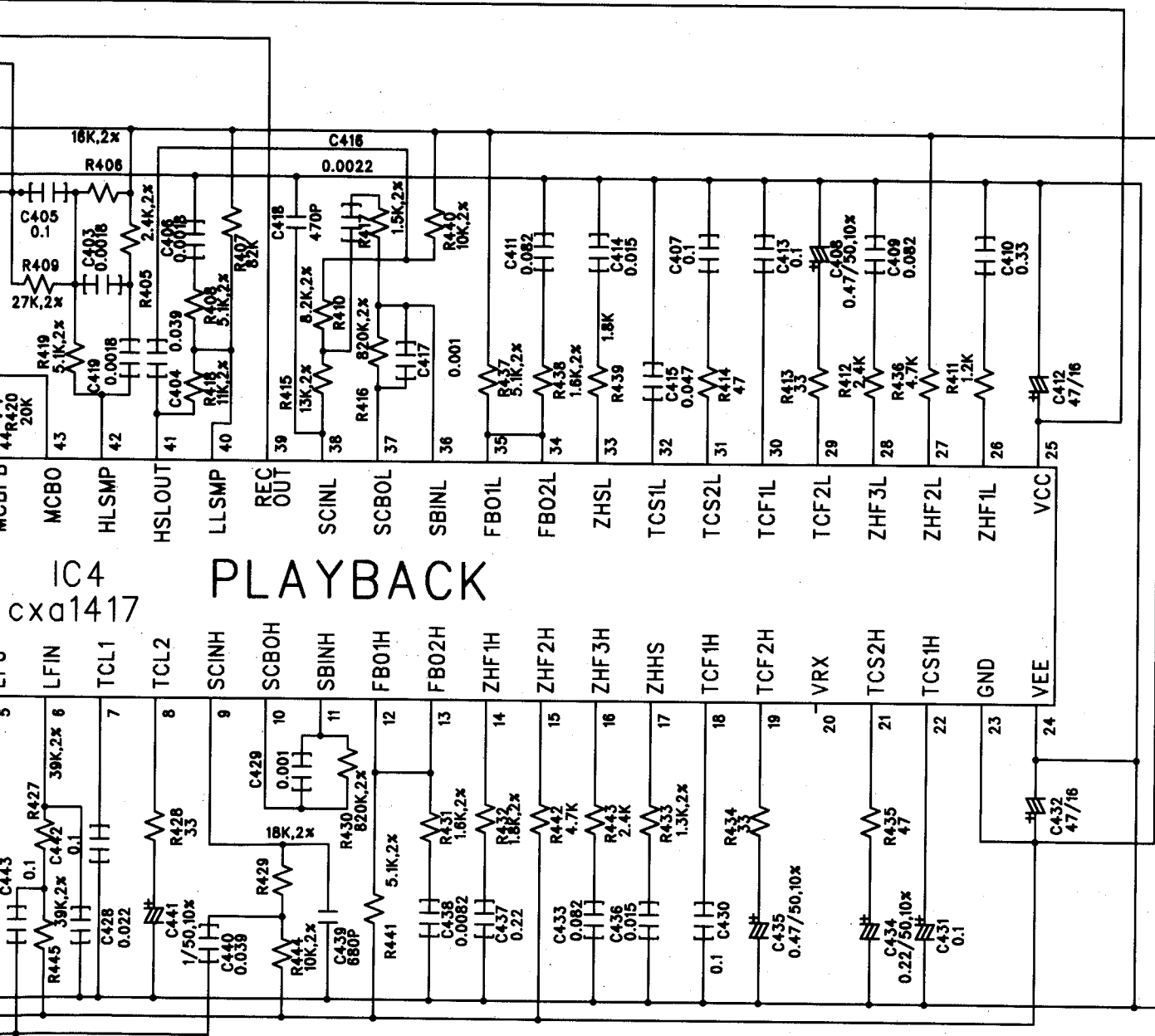


SCHEMATIC DIAGRAM
DOLBY S SCHEMATIC



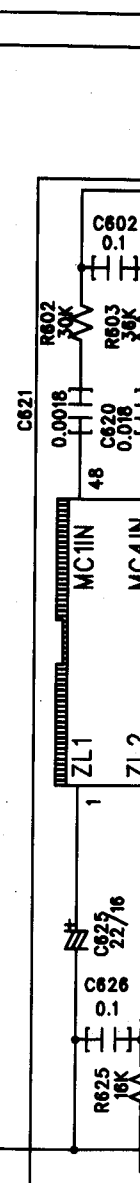
* NOTE :
 1. ALL RESISTANCE
 K Ω = 1000 Ω
 2. THE WATTAGE
 3. ALL CAPACITAN

SYMI



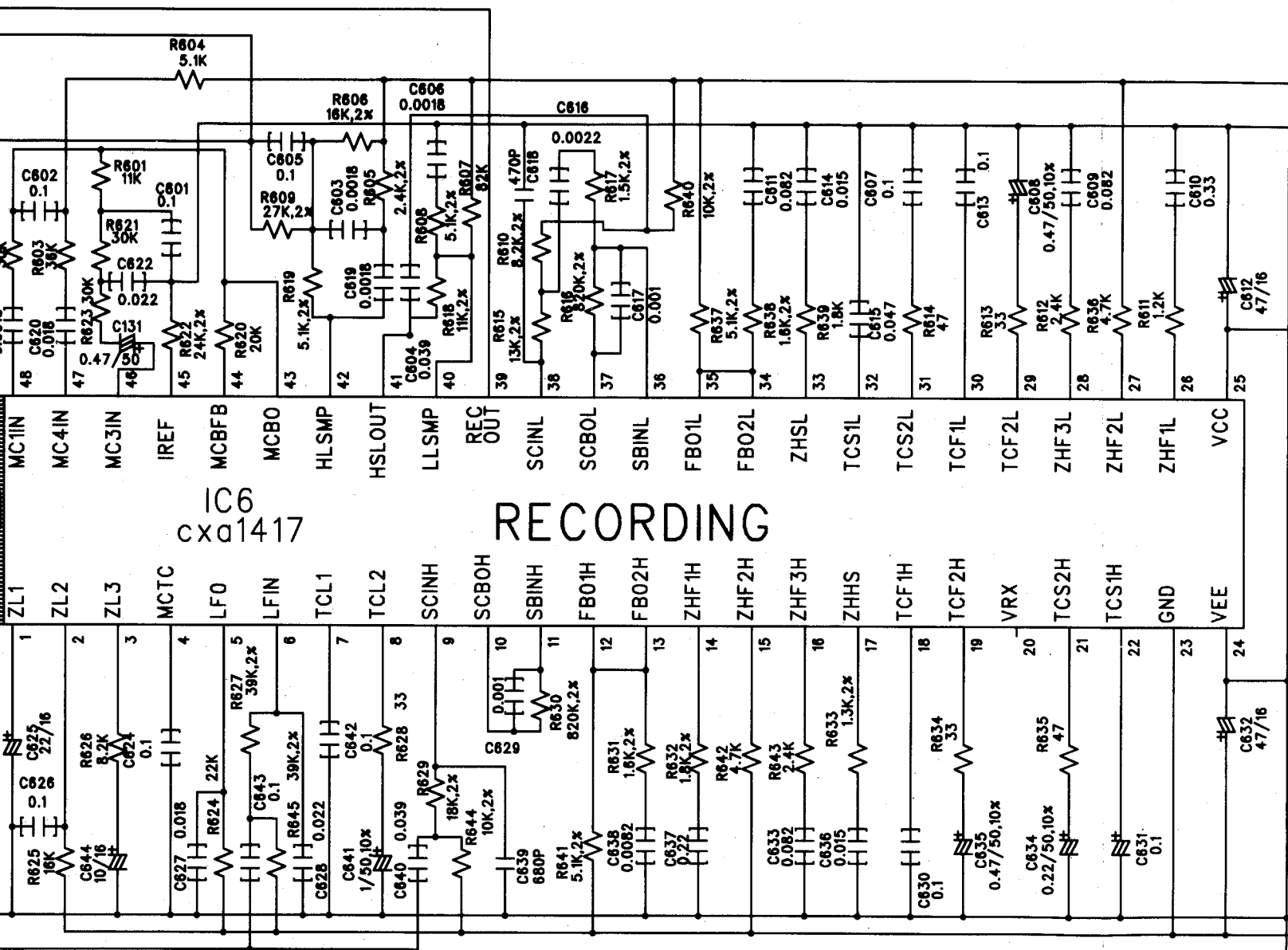
IC4
cxd1417

PLAYBACK



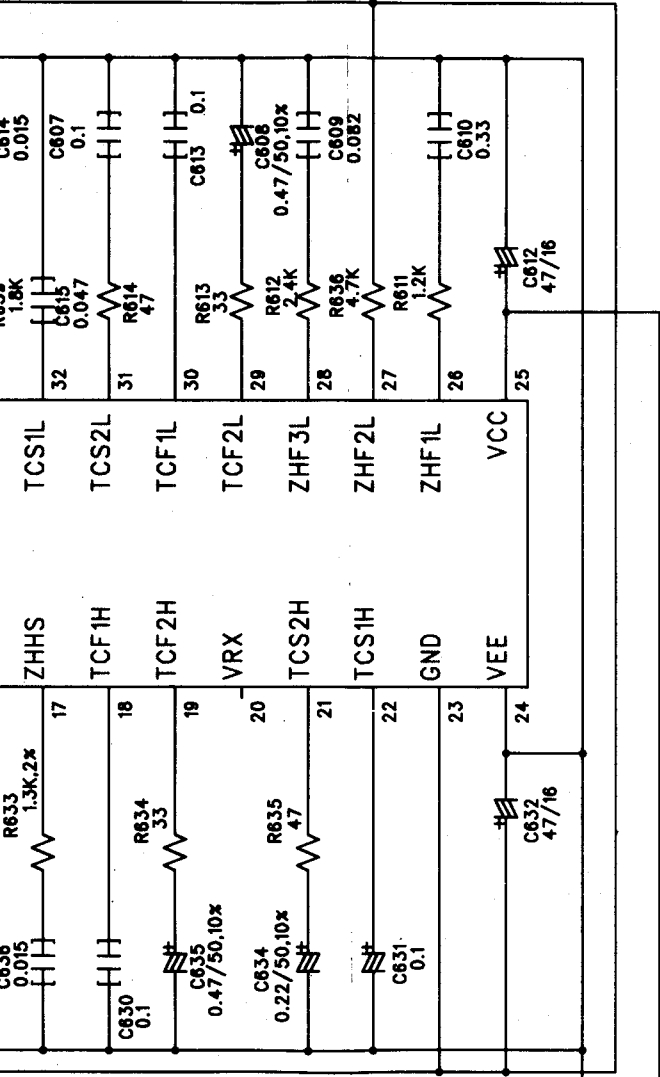
NOTE :
RESISTANCE VALUES ARE IN Ω
K = 1000 Ω , M Ω = 1000K Ω
CAPACITANCE VALUES ARE IN μ F UNLESS OTHERWISE NOTED. P= μ F

CAUTION THE PARTS IDENTIFIED BY SHADING AND MARKS ARE CRITICAL FOR SAFETY REPLACE ONLY WITH TYPE IDENTICAL TO THOSE IN THE ORIGINAL CIRCUIT OR SPECIFIED IN THE 'PARTLIST' DO NOT DEGRADE THE SAFETY OF THE APPLIANCE THROUGH IMPROPER SERVICING.

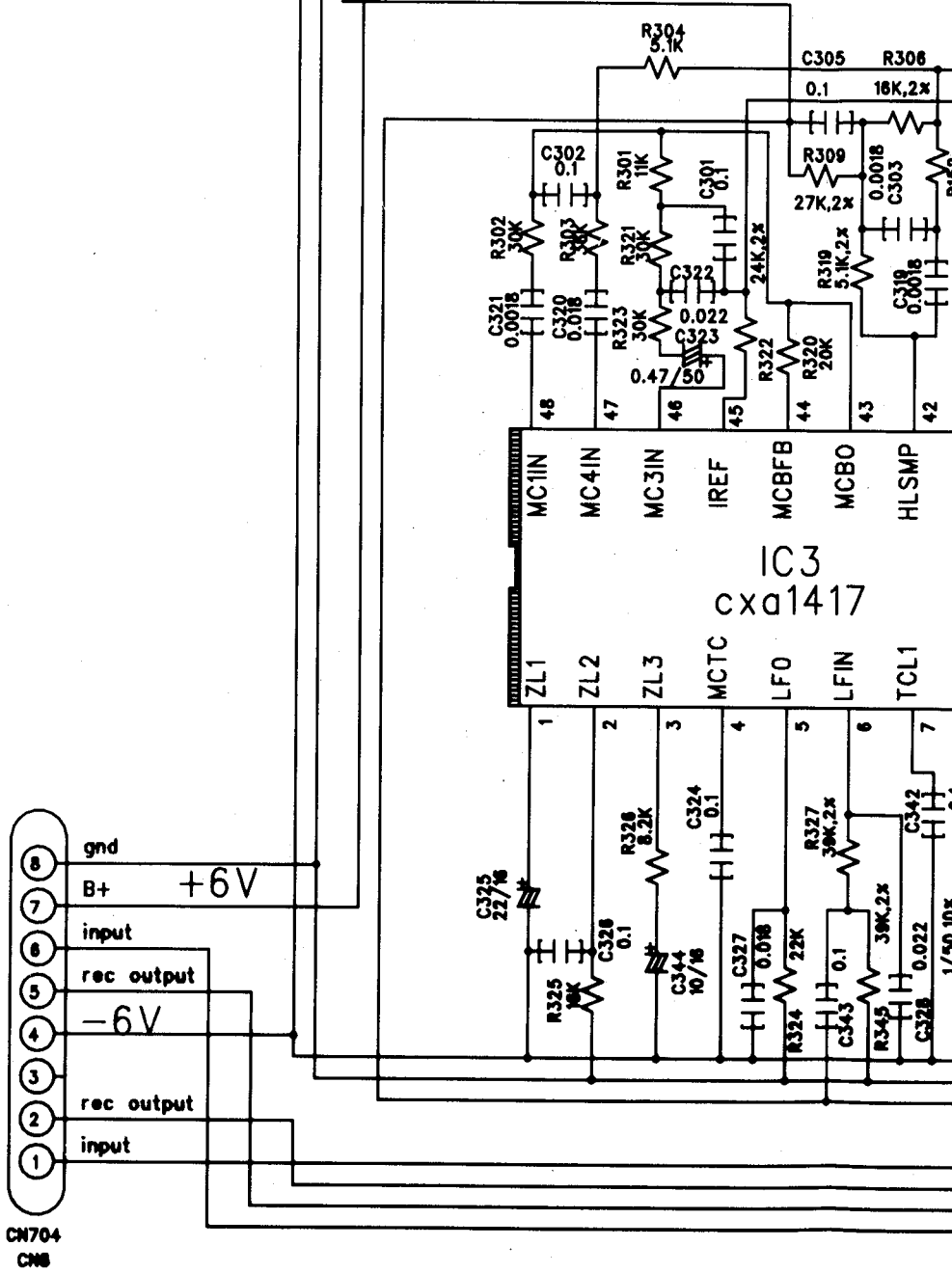


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R 32 = 100032, M
 2. THE WATTAGE OF
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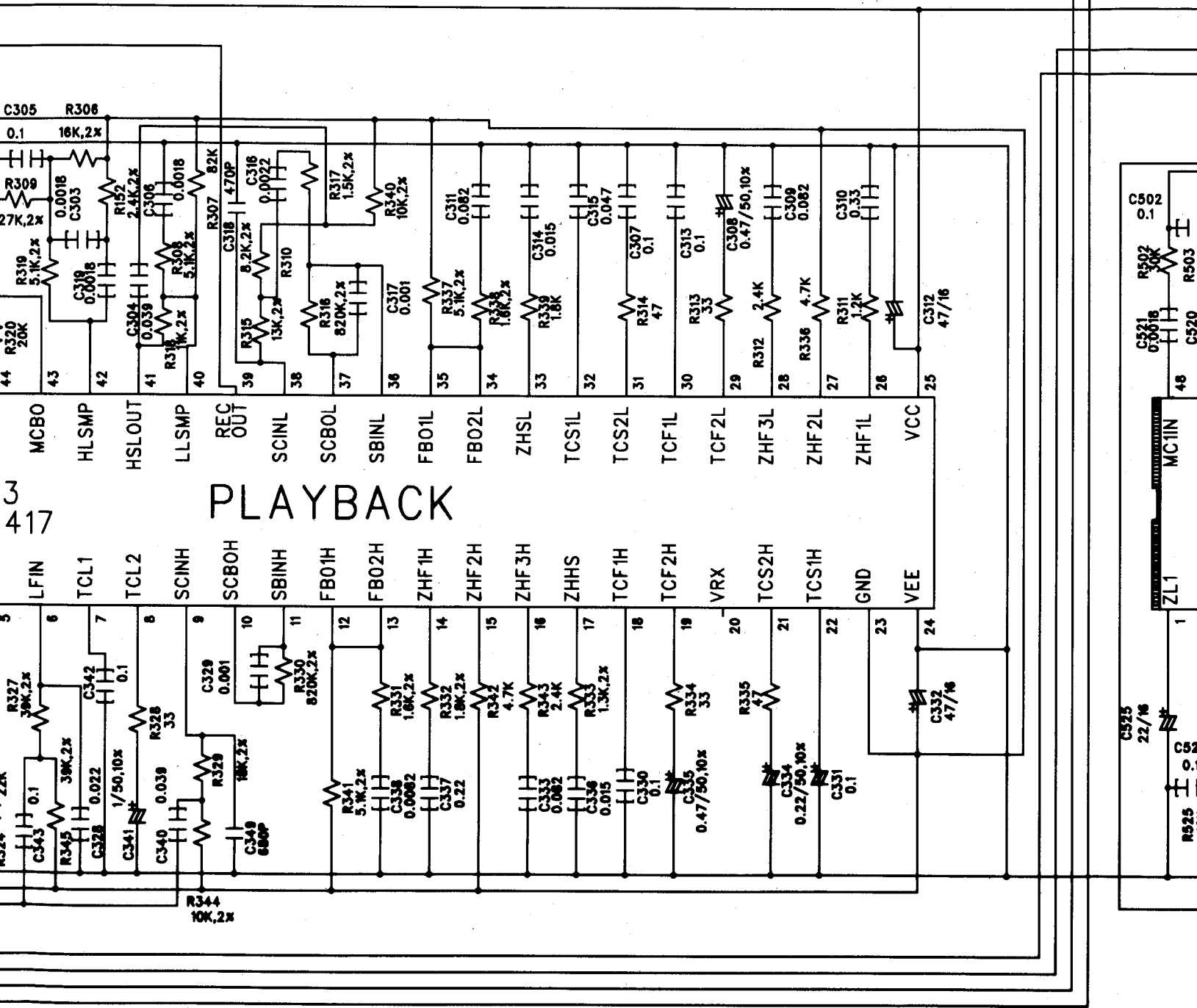
6

7

WATTAGE OF RESISTORS IS 1/8W UNLESS OTHERWISE NOTED.
 CAPACITANCE VALUES ARE IN μF UNLESS OTHERWISE NOTED. P= μuF

CAUTION THE PARTS IDENTIFIED BY SHADING AND MARKS ARE CRITICAL FOR SAFETY REPLACE ONLY WITH TYPE IDENTICAL TO THOSE IN THE ORIGINAL CIRCUIT OR SPECIFIED IN THE 'PARTLIST' DO NOT DEGRADE THE SAFETY OF THE APPLIANCE THROUGH IMPROPER SERVICING.

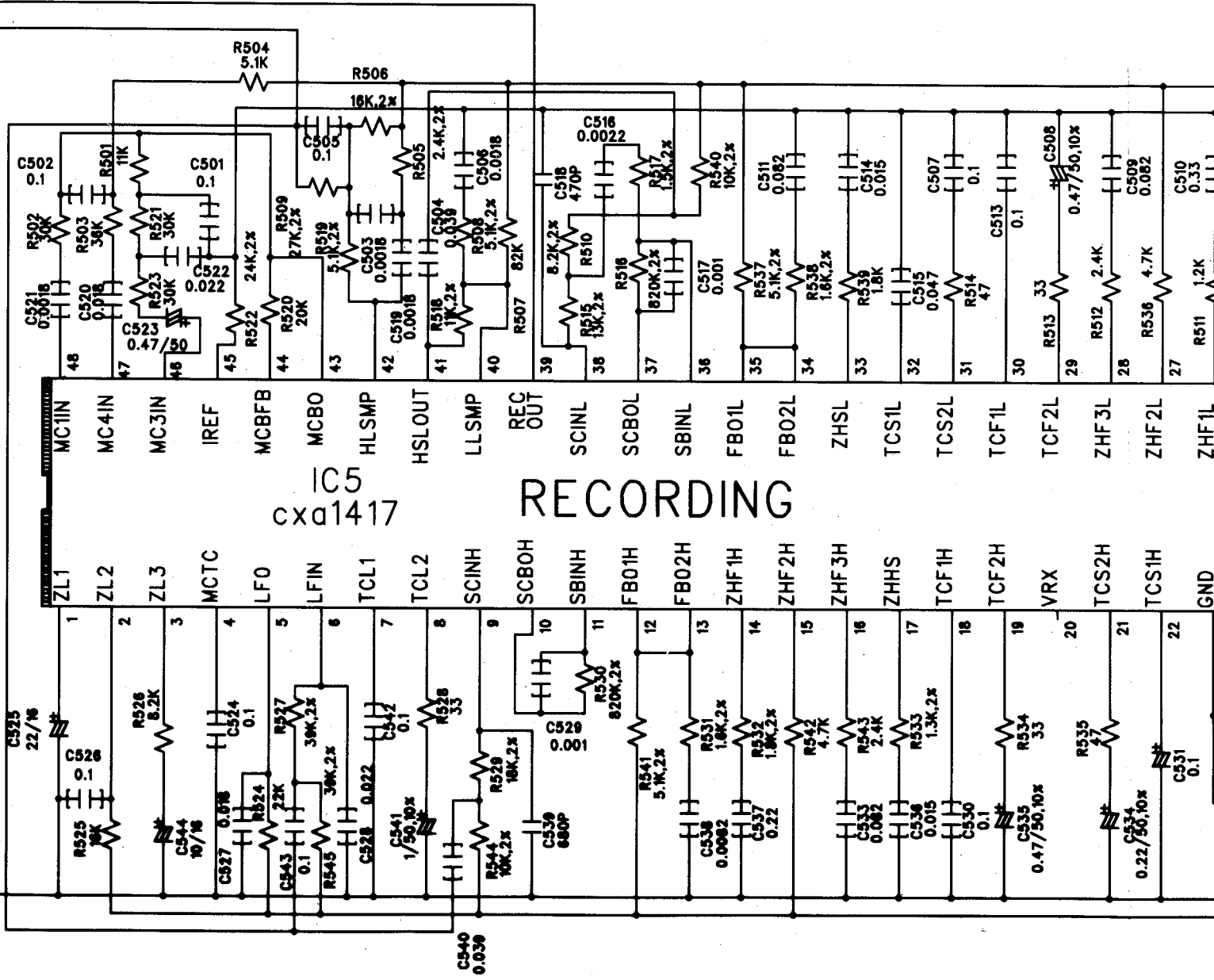
SYM1

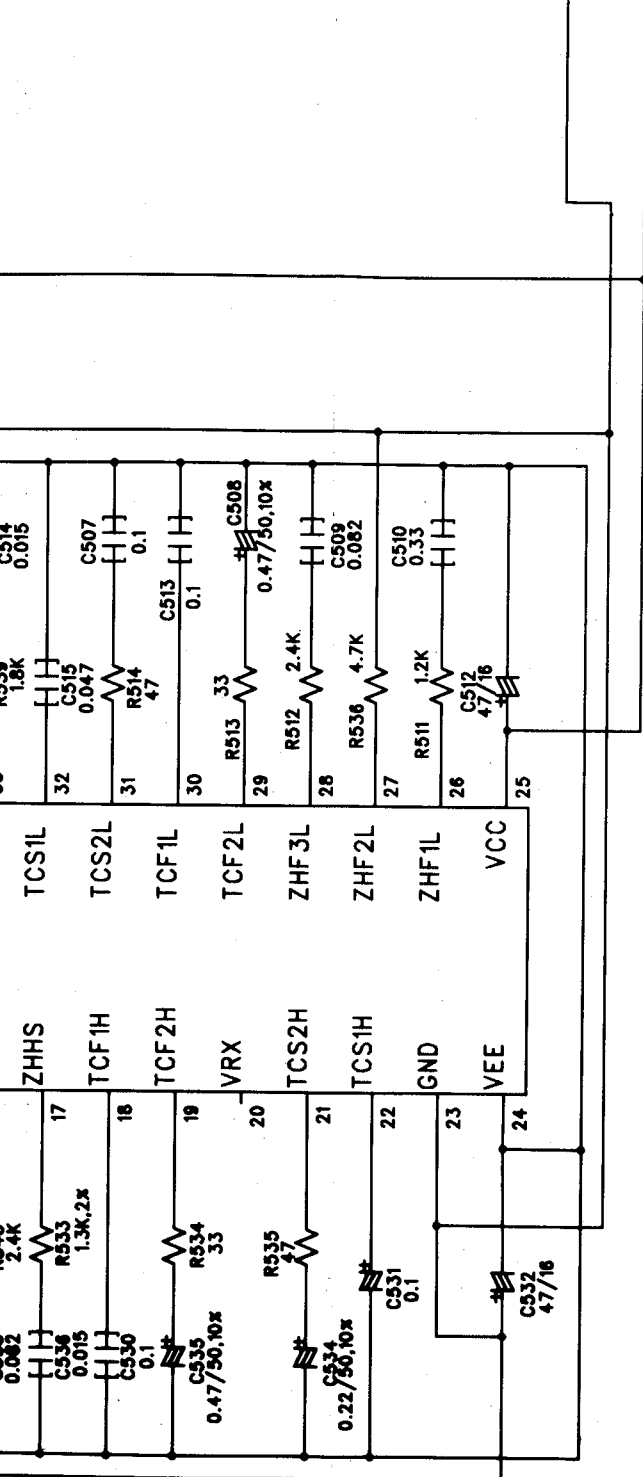


PLAYBACK

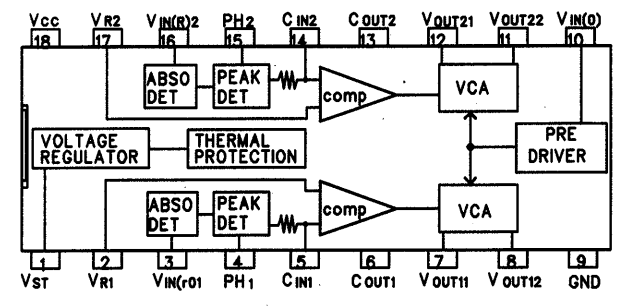
IC5
CX1417

RECORDING

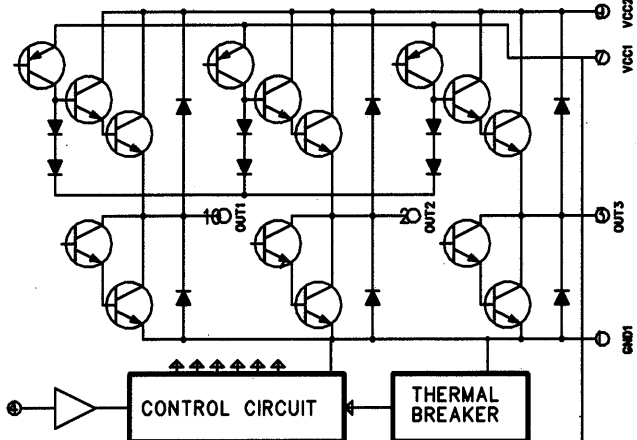




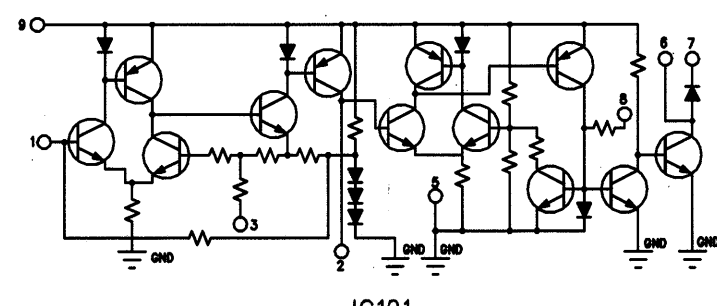
SCHEMATIC DIAGRAM (MAIN)



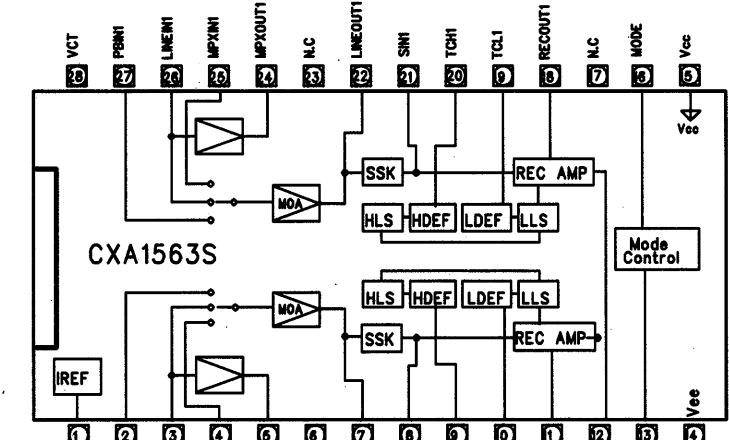
IC301
upc1297CA
INTEGRATED CIRCUIT FOR DOLBY HX PRO SYSTEM



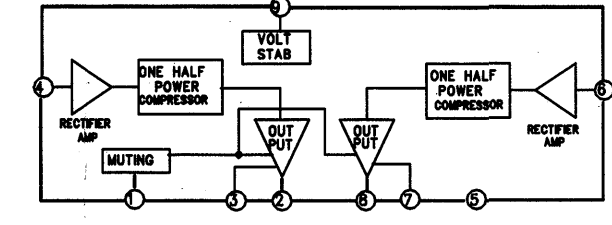
IC401
KA8306
MOTOR DRIVE CIRCUIT



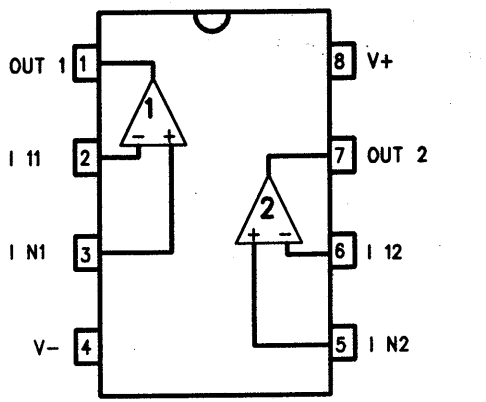
IC101
LA2000 or BA335
MUSIC SEARCH CIRCUIT



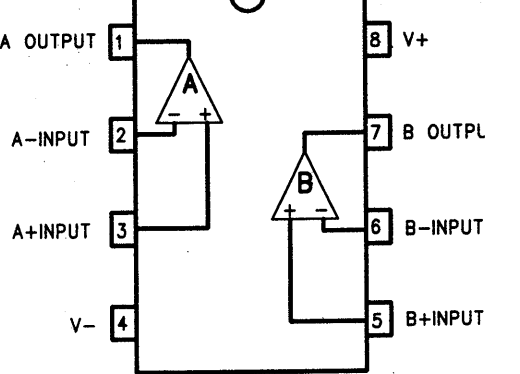
IC503, IC505 INTEGRATED CIRCUIT FOR DOLBY NR



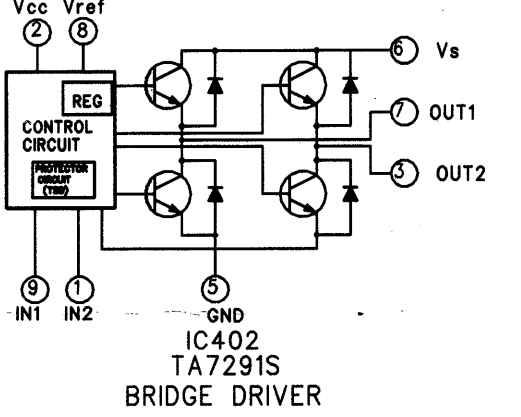
IC602
BA6138A



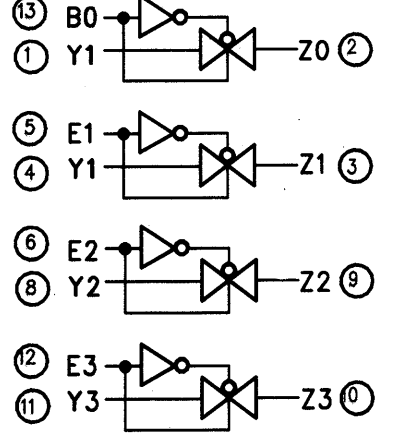
IC201
uPC4570
DUAL OPERATIONAL AMPLIFIER



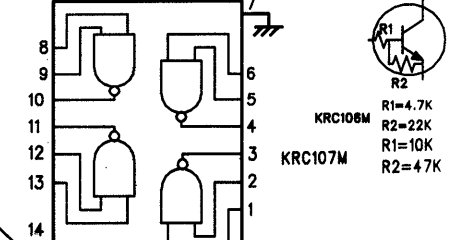
IC504, 603, 604
NJM4558
DUAL OPERATIONAL AMPLIFIER



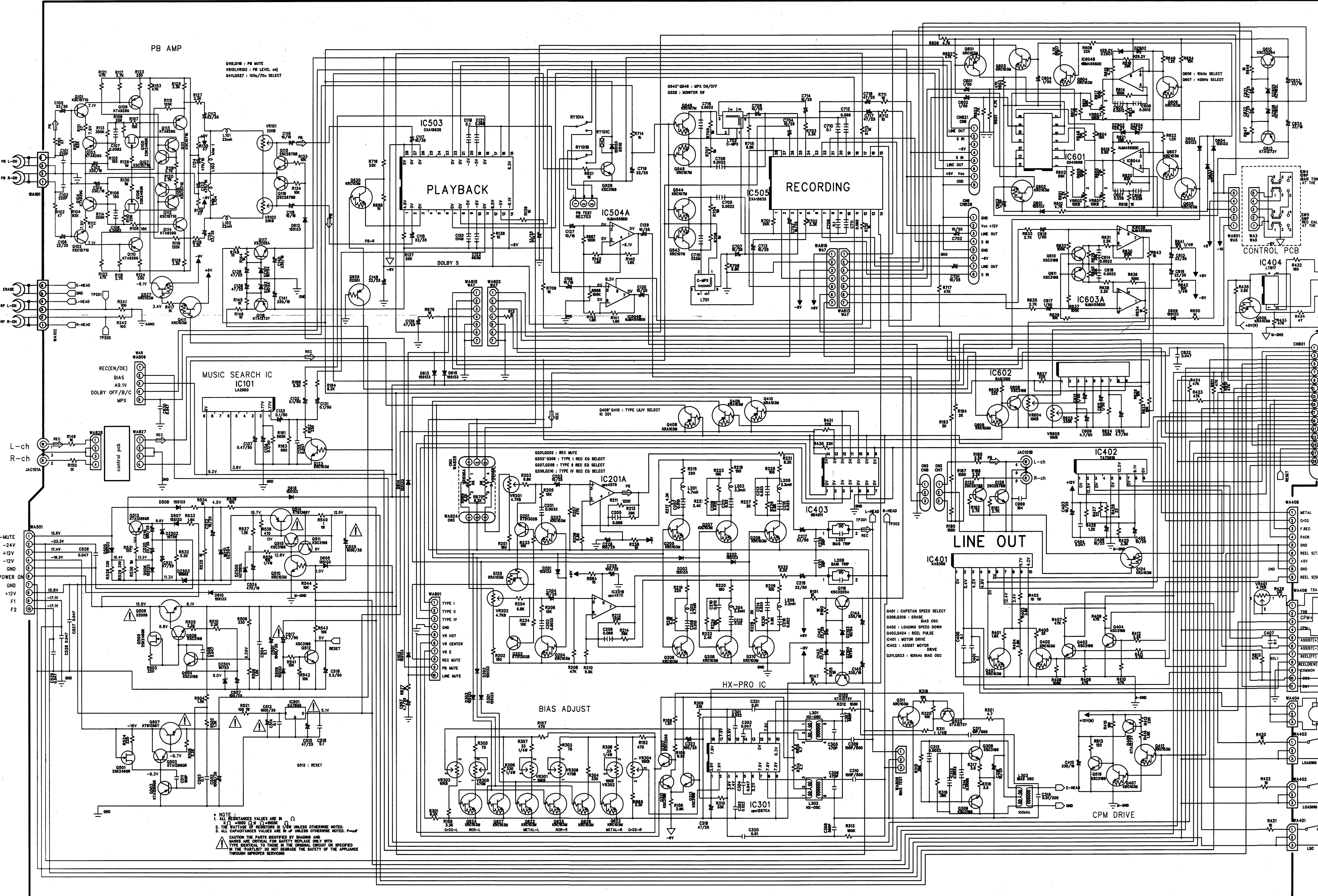
IC404
TA7291S
BRIDGE DRIVER



IC601
GD4066
QUAD BILATERAL SWITCHES



IC403
GD4011
QUAD NAND GATE



NOTE:
1. ALL RESISTANCE VALUES ARE IN Ω
2. ALL CAPACITANCE VALUES ARE IN μF UNLESS OTHERWISE NOTED.
3. THE BATTERY OR RESISTOR IS $\frac{1}{2}$ W UNLESS OTHERWISE NOTED.
4. ALL PARTS IDENTIFIED BY SHADING AND MARKS ARE CRITICAL FOR SAFETY. REPLACE ONLY WITH IDENTICAL PARTS TO THOSE IN THE ORIGINAL CIRCUIT OR SPECIFIED IN THE PART LIST. DO NOT ATTEMPT TO REPAIR OR MODIFY THE SAFETY OF THE APPLIANCE THROUGH IMPROPER SERVICE.

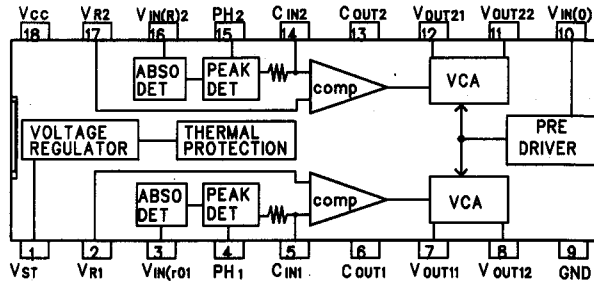
A

B

C

SCHEMATIC DIAGRAM (MAIN)

1

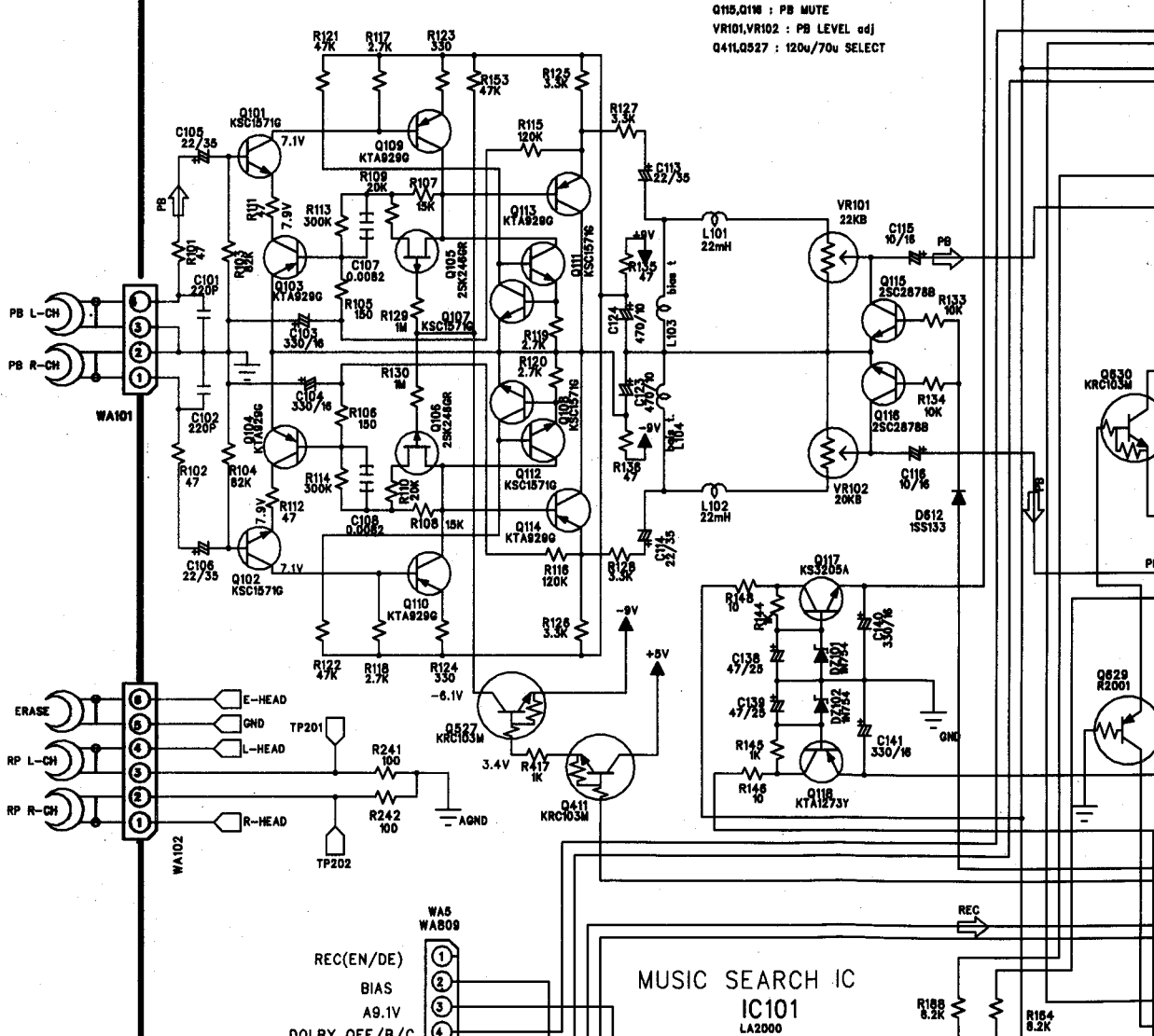


IC301
upc1297CA
INTEGRATED CIRCUIT FOR DOLBY HX PRO SYSTEM

IN1
IN2
IN3

2

PB AMP



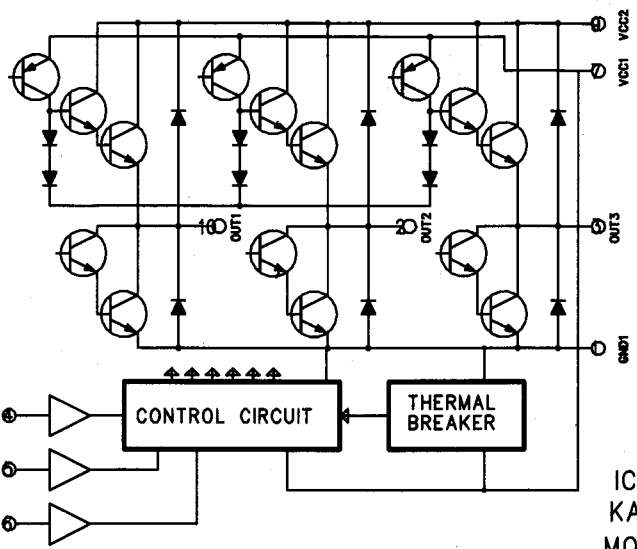
3

4

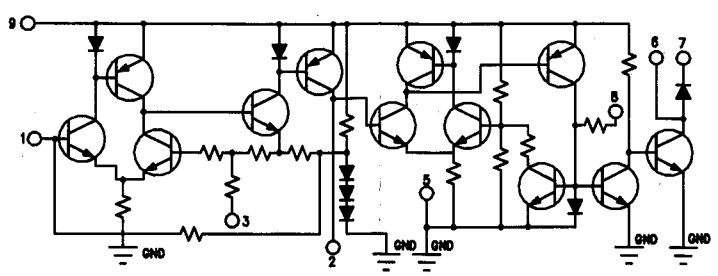
D

E

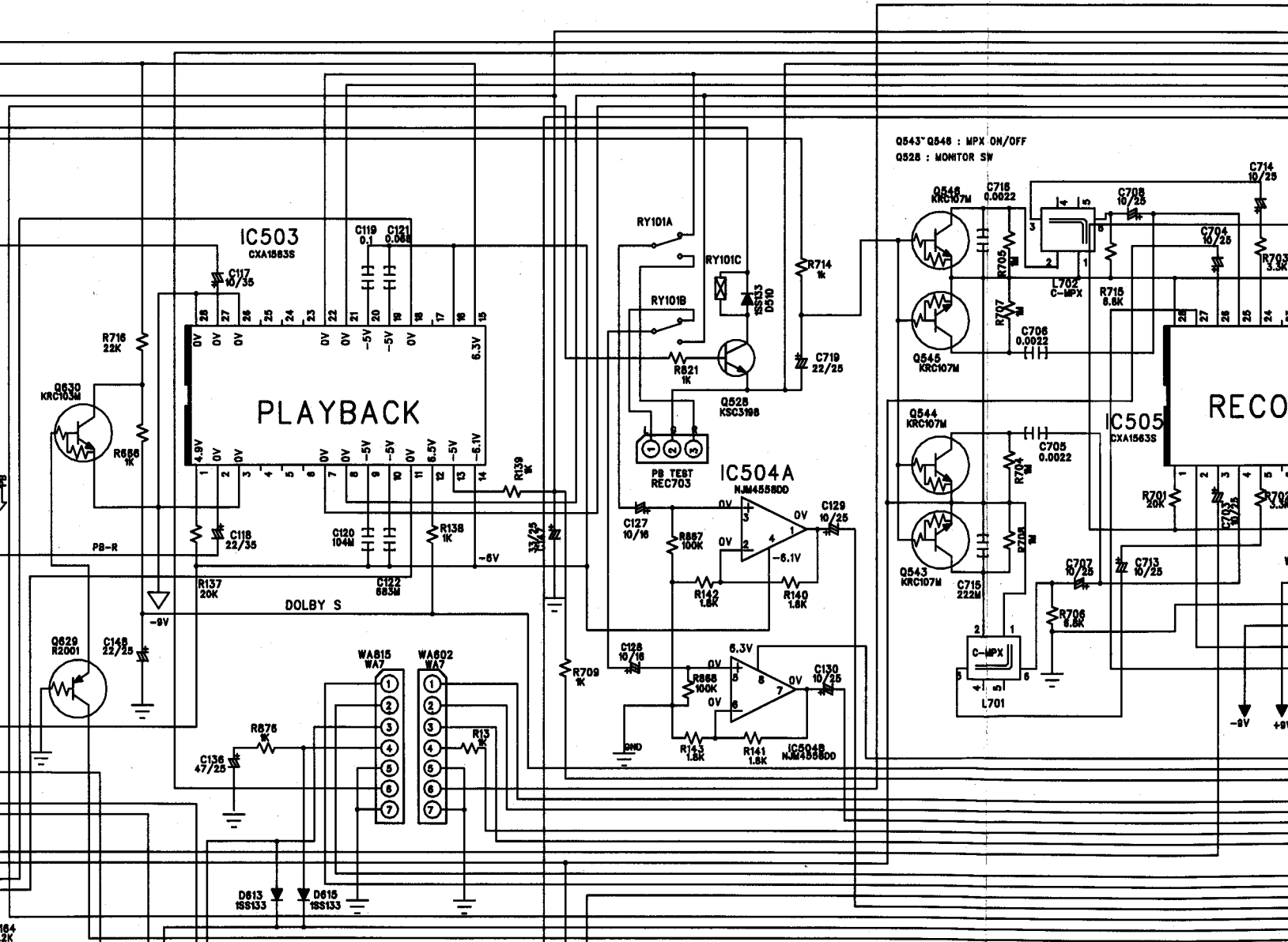
F



IC401
KA8306
MOTOR DRIVE CIRCUIT



IC101
LA2000 or BA335
MUSIC SEARCH CIRCUIT



PLAYBACK

RECO

DOLBY S

IC504A
N.M45580D

IC505
CX1563S

Q543* Q548 : MPX ON/OFF
Q528 : MONITOR SW

D613
1SS133

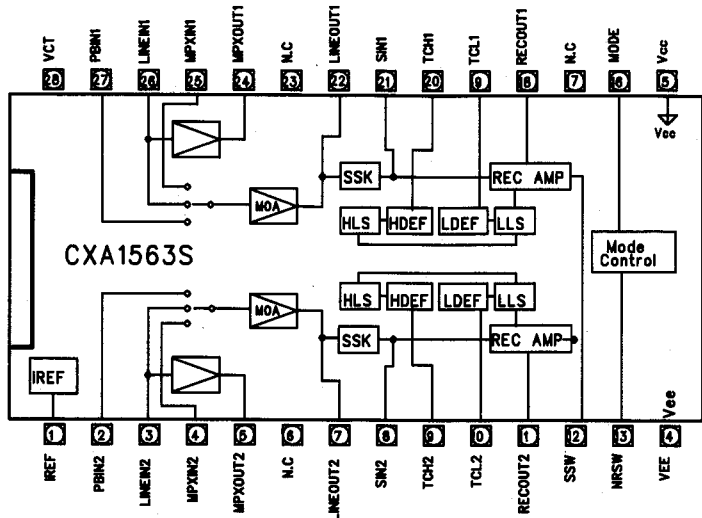
D615
1SS133

184
2K

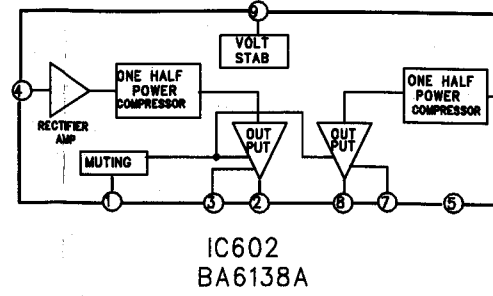
F

G

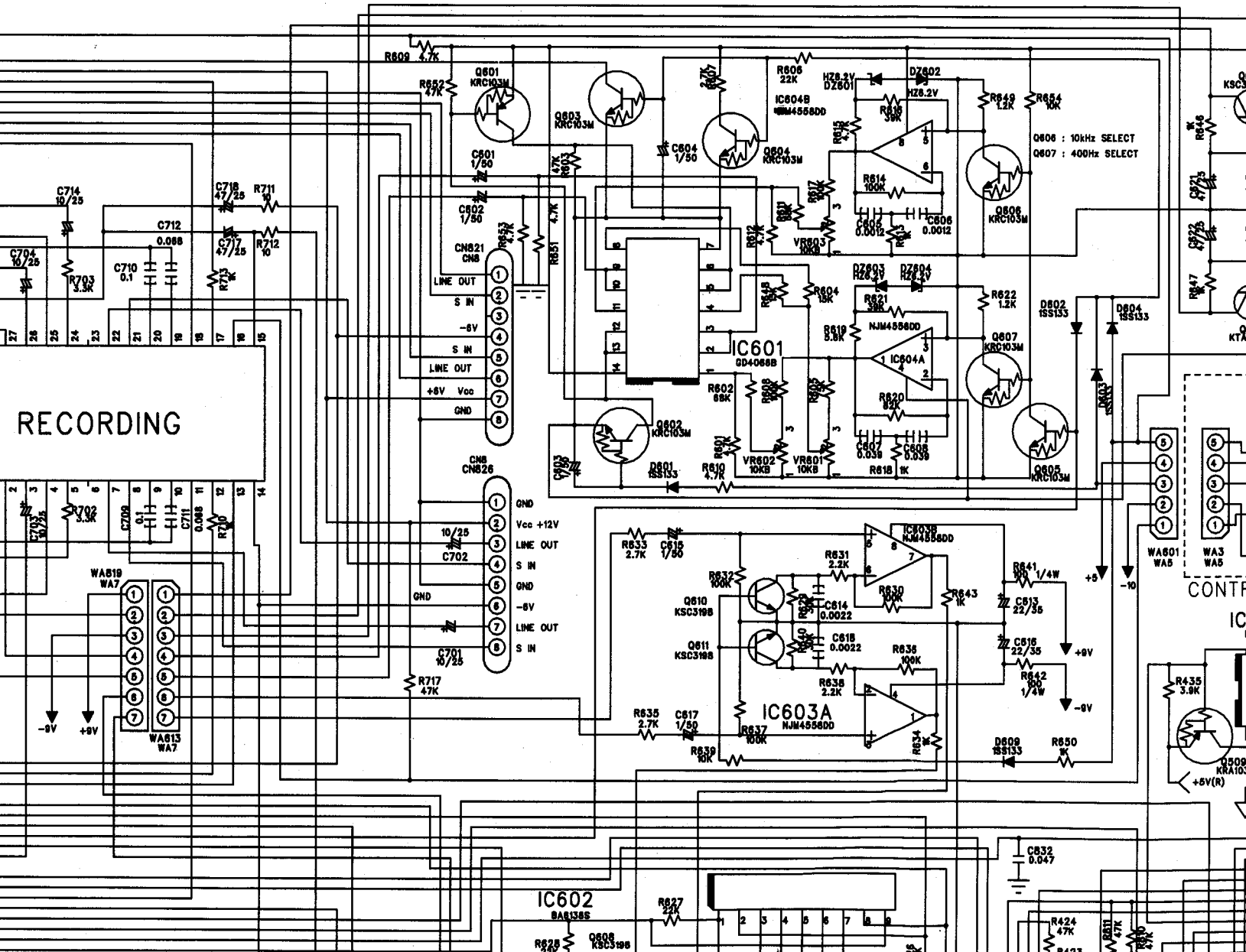
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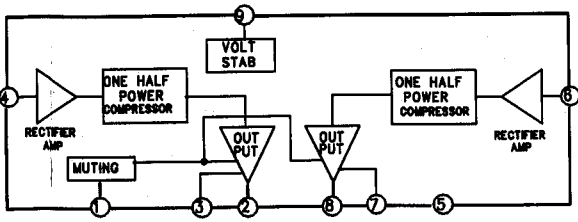


IC503, IC505 INTEGRATED CIRCUIT FOR DOLBY NR

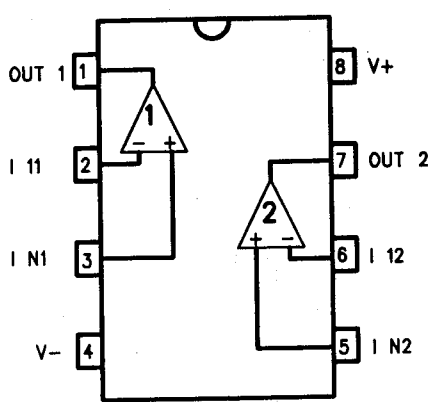


IC602
BA6138A

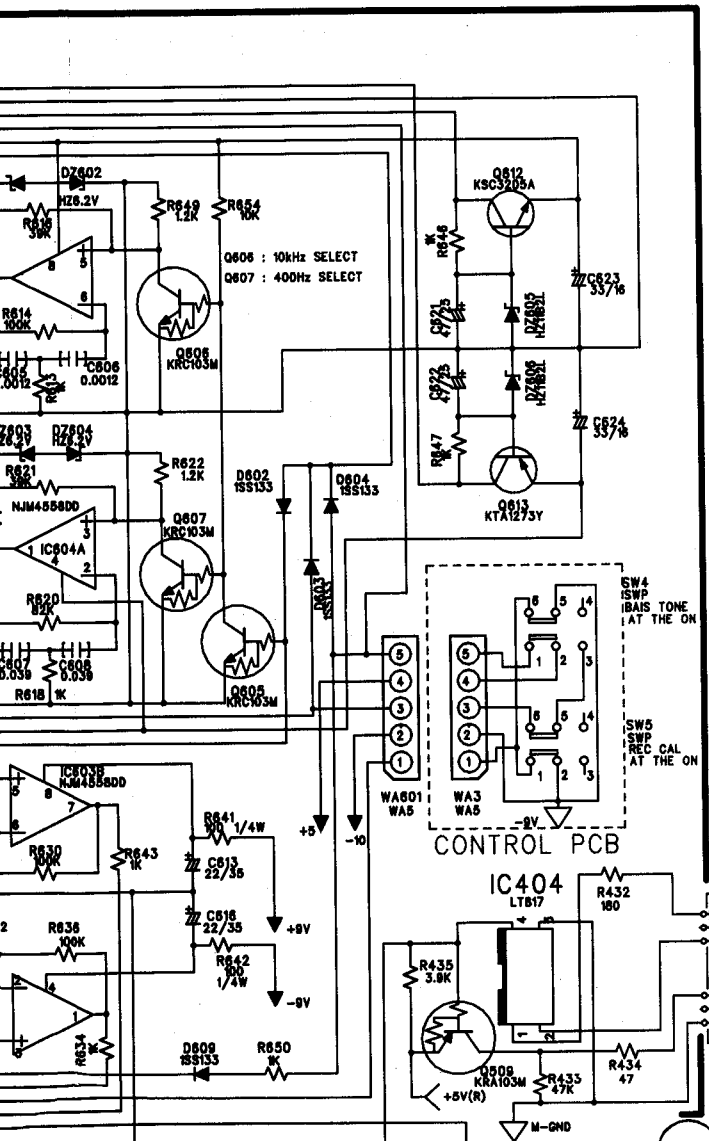




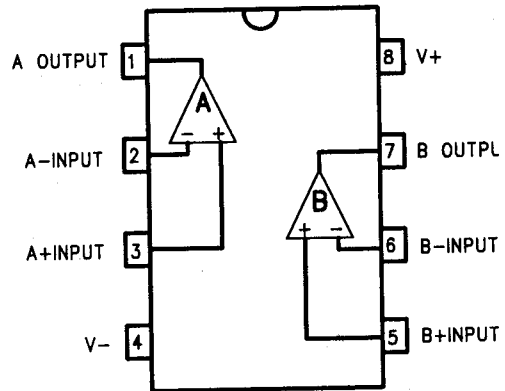
IC602
BA6138A



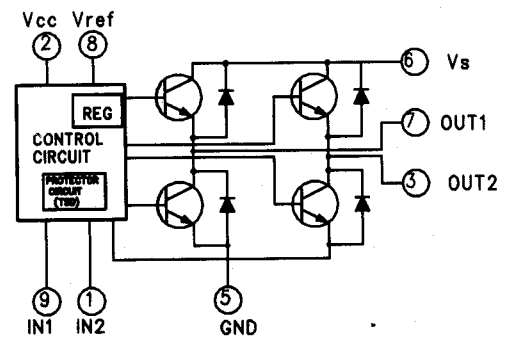
IC201
uPC4570
DUAL OPERATIONAL
AMPLIFIER



CONTROL PCB



IC504,603,604
NJM4558
DUAL OPERATIONAL
AMPLIFIER



IC402
TA7291S
BRIDGE DRIVER

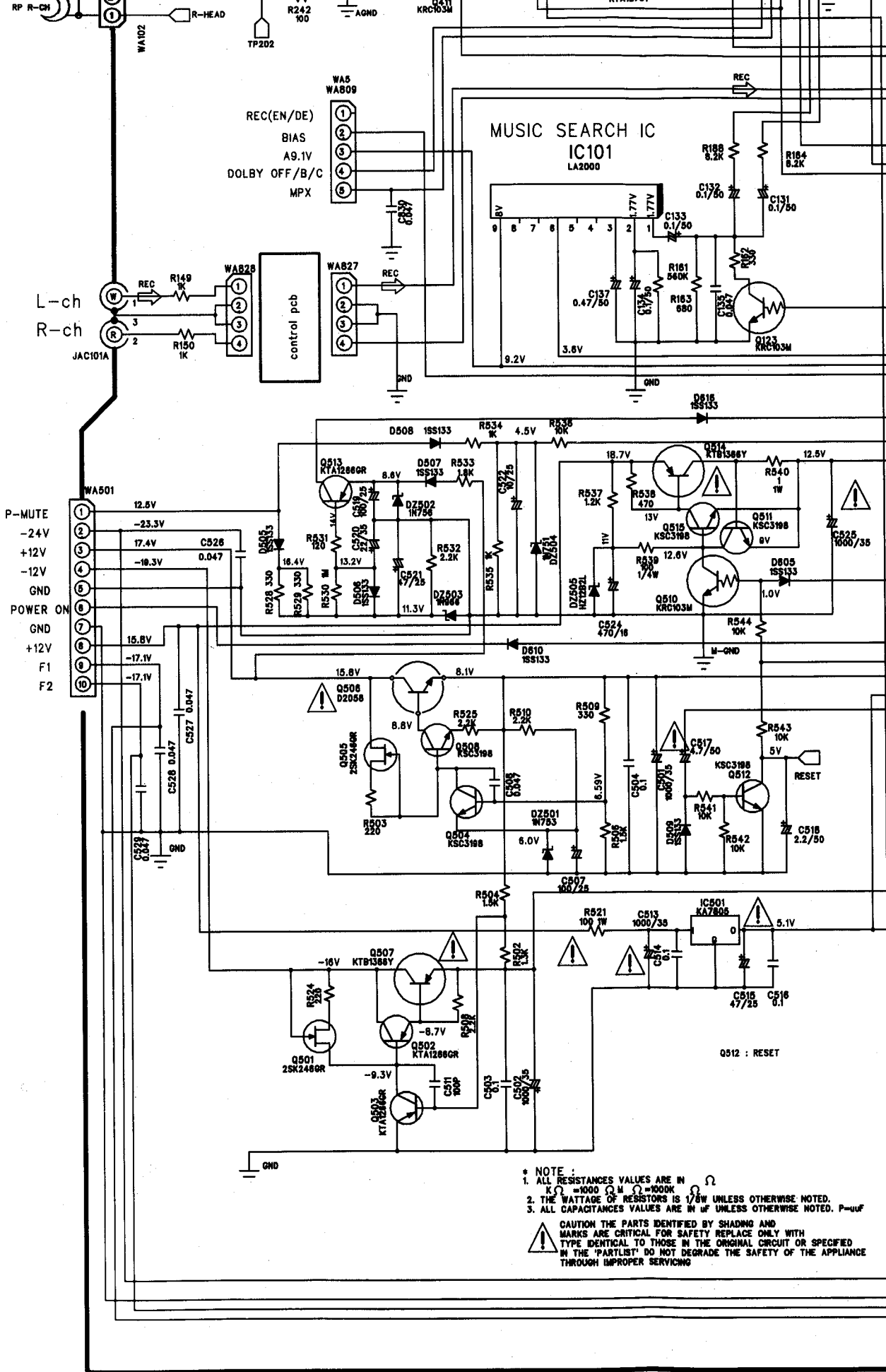
- DOLBY S ASSIST+
- ASSIST-
- LOAD OUT SW
- SW1
- 24V
- +5V
- GND
- DATA
- POWER OFF
- REEL2
- LOAD IN

4

5

6

7

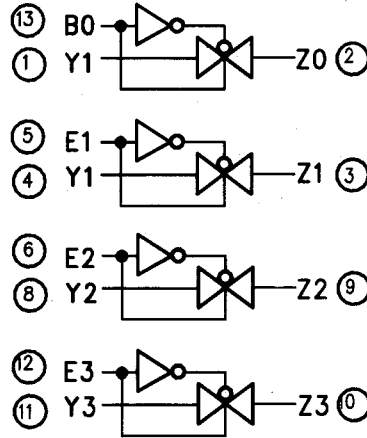
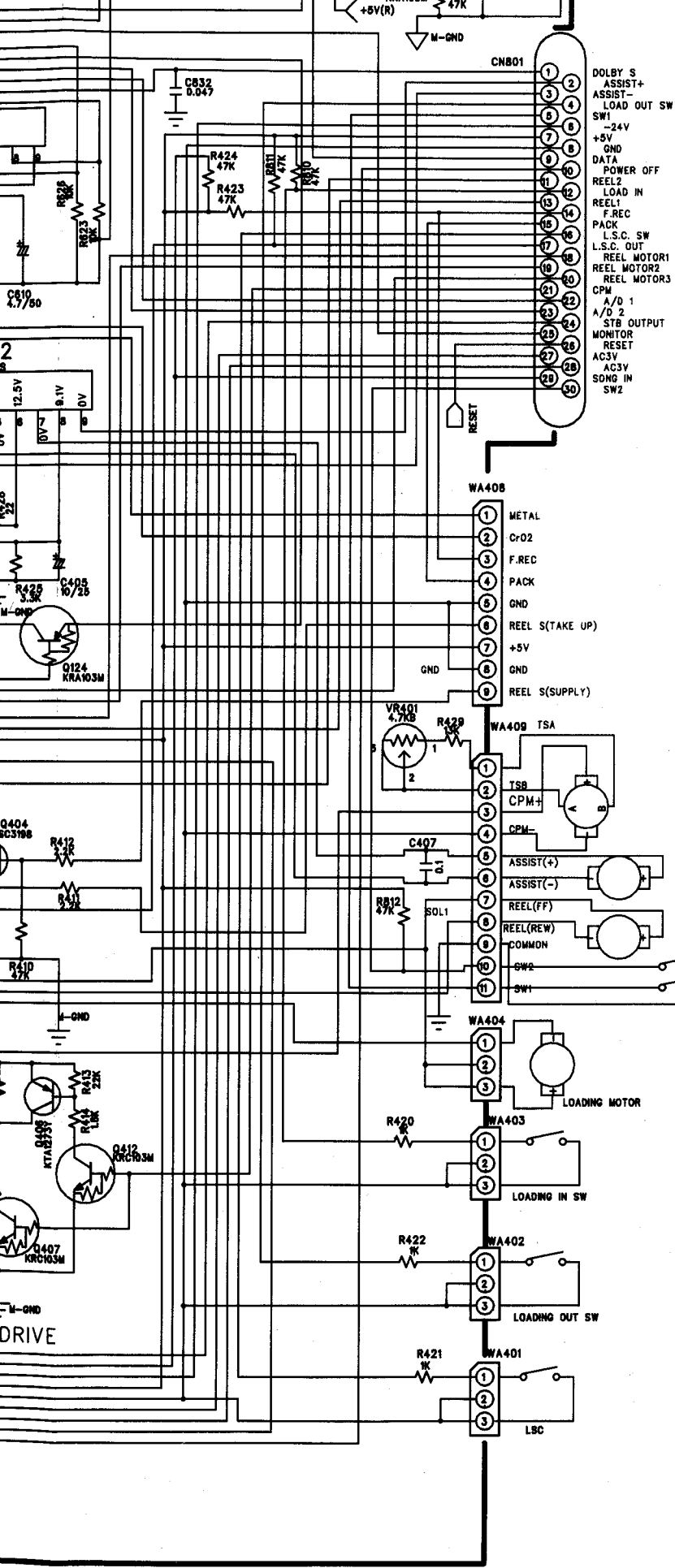


* NOTE :

1. ALL RESISTANCES VALUES ARE IN Ω
K = 1000 Ω M = 1000K
2. THE WATTAGE OF RESISTORS IS 1/8W UNLESS OTHERWISE NOTED.
3. ALL CAPACITANCES VALUES ARE IN μ F UNLESS OTHERWISE NOTED. P= μ F

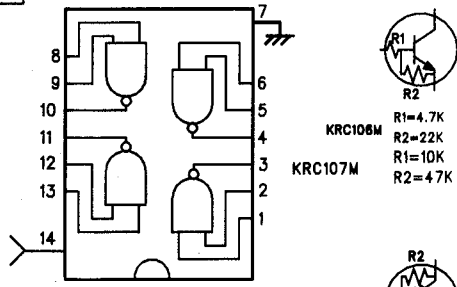
CAUTION THE PARTS IDENTIFIED BY SHADING AND MARKS ARE CRITICAL FOR SAFETY REPLACE ONLY WITH TYPE IDENTICAL TO THOSE IN THE ORIGINAL CIRCUIT OR SPECIFIED IN THE PARTLIST! DO NOT DEGRADE THE SAFETY OF THE APPLIANCE THROUGH IMPROPER SERVICING

IC402
TA7291S
BRIDGE DRIVER



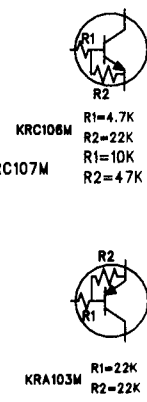
Vdd = Pin 14
Vss = Pin 7
= PIN NUMBERS

IC601
GD4066
QUAD BILATERAL
SWITCHES



IC403
GD4011
QUAD NAND GATE

⊥ : CERAMIC CAPACITOR
± : MYLAR CAPACITOR



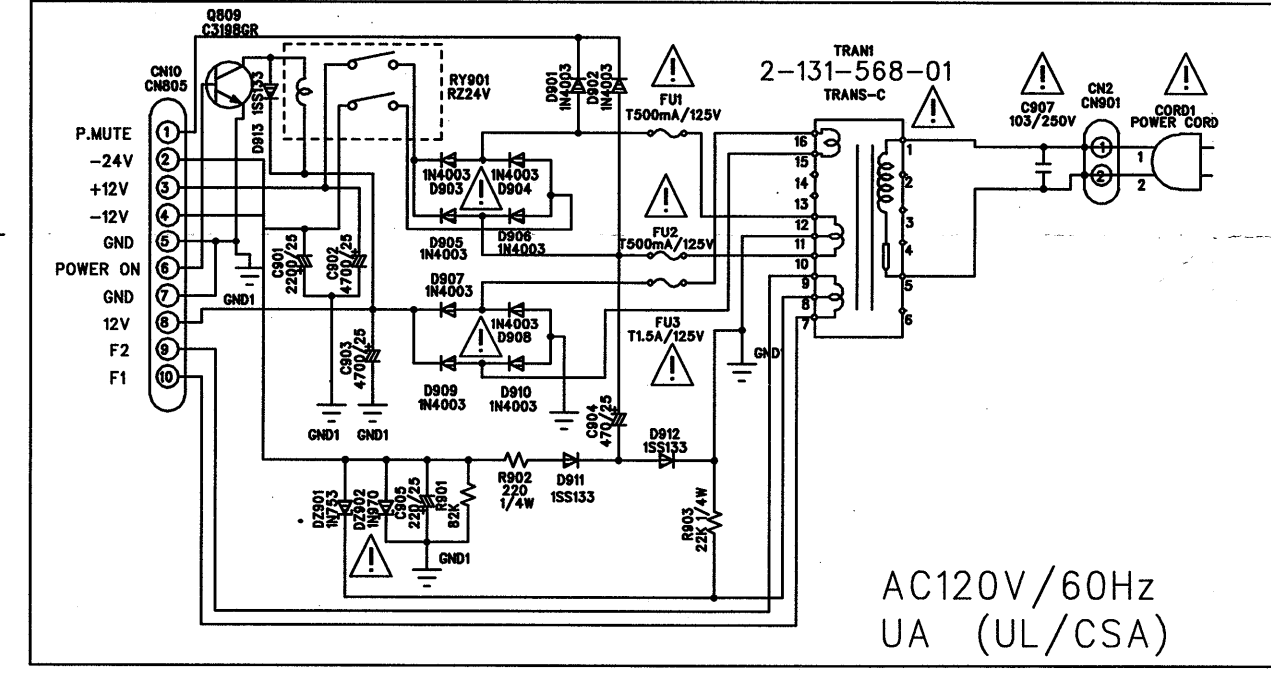
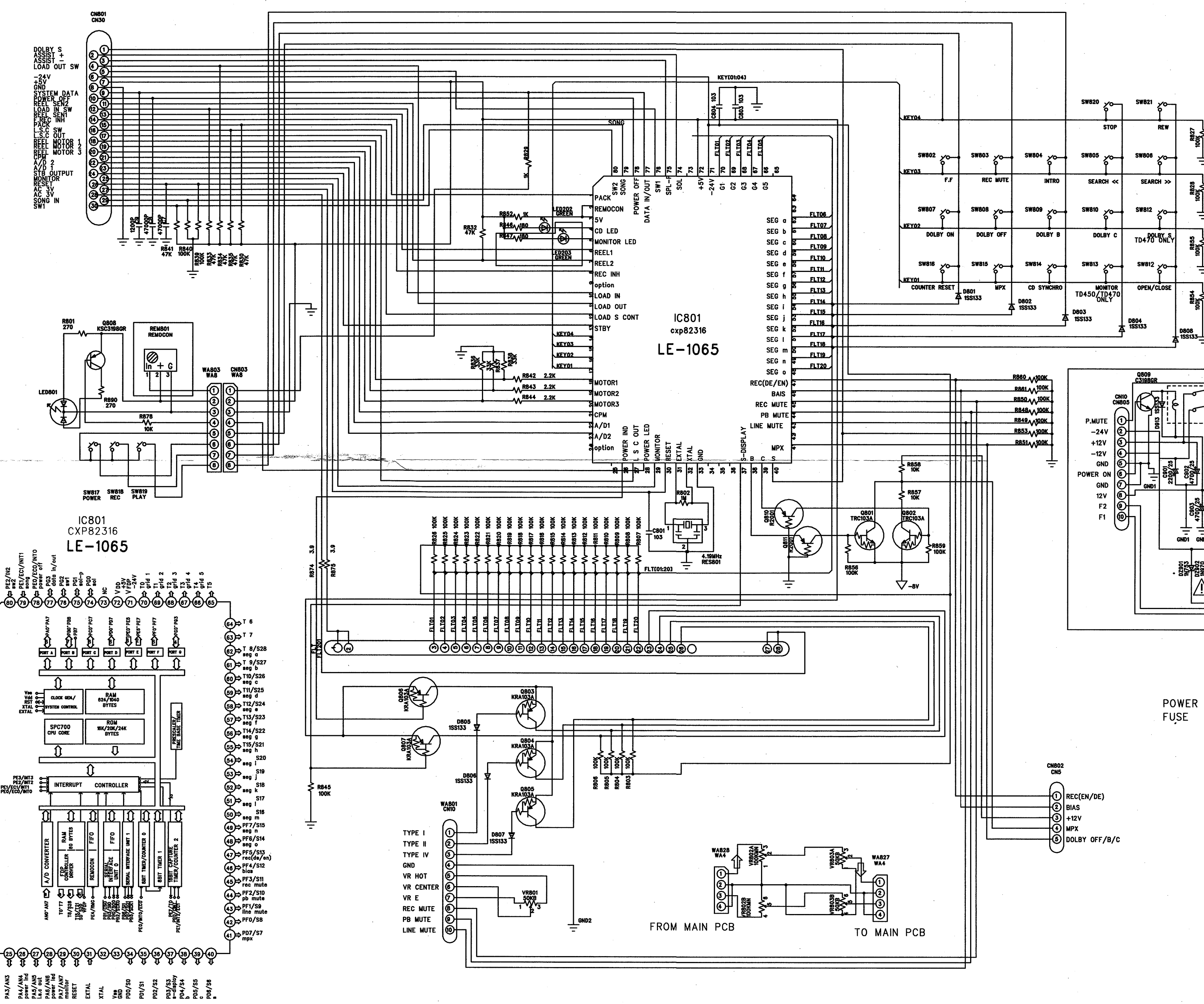
SCHEMATIC DIAGRAM (CONTROL)

TERMINAL FUNCTIONS (IC801, LE-1065)

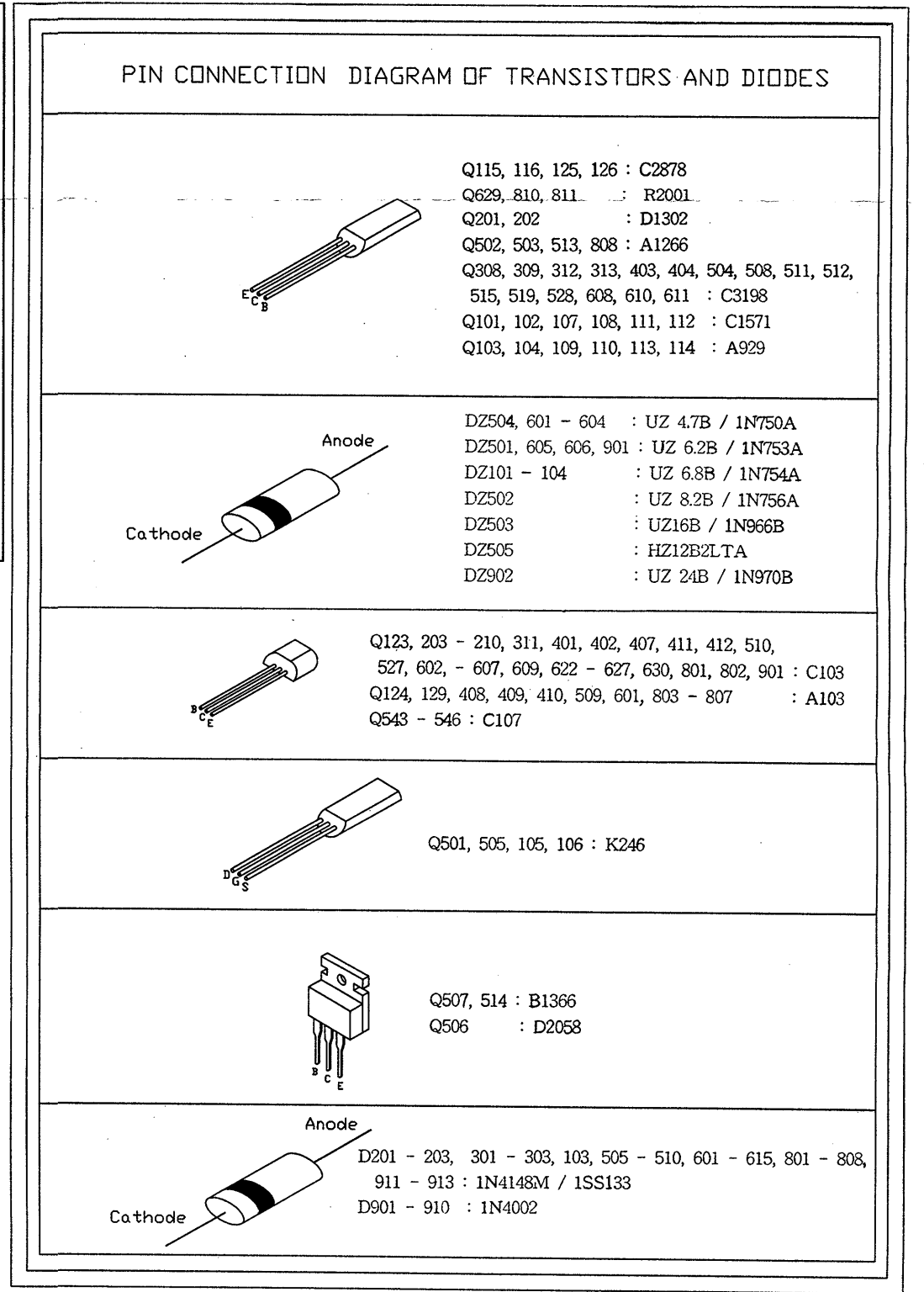
Pin No.	Port name	Function name	I/O	Outline functions
1	PE3	PACK	I	Pack detection terminal
6	PE0	REEL1	I	REEL sense
7	PE1	REEL2	I	REEL sense
14	PC0	AD7	I	Key input terminal
15	PC1	AD6	I	Key input terminal
16	PC2	AD5	I	Key input terminal
17	PC3	AD4	I	Key input terminal
33		VSS		GND terminal
10	PB4	LOAD IN	I	Load in switch detection(Loading Mecha)
11	PB5	LOAD OUT	I	Load out switch detection(Loading Mecha)
12	PB6	L.S.Control	I	Reel motor speed control
13	PB7	STBY	I	POWER ON/OFF(POWER ON = L)
30		Reset	I	Reset input.
18~20	PC4~6	Motor 1~3	I	Reel, open/close Motor control output.
22	PA0	A/D1	I	A/D Input Port for LEVEL METER indication
23	PA1	A/D2	O	A/D Input Port for LEVEL METER indication
26	PA4	POWER IND	O	High level on stand-by or display off and after power off.
29	PA7	MONITOR	O	High on MONITOR mode. Low level on SOURCE mode.(TD450, TD470)
47	PF5	REC	O	REC/PLAY switching terminal. High level on REC.
46	PF4	BIAS	O	BIAS control terminal. High level=BIAS ON
45	PF3	REC MUTE	O	Recording amp. muting terminal. High level=MUTING ON
44	PF2	PB MUTE	O	Playback amp. muting terminal. High level=MUTING ON
43	PF1	LINE MUTE	O	Line muting terminal. High level=MUTING ON
41	PD7		O	MPX ON, OFF
74	PG0	SOL	O	Solenoid control.
12	PB6	L.S.Control	O	Reel motor power control. High level=power down
21	PC7	CPM	O	Capstan motor control.

NOTE : Low level=0V
High level=5.1V

⊕ : North America area model
⊖ : International model Black version



230V/50Hz
IB (INTERNATIONAL)
POWER TRANS; 2-131-567-01
FUSE ; FU1 : T500L/250V
FU2 : T500L/250V
FU3 : T1.25L/250V



A

B

C

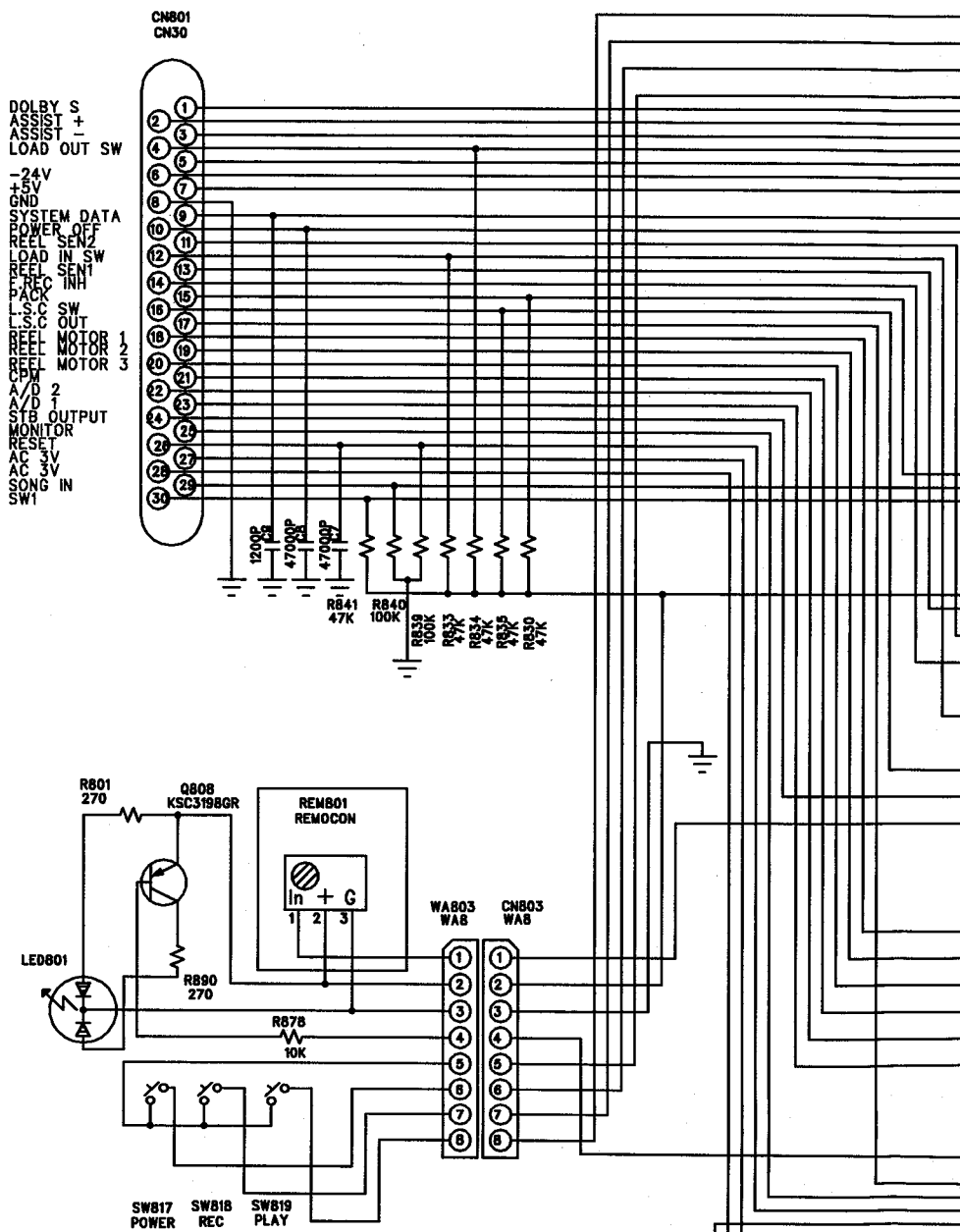
SCHEMATIC DIAGRAM (CONTROL)

1

2

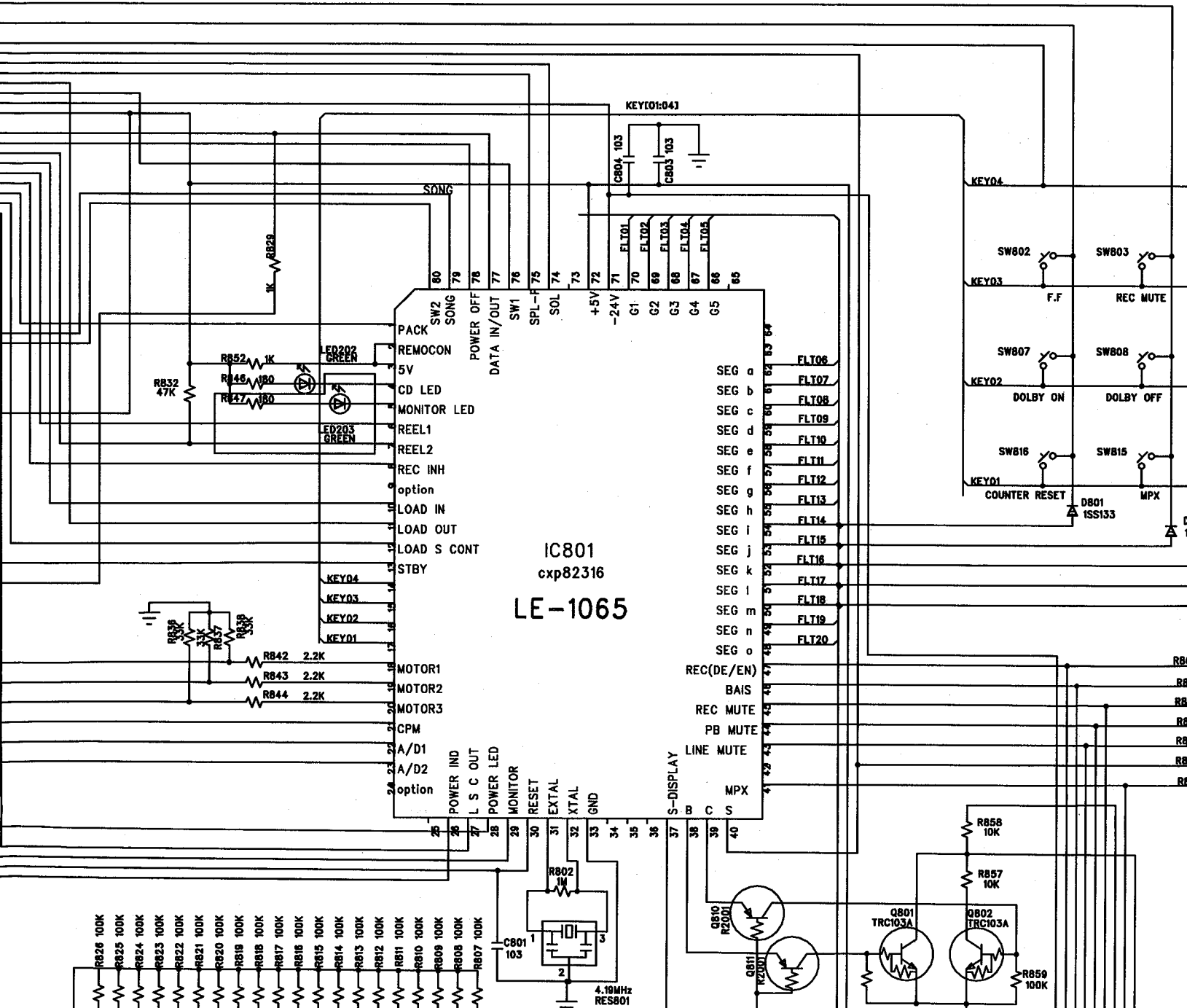
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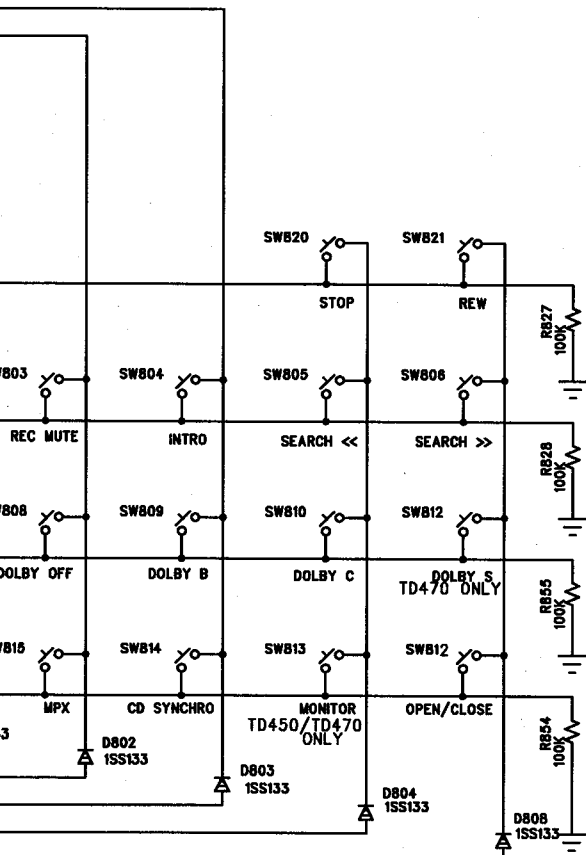
4



/INIT
/INTO
/out

3.9
3.9





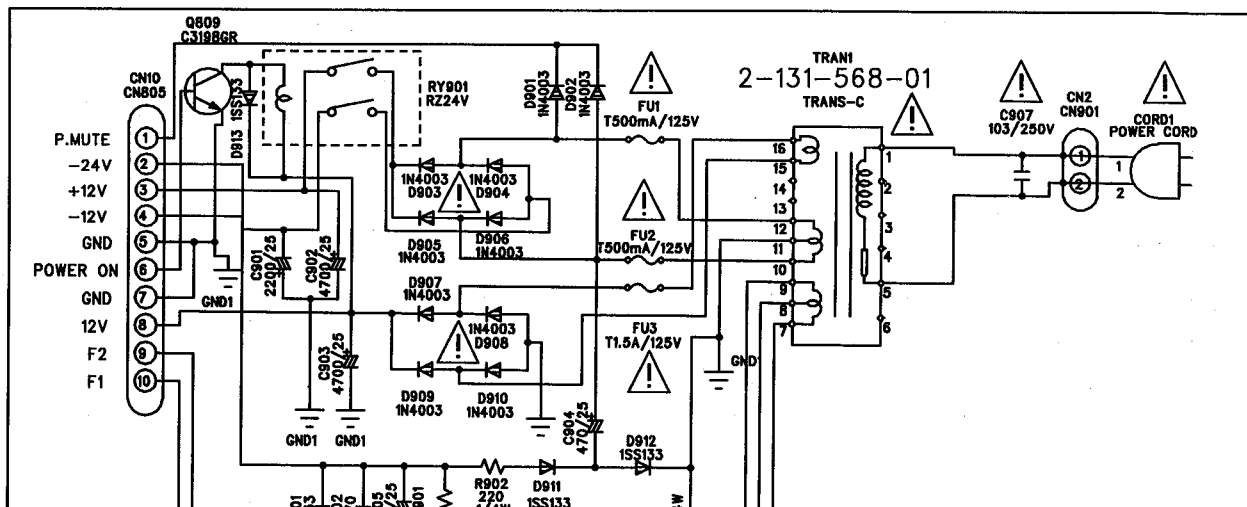
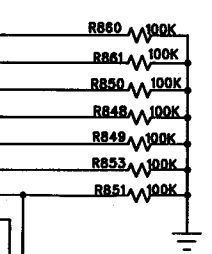
TERMINAL FUNCTIONS (IC801, LE-1065)

Pin No.	Port name	Function name	I/O	Outline function
1	PE3	PACK	I	Pack detection terminal
6	PE0	REEL1	I	REEL sense
7	PB1	REEL2	I	REEL sense
14	PC0	AD7	I	Key Input terminal.
15	PC1	AD6	I	Key Input terminal.
16	PC2	AD5	I	Key Input terminal.
17	PC3	AD4	I	Key Input terminal.
33		Vss		GND terminal.
10	PB4	LOAD IN	I	Load IN switch detection(Loading Mech)
11	PB5	LOAD OUT	I	Load out switch detection(Loading Me)
12	PB6	L.S.Control	I	Reel motor speed control
13	PB7	STBY	I	POWER ON/OFF(POWER ON = L)
30		Reset	I	Reset input.
18~20	PC4~6	Motor 1~3	I	Reel, open/close Motor control output.
22	PA0	A/D1	I	A/D input Port for LEVEL METER indic
23	PA1	A/D2	O	A/D input Port for LEVEL METER indic
26	PA4	POWER IND	O	High level on stand-by or display off an
29	PA7	MONITOR	O	High on MONITOR mode. Low level on SOURC
47	PF5	REC	O	REC/PLAY switching terminal. High leve
46	PF4	BIAS	O	BIAS control terminal. High level=BIAS O
45	PF3	REC MUTE	O	Recording amp. muting terminal. High lev
44	PF2	PB MUTE	O	Playback amp. muting terminal. High leve
43	PF1	LINE MUTE	O	Line muting terminal. High level=MUTING
41	PD7		O	MPX ON, OFF
74	PG0	SOL	O	Solenoid control.
12	PB6	L.S.Control	O	Reel motor power control. High level=p
21	PC7	CPM	O	Capstan motor control.

NOTE : Low level=0V
High level=5.1V

Ⓚ : North America area model

Ⓛ : International model Black version






H

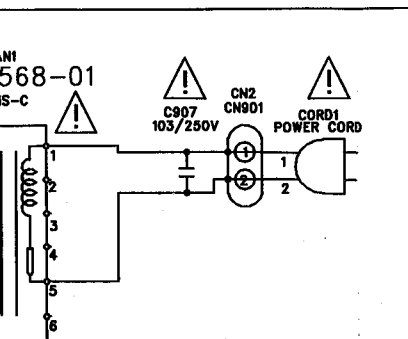
I

J

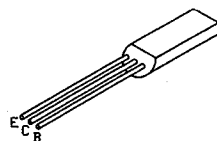
11, LE-1065)

Pin name	I/O	Outline functions
	I	Pack detection terminal
	I	REEL sense 
	I	REEL sense 
	I	Key input terminal.
	I	Key input terminal.
	I	Key input terminal.
	I	Key input terminal.
		GND terminal.
IN	I	Load IN switch detection(Loading Mecha)
OUT	I	Load out switch detection(Loading Mecha)
Control	I	Reel motor speed control
	I	POWER ON/OFF(POWER ON = L)
	I	Reset Input. 
1~3	I	Reel, open/close Motor control output.
	I	A/D input Port for LEVEL METER indication
	O	A/D input Port for LEVEL METER indication
R IND	O	High level on stand-by or display off and after power off.
FOR	O	High on MONITOR mode. Low level on SOURCE mode.(TD450, TD470)
	O	REC/PLAY switching terminal. High level on REC.
	O	BIAS control terminal. High level=BIAS ON
MUTE	O	Recording amp. muting terminal. High level=MUTING ON
MTE	O	Playback amp. muting terminal. High level=MUTING ON
MUTE	O	Line muting terminal. High level=MUTING ON
	O	MPX ON, OFF
	O	Solenoid control.
control	O	Reel motor power control. High level=power down
	O	Capstan motor control.

el
version



PIN CONNECTION DIAGRAM OF TRANSISTORS AND DIODES

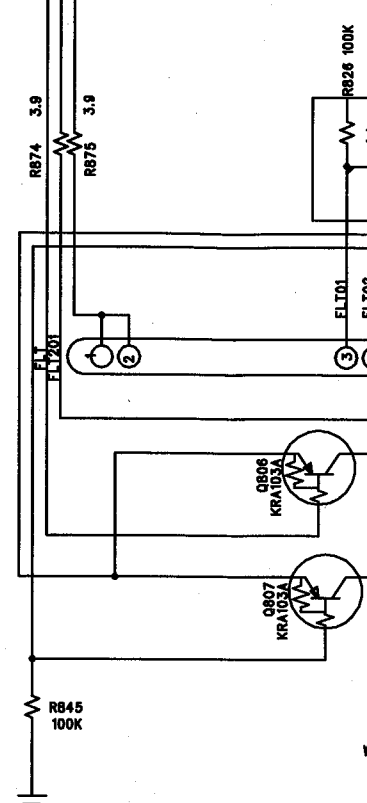
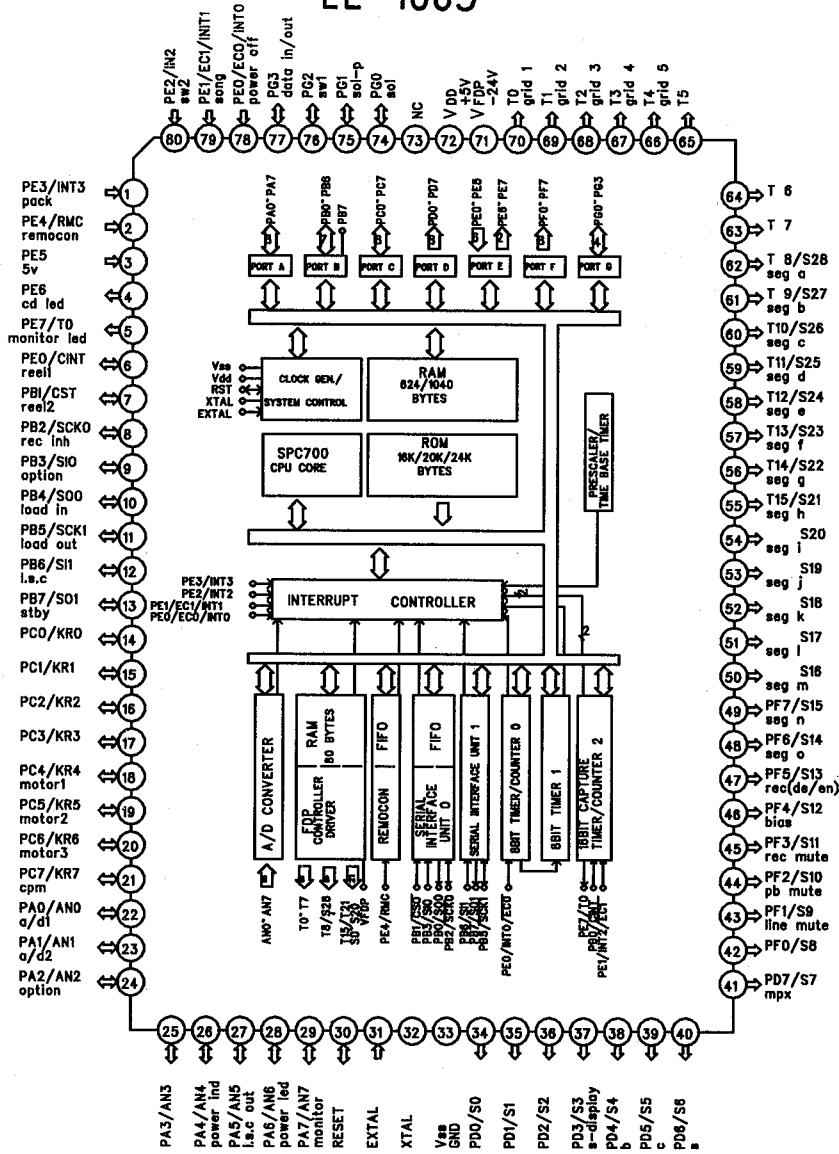


- Q115, 116, 125, 126 : C2878
- Q629, 810, 811 : R2001
- Q201, 202 : D1302
- Q502, 503, 513, 808 : A1266
- Q308, 309, 312, 313, 403, 404, 504, 508, 511, 512, 515, 519, 528, 608, 610, 611 : C3198
- Q101, 102, 107, 108, 111, 112 : C1571
- Q103, 104, 109, 110, 113, 114 : A929

DZ504. 601 - 604 : UZ 4.7B / 1N750A

SWB17 SWB18 SWB19
POWER REC PLAY

IC801
CXP82316
LE-1065



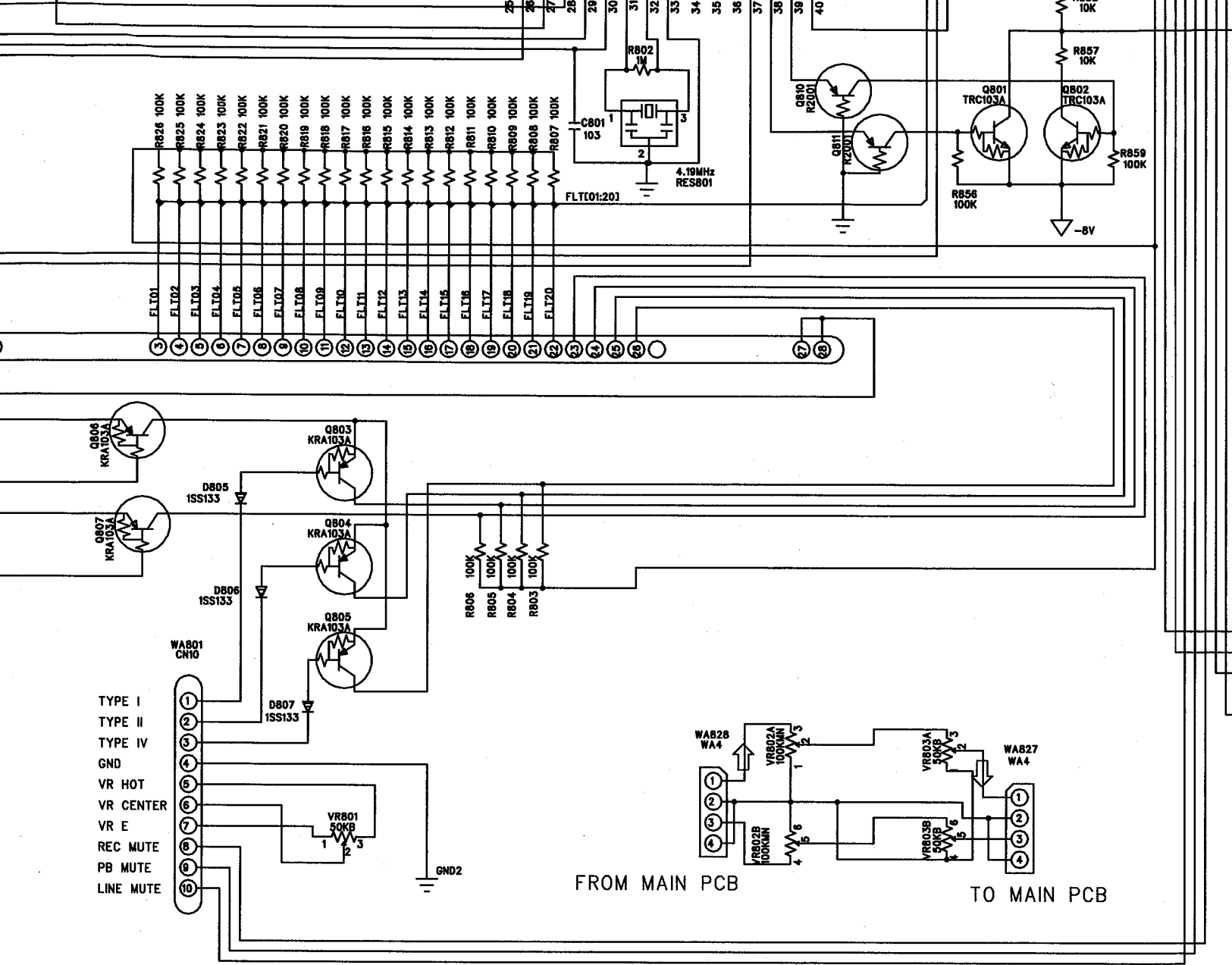
- TYPE I
- TYPE II
- TYPE IV
- GND
- VR HOT
- VR CENTER
- VR E
- REC MUTE
- PB MUTE
- LINE MUTE

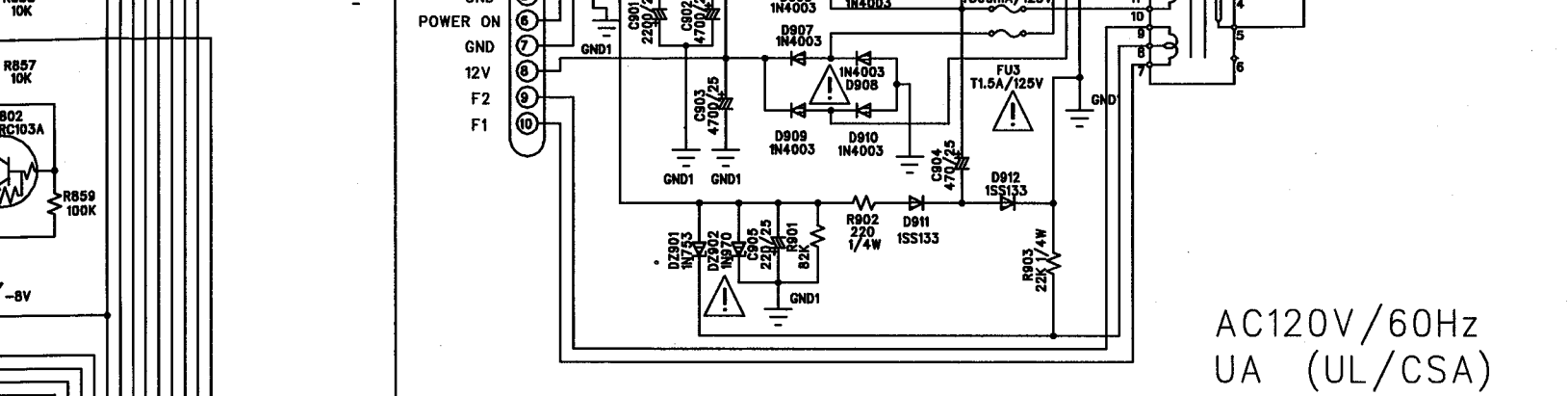
4

5

6

7

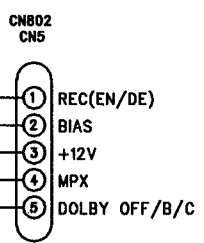




AC120V/60Hz
UA (UL/CSA)

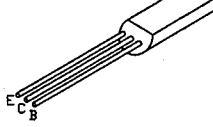
230V/50Hz
IB (INTERNATIONAL)

POWER TRANS; 2-131-567-01
 FUSE ; FU1 : T500L/250V
 FU2 : T500L/250V
 FU3 : T1.25L/250V

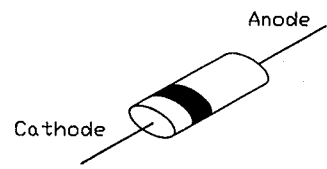


PCB

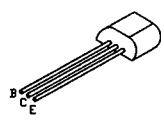
AC120V/60Hz
 UA (UL/CSA)



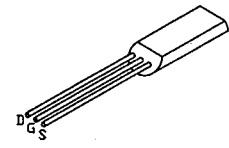
Q201, 202 : D1302
 Q502, 503, 513, 808 : A1266
 Q308, 309, 312, 313, 403, 404, 504, 508, 511, 512,
 515, 519, 523, 608, 610, 611 : C3198
 Q101, 102, 107, 108, 111, 112 : C1571
 Q103, 104, 109, 110, 113, 114 : A929



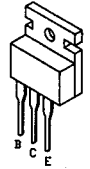
DZ504, 601 - 604 : UZ 4.7B / 1N750A
 DZ501, 605, 606, 901 : UZ 6.2B / 1N753A
 DZ101 - 104 : UZ 6.8B / 1N754A
 DZ502 : UZ 8.2B / 1N756A
 DZ503 : UZ16B / 1N966B
 DZ505 : HZ12B2LTA
 DZ902 : UZ 24B / 1N970B



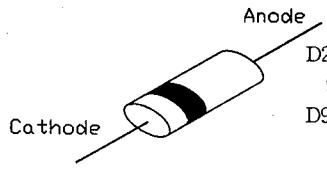
Q123, 203 - 210, 311, 401, 402, 407, 411, 412, 510,
 527, 602, - 607, 609, 622 - 627, 630, 801, 802, 901 : C103
 Q124, 129, 408, 409, 410, 509, 601, 803 - 807 : A103
 Q543 - 546 : C107



Q501, 505, 105, 106 : K246

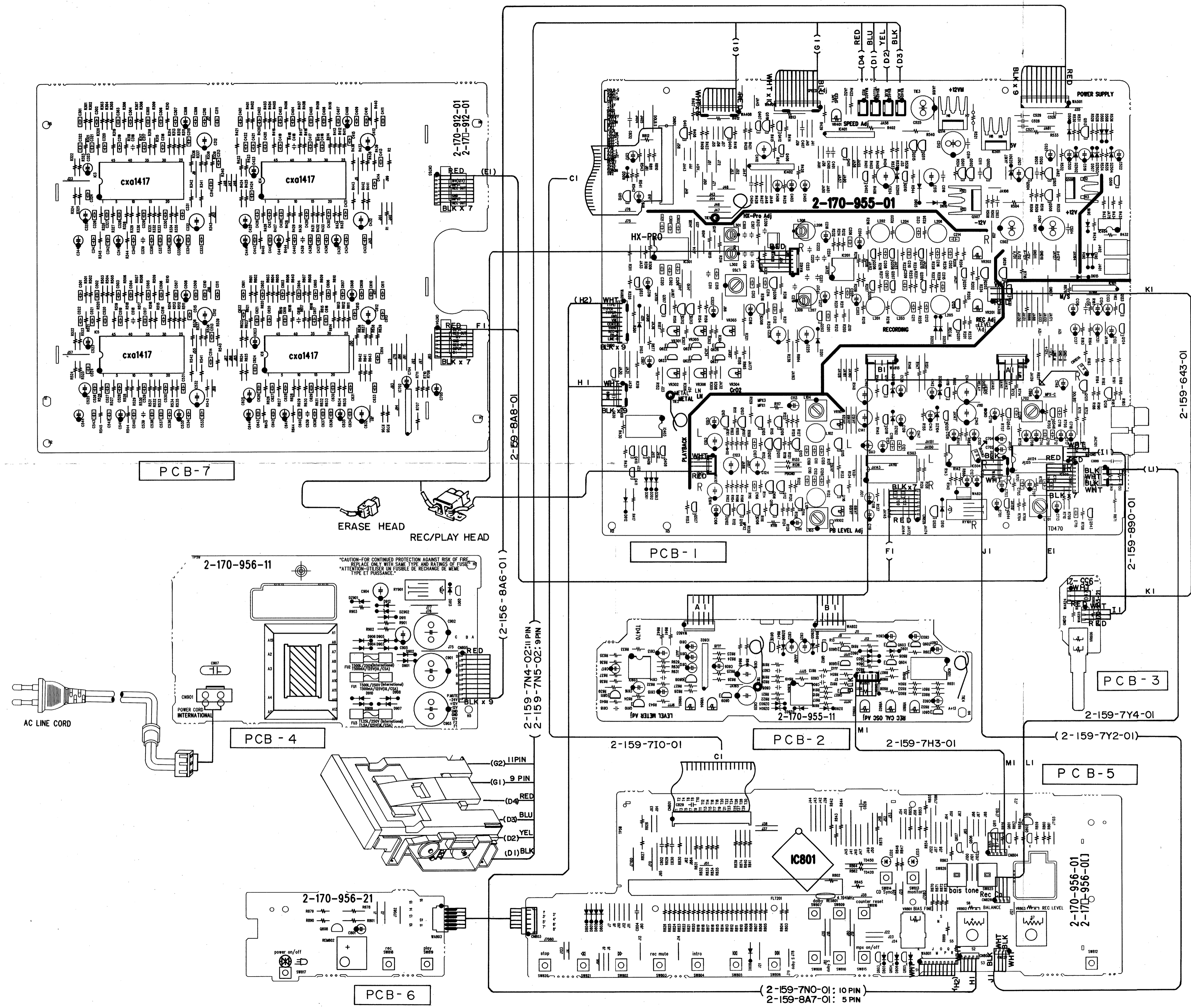


Q507, 514 : B1366
 Q506 : D2058



D201 - 203, 301 - 303, 103, 505 - 510, 601 - 615, 801 - 808,
 911 - 913 : 1N4148M / 1SS133
 D901 - 910 : 1N4002

SCHEMATIC DIAGRAM (1)



A

B

C

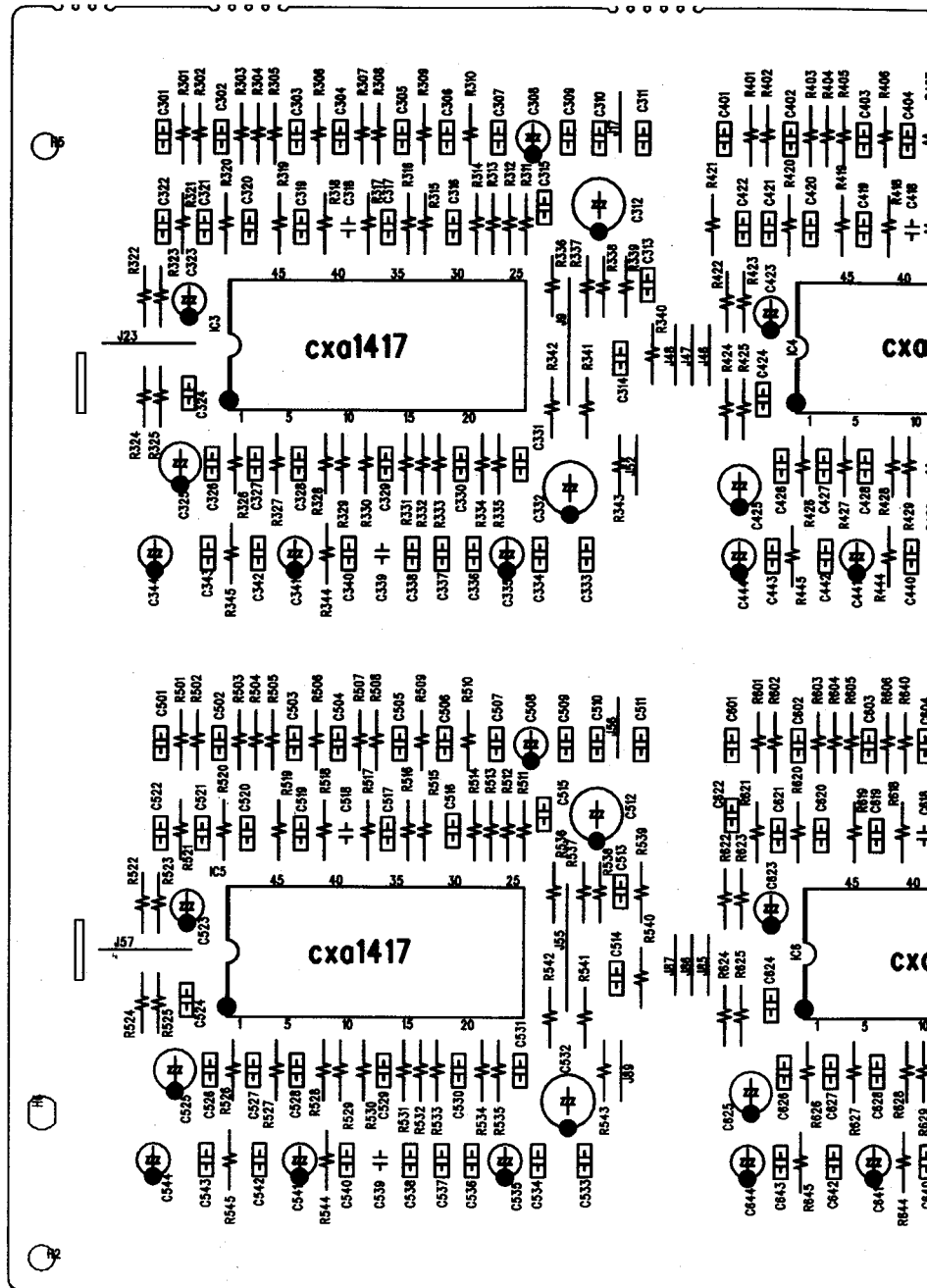
SCHEMATIC DIAGRAM (1)

1

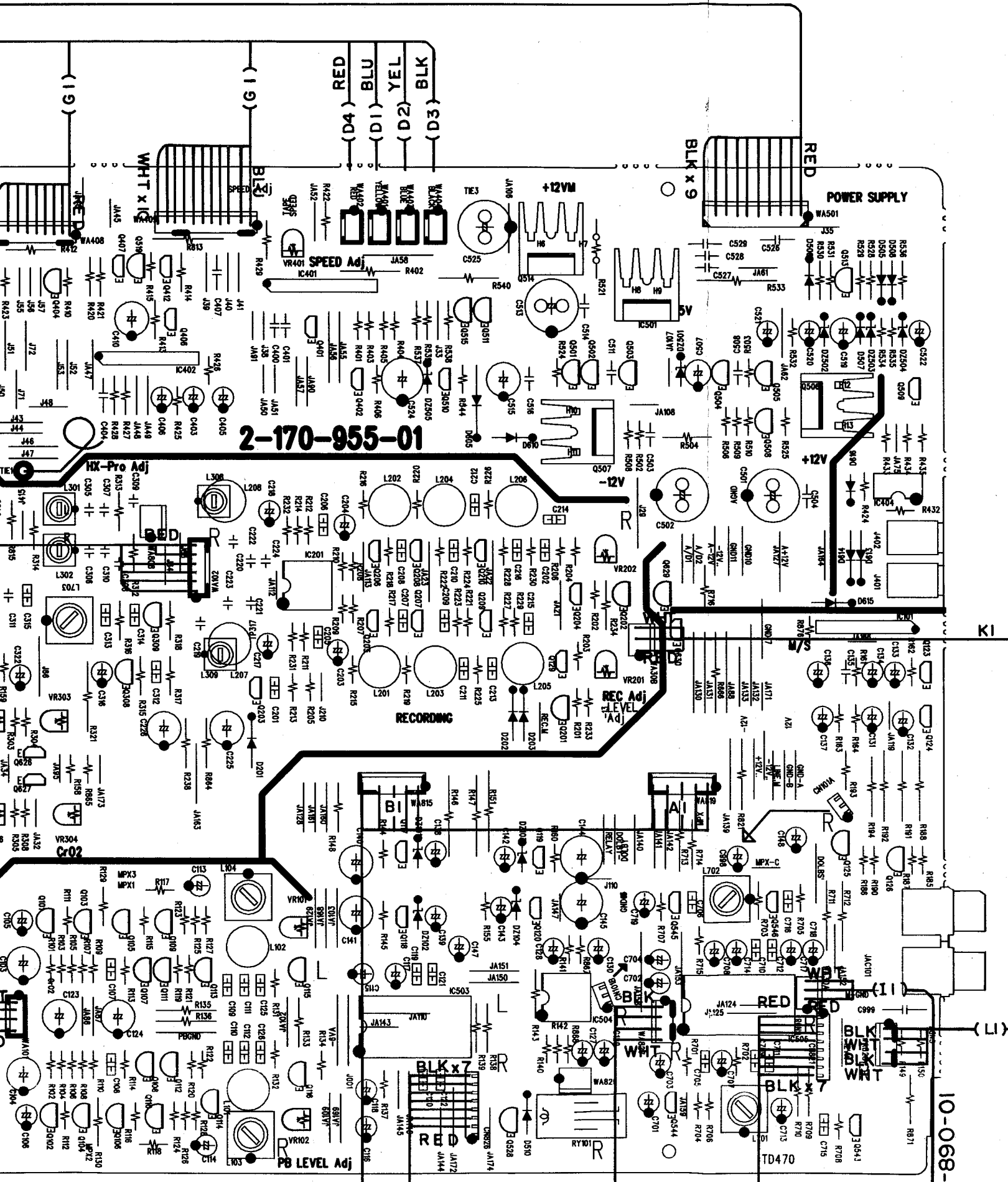
2

3

4



PCB-7



2-170-955-01

RECORDING

REC ADJ. LEVEL

POWER SUPPLY

SPEED Adj.

REC ADJ. LEVEL

10-068-

TD470

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

RED (D4)

BLU (D1)

YEL (D2)

BLK (D3)

(G1)

(G)

WHT x 10

BLK x 9

+12V

-12V

+12V

HX-Pro Adj

RECORDING

REC ADJ. LEVEL

POWER SUPPLY

SPEED Adj.

REC ADJ. LEVEL

10-068-

TD470

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

BLK

WHT

BLK

WHT

RED

RED (D4)

BLU (D1)

YEL (D2)

BLK (D3)

(G1)

(G)

WHT x 10

BLK x 9

+12V

-12V

+12V

HX-Pro Adj

RECORDING

REC ADJ. LEVEL

POWER SUPPLY

SPEED Adj.

REC ADJ. LEVEL

10-068-

TD470

RED

BLK

WHT

BLK

WHT

RED

BLK

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BLK

WHT

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WHT x 10

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BLK

WHT

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YEL (D2)

BLK (D3)

(G1)

(G)

WHT x 10

BLK x 9

+12V

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10-068-

TD470

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WHT

RED

RED (D4)

BLU (D1)

YEL (D2)

BLK (D3)

(G1)

(G)

WHT x 10

BLK x 9

+12V

-12V

+12V

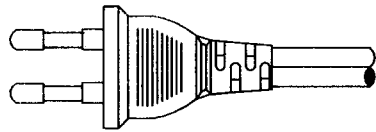
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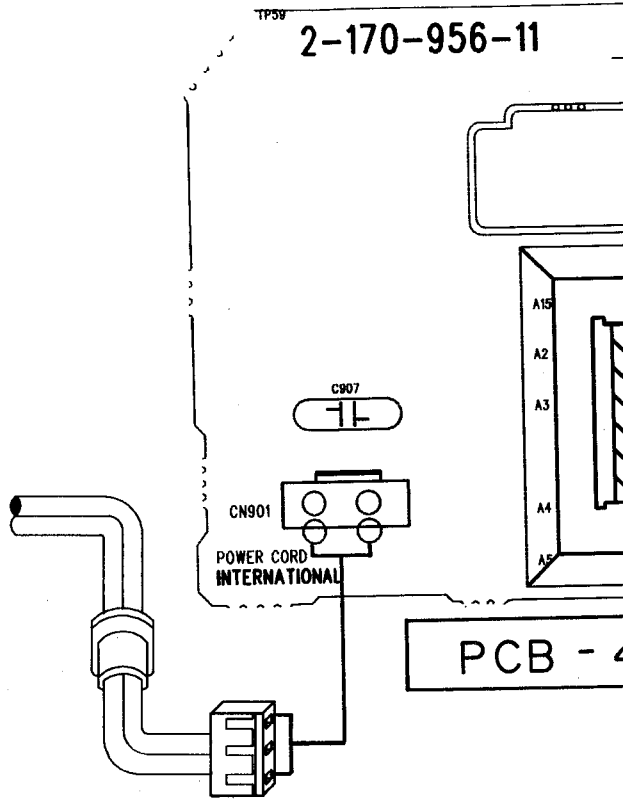
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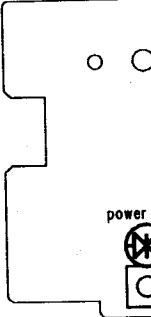
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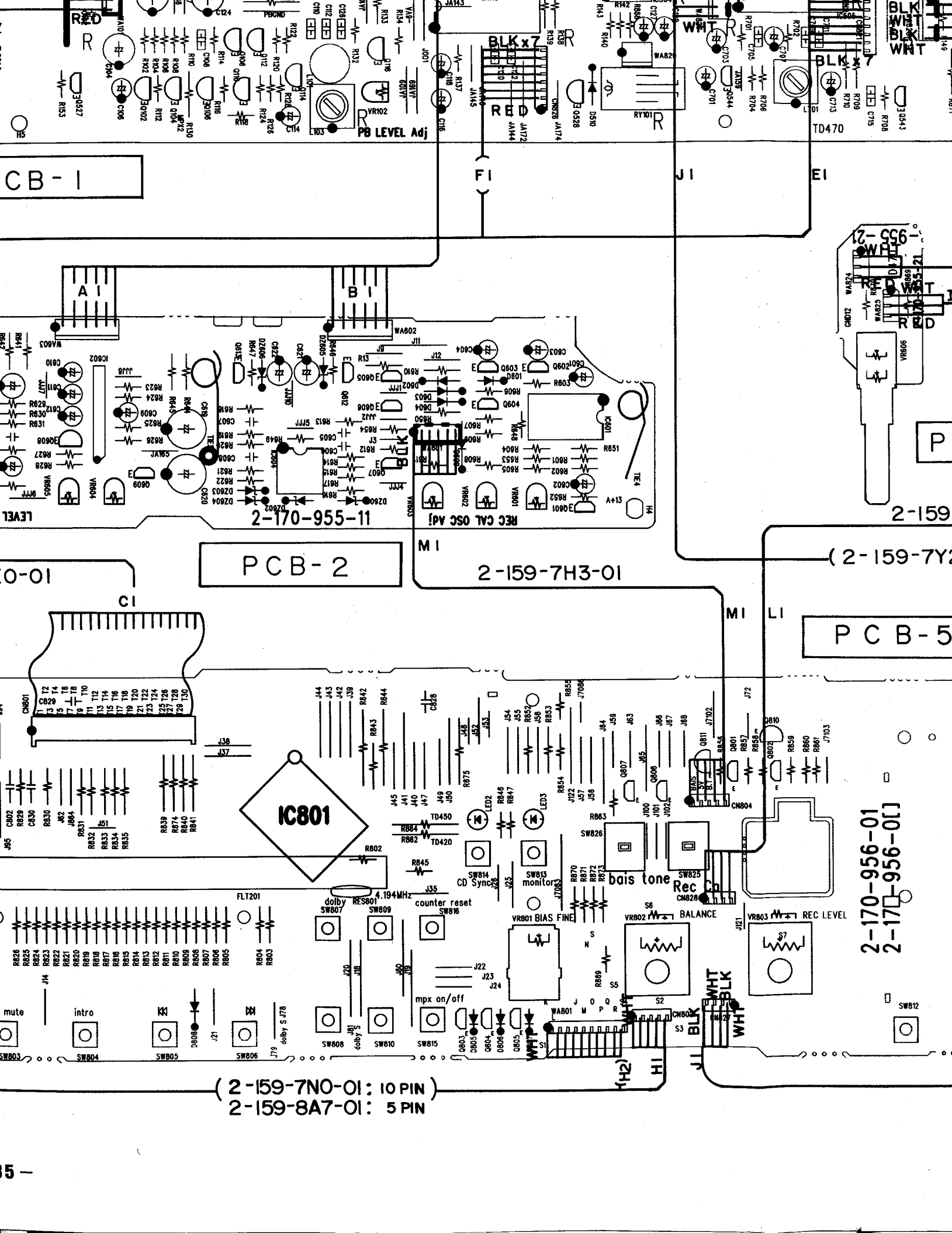


AC LINE CORD



PCB - 4





CB-1

PCB-2

PCB-5

(2-159-7N0-01: 10 PIN)
 2-159-8A7-01: 5 PIN

